

# Steel Shield Technologies

Serving the Industry since 1985

ABF Technology Enlightens the World of Lubrication

"We do & fix what others can't!"





Aerial
Cable-Car Systems
Application
NP360







World's 1st Ionic-Maglev Lubrication Technology

### MAKING A DIFFERENCE IN LUBRICATION

"It is our conviction that to be the best is not sufficient, we are here to make a new World Standard in Lubrication."

**Company Vision & Commitment** 





- Steel Shield Technologies sole purpose is to manufacture premier quality metal treatments, additives, greases and lubricant oils that have been tested to exceed the normal parameters of extreme pressure and anti-wear products in the aftermarket, hereby offering matchless performance and unsurpassed protection against wear while saving maintenance costs, downtime, energy and improving overall functionality of your machineries.
- Steel Shield, Not Just Oil, It's Technology which makes a difference to the World of Lubrication.
- Steel Shield aims at helping customers to achieve the highest return on investment (ROI). Steel Shield is committed to strengthening business and global commerce through manufacturing and distributing, Worldwide, the full line of ABF Technology products made in the USA, Singapore and Hong Kong.



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Steel Shield — The 1st Ever Ionic-Maglev Lubrication Technology in the World

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Steel Shield — The 1st Ever Ionic-Maglev Lubrication Technology in the World

### 1. THE CORPORATION & FACILITIES

Steel Shield Technologies Inc. (SST) with it's history traced back to 1985 when in USA, Pennsylvania the scientist Dr. George C Fennell in the research and development of high-end specialty lubricants for motor racing and industrial applications invented the unique ABF Formula – a New Technology in lubrications. Since then Dr. Fennell has been quickly earning his fame in the lubricants society and the product has become a must for the combat units of the US Armed Forces. SST is the only lubricant product in the World to guarantee firearms of any kind free from clogging barrels, feeds and magazines.

The Company's blending and manufacturing capabilities are state of the art and the ability to produce limitless volume of product is unsurpassed as well as the product quality. The equipment is all stainless steel including the flow lines, pipes and couplers. All pumps and gauges are digitally interpreted and of the highest quality and accuracy to ensure production of the most superior quality lubricants.

STEEL SHIELD TECHNOLOGIES was incorporated in 2012 in Hong Kong and is the official representative of Steel Shield Technologies (USA) to provide distribution and technical support for the entire Asia-Pacific Rim.



### 2. INVENTOR SCIENTIST — Dr. George C Fennell



### Father of ABF Technology Doctor of Astronomy and Astrophysics





Accreditation:

SAE (Society of Automotive and Aerospace Engineers) Member ASNE (American Society of Naval Engineers) Member NCMA (National Contract Management Association) Member STLE (Society of Tribologists and Lubricant Engineers) Member



In 1985, Dr. George C Fennell, a former scientist in Astronomy and Astrophysics doing consulting and contract work in advanced lubrication and surface Tribology, formulated a revolutionary metal treatment oil additive which can activate "ABF" (Advanced Boundary Film) through a proprietary and unique "electro-chemical ionization" (ECI) process. He has been known in the industry as the "Father of ABF Lubrication".

On the basis of ABF technology, a series of specialty lubricants have been developed to meet the stringent requirements of various purposes and working conditions, as to date is still the most advanced formula in lubrication.

Over the years, there have been countless people trying to resemble Dr. Fennell's unique formula and advanced chemistries, none was found even remotely close. To this date, Dr. Fennell is still the leader in tribology and lubrication.



### 3. THE BIRTH OF STEEL SHIELD TECHNOLOGY

- During World War II, the German Science and Technology Research Institute was commissioned to develop a new lubricant technology in meeting the stringent demand for heavy duty military application such as artillery, armored vehicles, tanks, battleships and fighter-aircrafts to avail them in performing their maximum fighting capacity with minimal maintenance.
- The scientists proposed the concept of Zero friction, i.e. Farady's Law Like-Charge-Repel.
- Shortly after WW II, a great number of intelligent scientists migrated to the United States from Europe. One of them was the grandfather of Dr. George Fennell, who came to USA along with him a large volume of research data and material about Zero friction. The old scientist continued to pursue his scientific research and eventually in 1986 his grandson Dr. George Fennell came with a breakthrough in the technology. Through Electro Chemical Ionization (also known as Reactive Chemical Bonding) Dr. Fennell was able to realize Maglev between two metallic surfaces and to achieve a close to Zero Friction Coefficients.
- The great accomplishment was the result of relentless efforts of 3 generations scientists over half a century. In recognition of
  the excellent contribution of Fennell's family to the country, the US Government has named the street outside their old factory
  Fennell Avenue as a compliment.



### Technological Papal. ABOUT ABF TECHNOLOGY

# BOUNDARY FILM LUBRICATION THROUGH ADVANCED HALOGENATION TECHNIQUES: OXIRANE ACID SCAVENGING AND ORGANO-METALLIC SUBSTITUTION By GEORGE C. FENNELL

Steel Shield Technologies' mechanism of operation is based upon Tribology methods that improve lubricity and load carrying capacity by improving surface characteristics and creating a stable chemical, corrosion controlled halide-based boundary film. Steel Shield's active components react with each other and the contacting aspertities of the metallic surfaces to provide five mechanisms of improvement.

- Advanced chemical boundary film formation through reactive chemical bonding.
- 2. Ring opening, oxirane acid scavenging and advanced corrosion inhibition.
- Organo-metallic substitution of surface metal and free radical reactionaries.
- Improved surface smoothness and rolling out of irregular contacting asperities.
- Re-conditioning and molecular reconstruction of the original contacting metal surfaces.

The process of advanced boundary film formation is accomplished with an advanced combination of halogens that are controlled and rendered noncorrosive to the base metals of the system and pose no threat to the ozone layer or waste oil recovery systems due to their origins and long chain molecular lengths. These halogens initially react under thermal conditions with the organometallic reagents to form surface attaching compounds, thereby limiting and controlling the formation of halides from the base metals themselves. These surface attaching reagents or "electro-negative compounds" seek out and affix themselves to the lower surface areas referred to as micro-pores and fissures, as all metals are crystalline in structure and exhibit a lattice type matrix. This complex process also incorporates Van der Waal forces and dipole-dipole surface reactions. During this process, surface lapping and asperity (irregular microscopic contacting and opposing surfaces) roll-out is also achieved, yielding improved spread characteristics of the surfaces themselves. Due to the increase of film strength by the filling of the micro-pores and fissures, along with thermal modification of the asperities, the resulting effect is a gradual rolling out or flattening of the metal asperities rather than a breaking off or chip-away process, which would create metallic debris in the lubricant leading to abrasive wear from wear metal particles. The resulting improvement in the opposing metal surfaces further increases the fluid film strength, which is dependent on the degree of surface roughness and viscosity.

Viscosity, however, is a lesser consideration when incorporating boundary additives or halogenation techniques.

In general, boundary friction and wear consists of two components, a shear or adhesion component and a plowing or deformation component. Considering the following equation:

Fs = SAr

Where Fs is the shear component, which predominates except when asperities sink too deeply into a boundary lubricant film or a soft opposing surface. When movement or sliding occurs, the shear friction force depends on the shear resistance per unit area, S, of any "boundary film" in the real load-supporting area between asperities. Dividing by the load, W gives the shear contribution to the friction coefficient, becoming independent of total load and apparent area of contact:

fs = S \* Ar / W = S / Pp or S / Pe

The boundary film shear resistance, S, is assumed equal to the plastic flow shear stress, Tp, of an ideal elastic, plastic solid. Such a solid gives shear stress independent of strain and strain rate at strains sufficiently large enough to cause plastic flow. The conditions that produce the "glass transition" from liquid to plastic-like behavior are dependent on the viscosity of the material at normal temperatures and pressures and the variation of viscosity with temperature and pressure. In other words, glass transition depends strongly on chemical composition.

These results show that liquid lubricants act like plastic solids in the films between asperities. Therefore, S=Tp in the previous equation and the friction coefficient is Tp/Pp or Tp/Pe. Since Tp is a weak function of temperature and pressure, and Pp or Pe are independent of apparent contact load, the frictional coefficient for a given combination of lubricant and sliding surfaces tends to be independent of operating conditions.

Elasto-hydrodynamic lubrication (ELH) on an asperity scale deposits film material between sliding surfaces in "micro-rheodynamic" (micro-RHD) lubrication. As one surface slides, each asperity carries with it an aggregation of SST additive. Sufficient pressure and temperature is developed within the film to elastically deform the asperity and to force the extreme pressure reagent between the surfaces or into the micro-pores and fissures. During this time, high thermal conditions involving pressure and asperity contacts initiate a re-conditioning of the surfaces utilizing the existing oil to quench and cool the surfaces in the same process. A thermal restructuring of these asperity contact areas creates a deviation from the normal crystalline structure of the metal, expanding it into an austenitic crystalline pattern, which is more evenly structured and allows the SST additive to bond to the actual lattice of the metal, endowing it with new and unique properties upon cooling.

Organo-metallic substitution is a technique developed and designed to inhibit the process of halide formation from the base metals of the system under reaction. For example, instead of the halogen reacting with the iron in the system to form iron halides, a boundary surface salt, it reacts with a reagent having very similar properties to the iron atom itself, thereby forming a organo-metallic complex without scavenging the target metal surface itself, and depleting the metal in a chemically corrosive wear syndrome.

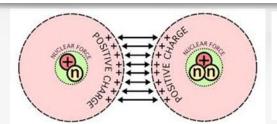
The process is very similar or analogous to the saponification of organometallic compounds in the manufacturing of greases. During this reaction or saponification, compounds react at a certain catalytic temperature and exchange characteristic components to form new compounds. These new chemical compounds are then used to aid in a boundary regime by providing an added protection to the actual surfaces being lubricated. Ring opening oxirane acid scavenging and corrosion inhibition is another chemical technique used to neutralize acids and inhibit oxidation and corrosion. This technique involves the use of specifically engineered complex ethylene oxide; oxirane rings, that possess reactive reagents which will cause a cleavage of the ring when encountering acids or strong alkaline. These reactions occur in the presence of both anionic- and cationic-type catalysts. Anionic catalysts can include alkoxide ions, hydroxides, metalytextes xide straggerganometallic derivatives while Lewis acids and protonic reagents initiate cationic reactions.

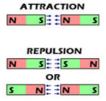


The lubricity, load carrying capacity, surface improvement, and wear reduction are greatly improved while corrosive aspects of halogenation are virtually eliminated.

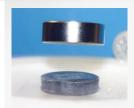
#### References:

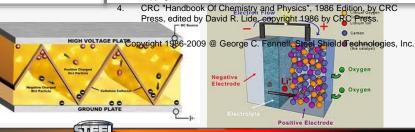
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   "Lubrication - A Tribology Handbook", edited by M.J. Neale OBE,
- "Lubrication A Tribology Handbook", edited by M.J. Neale OBE, BSc(Eng), published by Society of Automotive Engineers (SAE), copyright 1993, Butterworth-Heinemann, Ltd.





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### 5. HOW ABF WORKS

# Steel Shield Technologies Has Redefined Lubrication.

Webster's Dictionary defines lubricants as substances capable of reducing friction, heat and wear when introduced between two solid surfaces. From the initial development and use of lubricants, chemical technology has constantly advanced to make them more effective. From changes in refinement processes to the development of additives, the concentration has always been to increase the ability of the lubricant to reduce the friction, heat and wear. Steel Shield Technologies has changed the approach to lubrication and, in essence, given new definition to the term. First, there are a few points to consider.

### Metal Against Metal

The structure of all metals creates a surface characterized by a series of sharp peaks and valleys, some microscopic and some larger. As two metal surfaces contact each other and move in opposite directions, friction is caused, producing heat

ILLUSTRATION A

and metal deterioration. This friction-causing physical dynamic is heightened by the electromagnetic field created on the surfaces of

each metal. The sharp peaks known as asperifies, and valleys, referred to as micropores and fissures, have opposite electro-magnetic charges. Illustration A shows a new metal with positiveabout the shows the shows a

charged asperitles and negativecharged micro-pores and fissures. The constant interaction of these opposite-charged features works to weaken the structure of the metal, causing eventual deterioration of the surface of the part.

#### Normal Lubricants Help

All lubricants help to slow this process to different degrees.

Illustration B shows the results after a period of time of use of a typical oil lubricant. The constant friction and electro-magnetic interaction has caused the weakened metal to break of a chip agree provider.

interaction has caused the weakened metal to break off or chip away creating metallic debris in the lubilcan leading to obtastive wear from wear metal particles. This fact is evidenced in the need to change the engine oil of automobiles trequently as the lubilcant breaks down due to the heat and



Advanced Boundary Film Technologyare to No Pottor Protoct

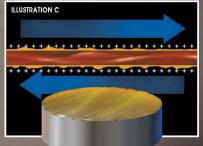
Sieel Shield Technologies has redefined lubrication by breaking away from the standard approach to making the Libricant more effective through adjusting the refinement process or through the use of additives. Instead, Steel Shield Technologies approaches lubrication by improving the surface characteristics of the metal through the process of Advanced Boundary Film formation. This technological breakthrough is accomplished by addressing the naturally formed aspetities, micro-porès and lissures and the electromagnetic charges they create.

magnetic charges liney create.

Shed Shelled products consist of an advanced combination of halogers which react under thermal (heated) conditions to form electro-negative surface attaching compounds. They seek out and affix themselves to the lower surface areas, filling the micro-pores and fissures. As this process is working, the thermal conditions are effecting the aspetities. Instead of breaking off because of a weakened metal state, the aspertiles gradually toil out or flotten. So while the micro-pores and fissures are filling up, the aspertiles are flattening for an end result of a metal surface that is greatly improved. Created in this process is a total positive state of potarity. When the metal surface polarity becomes uniform in charge, there is a reduction in fliction due to the Faraday reaction of like-charges. This electro-chemical process continues at the molecular level to form an Advanced Boundary Film on the surface of the metal. Illustration C shows the end result of the production of the Advanced Boundary Film and the resulting uniform positive polarity.

Another aspect of this advanced technology is the organo-metallic substitution which is the chemical process designed to inhibit halide formation. Here, the s no Beller Prol

**Against Wear.** 



hallogens used to attaching compounds react with reagents having similar properties to the iron atom. The hallogens, therefore, do not scavenge the target metal surface to find iron with which to react, forming halides and creating a chemically corrosive wear syndrome, Instead, an organometallic complex is formed as the basis of the Advanced Boundary Film.

#### Industrial Success Comes To The Consumer

Steel Shield Technologies is now bringing this breakthrough technology to the consumer after great success on the industrial level. The level of commitment to the Steel Shield product in the ratiood industry is an indication of its performance in the most extreme conditions imaginable. This same technology is now available to you.

UNTREATED

Wear O Unprotecte

TREATED

ABF Technology Protects From

See
Extreme Condition
Lubrication Test At
www.steelshieldtech.con

Technology is a redefining approach to lubrication which provides outstanding benefits to the user.

Practical Elimination Of Metal-To-Metal Wear

Steel Shield Technologies addresses the three areas that cause the weakening and deterioration of the metal

s has been explained, the Advanced Boundary Film

- i. The obvious of frietien of reven autores.
- The opposite electro-magnetic charges
- The chemical reactions that produce
   overstive greats.

corrosive agents.

Advanced Boundary Film Technology instead strengthens the metal and practically puts an end to metalic debris in the libricant.

#### Reduced Operating Temperatures

Friction is reduced so significantly that the operating temperature in treated mechanisms is notably reduced. The end result is a stronger metal that maintains its original specifications and performance level. An example of the reduction of operating temperatures is lound in the independent tests that show a drop of an average of 30 Fohrenheit degrees in treated automobile engines.

### **Increased Effectiveness Of The Lubricant**

Whatever lubricant is used as the carrier of the Steel Shield Technologies additive, that lubricant is allowed to perform at its maximum efficiency. Lubricant flow will be enhanced with the elimination of rough metal surfaces; the reduction of heat and elimination of metal debits will protect the lubricant from



TECHNOLOGIES

# 6. MAJOR BREAKTHROUGHS IN LUBRICATION TECHNOLOGY

### 1. Virtual Zero Friction - RCB Ionic levitation

Faraday's Law like-charges Repel & Dipole-Dipole Reaction

### 2. Dynamic Heat Transfer

Lubricant accumulates at the hot spot automatically

### 3. Non Corrosive Cleansing

Metal sludge repelled via induction and removed

### 4. Metal Surface Re-hardening

From Shear Friction to Surface Lapping

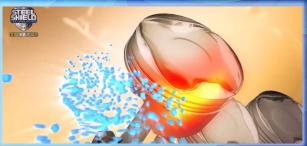
### 5. Eliminate System Dysfunction

Not Just Oil, It's Technology





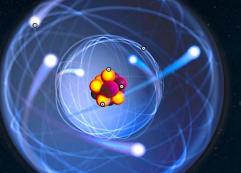








7. RCB Electrochemical Ionization

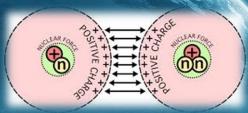


Metal Surface Positively Charged

Metals Repel Each Other

Magnetic Levitation

Near Zero Friction



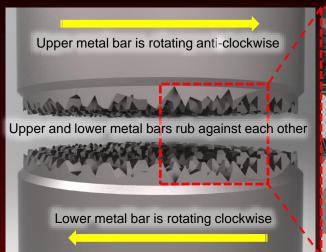


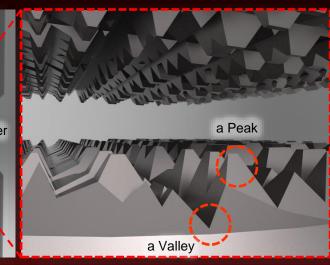
Positively Charged Metal Surface Repel Each Other



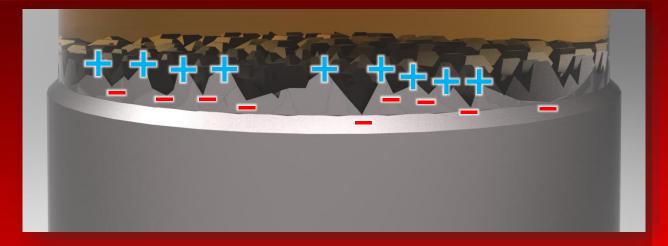
### 1. Metal Surface

Under microscope, metal surface characterized by series of peaks and valleys, Peaks (known as "asperities"), and Valleys (referred to as "micro-pores" and "fissures")



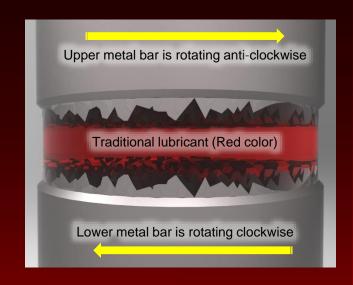


2. Charges of the Metal Surface Peaks are positively charged and Valleys are negatively charged



### 3. Traditional Lubricants

- Traditional lubricants help slow the process of heat and friction to some degree.
- When 2 metal surface contact each other and move in opposite directions, friction is caused, producing heat & metal deterioration.
- Constant friction & electromagnetic interaction causes the weakened metal to break off creating metallic debris & particles in the lubricants





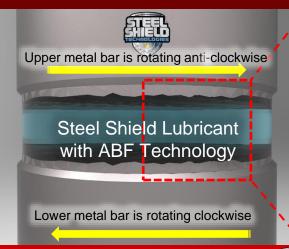


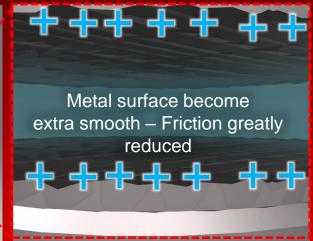
### 4. Steel Shield Technologies

- Forms electro-negative surface attaching compounds to seek out & affix themselves to lower surface areas filling the micro-pores & fissures
- Asperities roll out or flatten creating greatly improved metal surfaces



- Created in this process is a total positive state of polarity
- When metal surface become uniform in charge, there is a reduction in friction due to Faraday reaction of likecharges







### 5. Advanced boundary Film of Steel Shield

- Advanced methods of tribology that improve lubricity and load carrying capacity
- Reacts chemically under thermal conditions with the contacting metal surfaces to form a complex surface-attaching film of protection
- Surface smoothing is accomplished resulting in improved spread characteristics of the surfaces themselves
- Increases fluid film strength resulting in greatly reduced wear while imparting extreme pressure properties (EP)



Roller bearing







### 9. ADVANTAGES & TARGETED INDUSTRIES



CONCEPT. Van der Waals Forces
Dipole-Dipole Surface Reactions

- · Reduces Friction and Wear
- Provides Smoother Operation
- Improves Lubrication
- Non-Toxic and Helps Build Green Environment
- Improves Machinery Functionality
- Improves Fuel Economy

ADVANTAGE Soluces Operating Temperatures
Operating Temperatures
Operating Temperatures
Operating Temperatures

- Eliminates Cold Start Problems
- Reduces Maintenance & Downtime
- Extends Component Reliability & Parts Life

**TARGETED** INDUSTRIES: Lifts, Air Conditioning & Cold Storage Systems
Industrial, Agriculture, Construction & Naval Engineering

- Automotive & Racing, Airlines & Ground Equipment, Rail & Mass Transit, Shipping
- Gas, Oil & Energy Industries, Mining & Drilling

Military & Law Enforcement units

## 10. SPECIALTY PRODUCT LINES



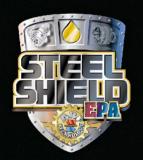




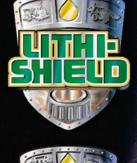


























www.steelshieldtech.com.hk www.facebook.com/steelshieldtech



# 11. AERIAL CABLE-CAR SYSTEM

### Previous Incidents of Service Interruption

NP360 Incidents						
	N O.	Date	Incident	Consequences / Maintenance		
	2006.06.1 A service interruption occurred causing some passengers all			Leitner GmbH, the system manufacturer, made realignment to the system. The service was suspended for 23 days		
	2	2007.06.11	A cabin fell out from the cable during a brake test.	The service was suspended for 203 days till 2007.12.31		
	3	2009.11.18	A rescue carrier collided with the tower of the ropeway system			
	4	2011.12.08 /18/22	Various mechanical faults found	NP 360 was suspended for service for 3 days		
5		2012.01.2 5 (Chinese New Year holiday)	Some 800 passengers were stranded in cabins for 2+ hours under a temperature of 3°C.	NP 360 was closed for more than two months. All bearings on all bull wheels were replaced		
	6	2015.06.0	Maintenance move forward from September to May 6 due to increase in surface wear was found on the same track rope in late March near the Nei Lak Shan section. The major maintenance will still be performed as scheduled in September, where the rope shifting procedure will be done to the FOUR other track ropes, among other things. The May maintenance has taken care of TWO track ropes first. Since Ngong Ping 360 started running in 2006, the procedure has been done three times, with the last one in 2013.	★★★ With Steel Shield products, over HK\$250,000,000 loss in revenue may be eliminated in those incidents (standard cabin fare HK\$165 @ 5,300 rides a day).		

Cause of the incident according to EMSD's investigation was the irregular spalling on the surface of the inner ring of the bull wheel bearings at the Airport Island Angle Station. The grease used on the bull wheel bearing was found containing excessive salt water content which had reduced the effectiveness of the lubrication and led to irregular spalling of the bearings and uneven wearing of the bull wheel lining. The bull wheel bearings were designed with a lifespan of 90K hours but it had only been used for some 25K hours at the time of the incident. The main cause of the issue is moist and humidity at the intermediate stations. TEEL SHIELD TECHNOLOGIES

### 11 AERIAL CABLE-CAR SYSTEM

NP360 Case Study

### Steel Shield's Solution to Prevent Incidences

Steel Shield product penetrates to the internal moving parts and shields against corrosion especially in extreme and harsh saltwater environments better than any other product to date. Steel Shield product re-hardens the metal surface and reduces coefficients of friction between the gears and other moving metal parts in the ropeway system such as reel and roller guides keeping them free from irregular wears to ensure operational safety.

	Steel Shield Recommendations				
NO.					
1	Replace all grease with Steel Shield grease products				
2	Check and re-grease all bearings of the ropeway system with Lithi-Shield NLGI-#2 / Reel Shield NLGI-#1 grease				
3	Apply WRP on all wire ropes for water resistant and anti-corrosion				
4 Apply Rust Converter Q2 on components where appropriate					
5	Conduct scheduled grease analysis to monitor the moisture and metal content of the lubricating grease to regulate the				
5	re-greasing frequency according to the result				
6	Review and tighten the procedure for inspection and replacement of the worn and damaged bull wheel linings				

Steel Shield helps saving 32% ~ 64% maintenance costs annually, more importantly "Reliability is our first concern" we ensure your system reliability!



### 12. AERIAL CABLE-CAR SYSTEM

San Diego Association of Governments Case Study

### **Cost Analysis**

Summary of Annualized Cost Savings in Skyway Operation and Maintenance with Steel Shield products:

- 1. With reductions in maintenance costs, and extended maintenance intervals, a ropeway company can save overall operational costs from 7 to 12% or 32 to 64% in maintenance costs.
- 2. Investment in parts inventories can be reduced up to 50% and more.
- 3. Maintenance work hours reduced due to longer components life, so as labor costs.
- 4. Less downtime means higher income revenue to the ropeway company.
- 5. ABF Technology reduces mechanical and thermal frictions of the system in terms of smoother operation, higher efficiency and resource conserving.



## 12. AERIAL CABLE-CAR SYSTEMCOntinue on next p

SIES

### San Diego Association of Governments Case Study

### San Diego Association of Governments

Annualized Skyway Operation and Maintenance Costs Analysis - Untreated VS Treated By Steel Shield7

Cost Analysi

Itam	Linit	Present	After Using Steel Shield (Expected)		
ltem	Unit	Situation	Reduction, %	Result	Remarks
Operation Schedule					
Operating Hours Per Year	h	5,040		5,040	
Non-Operating Hours Per Year	h	1,260		1,260	
Staffing During Operation					
Manager		2		2	
Mechanic		2		2	
Operator		4		4	
Attendant		4		4	
Total		12		12	
Staffing During Shutdown					
Mechanic		2		2	
Hours Worked Per Employee					
Total Hours	h	2,080		2,080	
Hours Available For Work	h	1,880		1,880	
Required Staffing Level (Man Hours)					
Manager	h	10,080		10,080	
Mechanic	h	12,600	15 ~ 30 %	8,820 ~ 10,710	Less machanic man hours are needed due to fewer maintenance
Operator	h	20,160		20,160	
Attendant	h	20,160		20,160	
Total	h	63,000		62,370	
Required Staffing Level (Manpower)					
Manager		5		5	
Mechanic		7	15 ~ 30 %	5~6	Less manpower is need due to reduction in mechanic man hours
Operator		11		11	
Attendant		11		11	
Total		34		33	
Labor Cost					
Manager (Base Wage: 30; Burden: 30%)	USD	405,600		405,600	
Mechanic (Base Wage: 28; Burden: 30%)	USD	529,984	15 ~ 30 %	370,989 ~ 450,486	Savings of USD79,498 ~ 158,995
Operator (Base Wage: 23; Burden: 20%)	USD	631,488		631,488	
Attendant (Base Wage: 10; Burden: 20%)	USD	274,560		274,560	
Total	USD	1,841,632		1,682,637 ~ 1,762,134	
Energy Cost				_,,	
Machine Power	kW	298.4		298.4	
Machine Power Consumption	kWh	1,503,936	8 ~ 12 %	1,323,464 ~ 1,383,621	Electricity consumption decreases due to reduced frictions
Energy Cost Rate	USD/ kWh	0.09725		0.09725	
Total Energy Cost	USD	146,258			Savings of USD17,551 ~ 11,701
1000. 2.10.07 0000	555	1.0,230		120,707 154,557	

## 12. AERIAL CABLE-CAR SYSTEM

### San Diego Association of Governments Case Study

### San Diego Association of Governments

Annualized Skyway Operation and Maintenance Costs Analysis - Untreated VS Treated By Steel Shield7

Item	Unit	Present	After Using Steel Shield (Expected)			
item	Unit	Situation	Reduction, %	Result	Remarks	
Miscellaneous Annual Cost						
Uniforms (Cost Per Employee: 125)	USD	4,250		4,125		
Recruitment And Training (% of expected employee turnover: 0.25)	USD	8,500		8,500		
Rope Inspection	USD	5,000		5,000		
Lubricants And Other Disposable Maintenance Items	USD	35,000	25 ~ 50 %	17,500 ~ 26,250	Extended change interval = saving USD8,750 ~ 17,500	
Consumable Parts (Elastomeric Components)	USD	50,000		50,000		
Carrier Repair Parts	USD	55,000	25 ~ 50 %	27,500 ~ 41,250	Less wear = savings USD13,750 ~ 27,500	
NDT Services	USD	20,000		20,000		
Insurance & Indemnity	USD	125,000		125,000		
Annual Lift Inspection	USD	22,000		22,000		
Tools And Vehicle Cost	USD	150,000	15 ~ 30 %	105,000 ~ 127,500	Extended tools life = savings USD22,500 ~ 45,000	
Office Supplies	USD	2,500		2,500		
Accounting And Payroll Services	USD	35,000		35,000		
Total Miscellaneous Cost	USD	512,250		422,250 ~ 467,250		
Annualized Interval for Major Repairs/Replacement - Reserve						
Rope Change	Interval (Years)	15	50 %	7.5		
Replacement Grips	Interval (Years)	15	70 %	10.5		
General Re-furbishment	Interval (Years)	20	75 %	15		
Gearbox Replacement	Interval (Years)	15	50 %	7.5	Extended Components life = less reserve required	
Motor Replacement	Interval (Years)	15	50 %	7.5		
Office Equipment & Startup Supplies	Interval (Years)	8	na	8		
Facilities Maintenance	Interval (Years)	1	na	1		
Annualized Cost for Major Repairs/Replacement - Reserve						
Rope Change (USD 250,000)	USD	16,667	50 %	8,333		
Replacement Grips (USD 450,000)	USD	30,000	70 %	21,000		
General Re-furbishment (USD 2,000,000)	USD	100,000	75 %	75,000		
Gearbox Replacement (USD 400,000)	USD	26,667	50 %	13,333	Less repairs/replacement = save Reserve revenue	
Motor Replacement (USD 85,000)	USD	5,667	50 %	2,833	Less repairs/replacement - save neserve revenue	
Office Equipment & Startup Supplies (USD 20,000)	USD	2,500	na	2,500		
Facilities Maintenance (USD 65,000)	USD	65,000	na	65,000		
Total Annualized Cost For Major Repairs	USD	246,500		187,999		
Summary						
Labor Cost	USD	1,841,632	4.32 ~ 8.63 %	1,682,637 ~ 1,762,134		
Energy Cost	USD	146,258	8~12%	128,707 ~ 134,557		
Annualized Reserve for Major Repairs/Replacement	USD	246,500	23.73 %	128,707 134,557		
Miscellaneous Annual Cost	USD	512,250	23.73 % 8.79 ~ 17.57 %	187,999 422,250 ~ 467,250		
Total Operating Cost	USD	2,746,640	7.09 ~ 11.83 %	2,421,593 ~ 2,551,940		
Cost Per Hour of Operation	USD / h	545		480 ~ 506	average savings of 7.2 ~ 12% overall cost per hour	
Company Proprietary and Confidential PAGE 23	030 / 11	545		480 500	STEEL SHIELD TECHNOLOG	

# 12. AERIAL CABLE-CAR SYSTEM San Diego Association of Governments Case Study

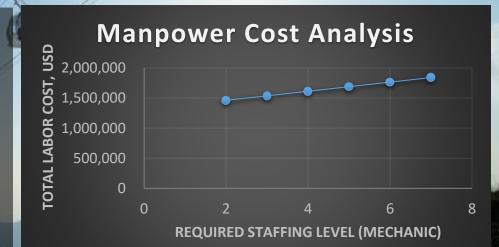
### **Cost Analysis**

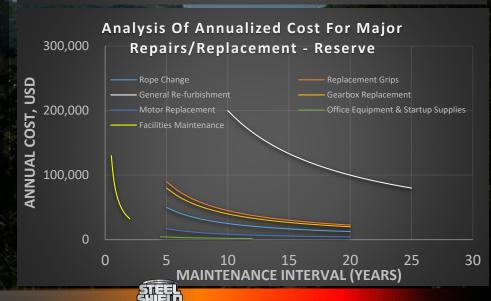
### **Summary of Manpower Cost Analysis:**

- 1. Steel Shield betters manpower allocation
- A dramatic cut in cost for better manpower resource management

# Summary of Repair / Replacement Cost Analysis:

- 1. The facilities maintenance and the general refurbishment are very cost sensitive, and the refurbishment cost is among the largest in the total cost of repairs / replacement
- Steel Shield products are proved to be very effective to reduce downtime and to extend the maintenance / refurbishment periods of the system
- Steel Shield products keep machinery working like new at all times if used from start, and harden the metal surface of the components for extended durability and work safety



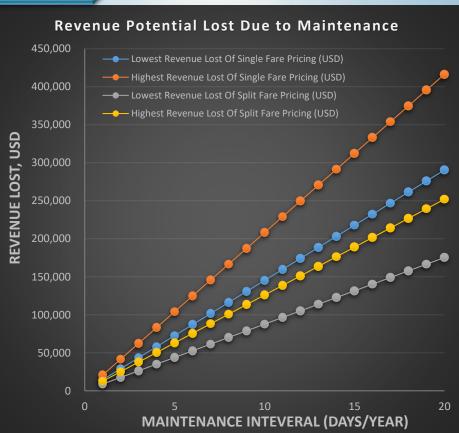


# 12. AERIAL CABLE-CAR SYSTEM San Diego Association of Governments Case Study

### Analysis of Revenue Potential Lost Due to Maintenance

		- ////				
Annual Farebox Revenue: Single Fare Pricing						
Skyway Annual Estimated Farebox Revenue - Single Fare Pricing	Low	High				
Projected Ridership (\$2.50 Fare)	750,750	1,080,750				
Estimated Fare Revenue (\$2.50 Fare)	1,900,000	2,700,000				
* Projected Ridership (\$5.00 Fare)	681,450	978,450				
Estimated Fare Revenue (\$5.00 Fare)	3,400,000	4,900,000				
Total for Single Fare Pricing	5,300,000	7,600,000				
Annual Farebox Revenue: Split Fare Pricing						
Skyway Annual Estimated Farebox Revenue - Split Fare Pricing	Low	High				
Projected Resident Ridership (\$2.50 Fare)	231,000	341,000				
Estimated Fare Revenue	60,000	90,000				
* Projected Visitor Ridership (\$5.00 Fare)	519,750	739,750				
Estimated Fare Revenue	2,600,000	3,700,000				
Total for Split Fare Pricing	3,200,000	4,600,000				

<sup>\*</sup> Assumes a ridership reduction of 30 percent for resident trips; based on elasticity factors presented in TCRP Report 95, Transit Pricing and Fares: Traveler Response to Transportation System Changes

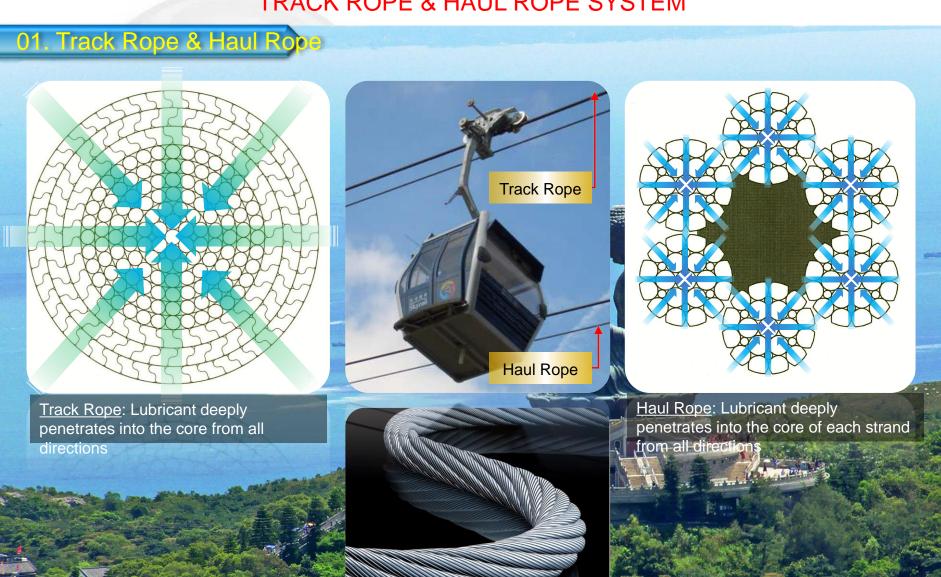


### Summary of the Analysis:

- The potential lost of revenue due to maintenance is ranged from 88,000 to 208,000 USD (for 10 days case) depends on the real situation, and the lost is linear to the maintenance interval
- 2. Steel Shield products can reduce maintenance / incidence significantly, and thus save costs



TRACK ROPE & HAUL ROPE SYSTEM



TRACK ROPE & HAUL ROPE SYSTEM

	01.	Track R	ope & Haul Rope	
				Track Rope & Haul Rope
	NO.	PART	STEEL SHIELD LUBRICANT / PRODUCT	BENEFITS / REASONS TO USE STEEL SHIELD PRODUCTS
The second secon	2	Track Rope Haul Rope	<ul> <li>Lithi-Shield *</li> <li>WRP Wire Rope Protection *</li> </ul>	<ul> <li>Penetrate to the core of the wire rope to prevent rupture of strands and rope break. Lithi-Shield and WRP Wire Rope Protection prevent excessive rubbing wear of strand on strand and metal fatigue. Surfaces in contact are lubricated and fatigue is reduced. They extend the period of re-lubrication. The speed of the initial oil impregnates from the core squeezes out and passes the inner strands can be slowed down to prevent fatigue happen</li> <li>Friction between the wires and/or strands is reduced to minimize the effects of blending stresses</li> <li>Adhere to wire and core, they stay on the rope and resist being thrown off when travelling around high speed pulleys</li> <li>Weather resistant: resist water wash out Rapid displacement of moisture</li> <li>Resistant to oxidation: extend oil life and prevent metal oxidation</li> <li>Easy to apply: can be apply by machine, brushing or spraying</li> <li>Able to withstand the full range of atmospheric temperatures: cracking of the outer covering can occur in cold weather if manufacturing precautions are not</li> </ul>
			usually	• After applying WRP Wire Rope Protection, o applied if the wire rope requires it  erating environment of NP360 is wet and severe for which Steel is meant BEST.

TRACK ROPE & HAUL ROPE SYSTEM

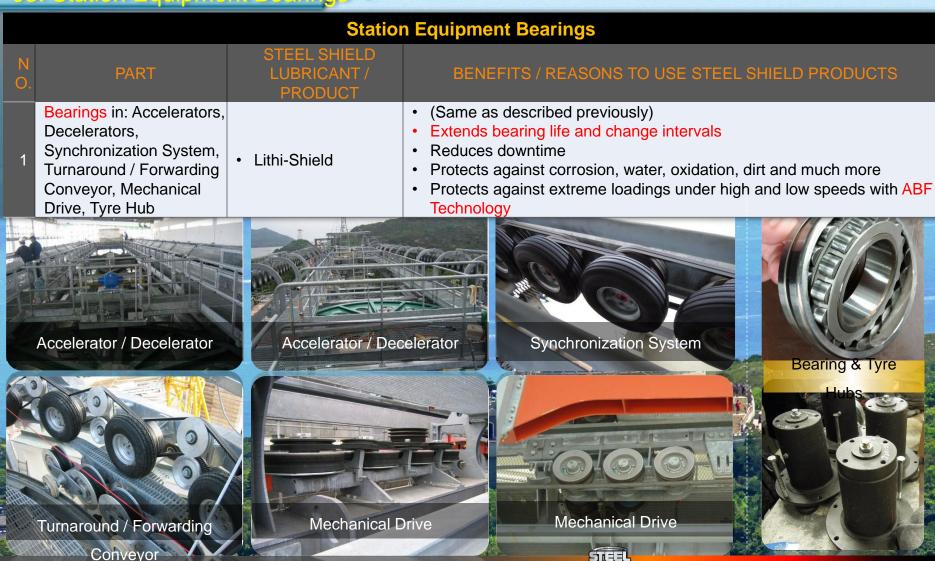
Part   Steel Shield Lubricant   Benefits / Reasons to use steel shield products	00 11-10	Day Tourism Day	- a. i.i. (a. i. (a. i. a.				
Drive Sheave   Part	02. Haul Rope Tensioning Device						
Drive Sheave   Return Sheave Bearings							
Drive Sheave / Return Sheave Bearings  • Lithi-Shield  • Return (D2596)  • Smooth out & harden metal surfaces: Smooth out & harden metal surfaces:  • ABF Technology treats metal surfaces: Smooth out & harden metal surfaces  • Stable and reliable lubricants which can be used under all operating conditions	N O. PART		BENEFITS / REASONS TO USE STEEL SHIELD PRODUCTS				
<ul> <li>Lithi-Shield</li> <li>Protects against extreme pressure in low speed applications</li> <li>Protects drive shaft and cylinder under severe load</li> <li>ABF Technology treats metal surfaces: Smooth out &amp; harden metal surfaces</li> <li>SST ECI HD-AP Hydraulic Oil</li> <li>SST ECI TV T-Power Hydraulic</li> <li>Stable and reliable lubricants which can be used under all operating conditions</li> </ul>	1 / Return Sheave	Lithi-Shield	industrial grease Yamamoto EP Grease and the USA Atlas Chisel Lube (see test reports in later pages)  • Extremely high weld point: 800kgf in 4-Balls Extreme Pressure Test (D2596)  • Smooth out & harden metal surfaces with ABF Technologies  • Greatly reduces metal debris as metal wears dramatically reduced				
Hydraulic Tensioner  SST ECI HD-AP Hydraulic Oil SST ECI TV T-Power Hydraulic Tensioner  Surfaces Stable and reliable lubricants which can be used under all operating conditions		Lithi-Shield	<ul> <li>Protects against extreme pressure in low speed applications</li> <li>Protects drive shaft and cylinder under severe load</li> </ul>				
Excellent anti-corrosions, anti-oxidations, anti-foaming and air-		SST ECI HD-AP Hydraulic Oil	<ul> <li>surfaces</li> <li>Stable and reliable lubricants which can be used under all operating conditions</li> <li>High degree of load-carrying capabilities and anti-wear protections</li> <li>Excellent anti-corrosions, anti-oxidations, anti-foaming and air-</li> </ul>				
Separation abilities  Main  Bearing  Hydraulic Tensioner  April 29  STEEL SHIELD TECHNOLOGIE	Bearing						

STATION FACILITIES & EQUIPMENTS

### 03. Station Equipment Bearings

Company Proprietary and Confidentia

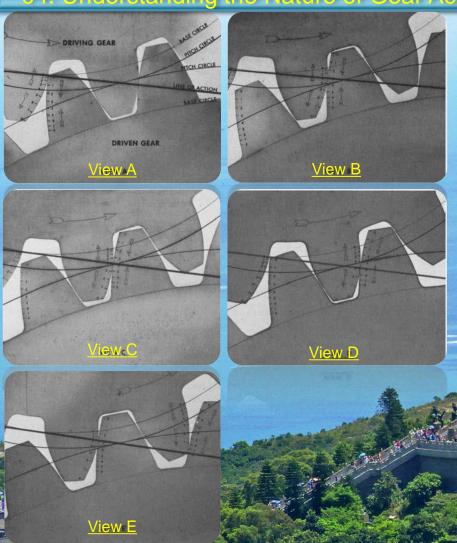
PAGE 30



STEEL SHIELD TECHNOLOGIES

### STATION FACILITIES & EQUIPMENTS

### 04. Understanding the Nature of Gear Actions & Wears



As gear teeth mesh, they roll and slide together. The progression of contact as a pair of spur gear teeth of usual design engage as shown in the left figure. The first contact is between a point near the root of the driving tooth (upper gear) and a point at the tip of the driven tooth.

In view A, these points are identified as 0–0 lying on the line of action. At this time, the preceding teeth are still in mesh and carrying most of the load. As contact progresses, the teeth roll and slide on each other. Rolling is from root to tip on the driver and from tip to root on the driven tooth. The direction of sliding at each stage of contact is as indicated by the small arrows.

In view B, contact has advanced to position 3–3, which is approximately the beginning of "single tooth" contact when one pair of teeth pick up the entire the load. It will be seen that to reach this point of engagement, since the distance 0–3 on the driven gear is greater than the distance 0–3 on the driver, there must have been sliding between the two surfaces.

View C, position 4–4, shows contact at the pitch line, where there is pure rolling—no sliding. It should be noted, particularly, that the direction of sliding reverses at the pitch line. Also, sliding is always away from the pitch line on the driving teeth, and always toward it on the driven teeth.

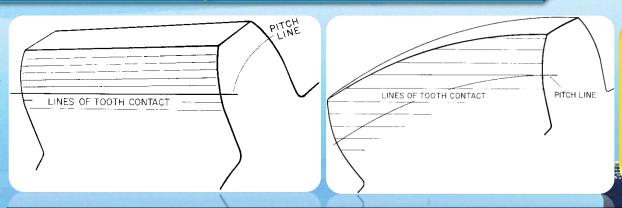
View D shows contact at position 5–5, which marks the approximate end of a single-tooth contact. As shown, another pair of teeth is about to make contact.

In view E, two pairs of teeth are in mesh, but shown at position 8–8, the original pair of teeth is about to disengage.



### STATION FACILITIES & EQUIPMENTS

### 04. Understanding the Nature of Gear Actions & Wears



Notice: Never use lubricants contain Molybdenum DiSulfide (a solid additive) because it will RUIN the gear (metal) surface slowly during sliding actions.

It will be seen that rolling is continuous throughout mesh. Sliding, on the other hand, varies from a maximum velocity in one direction at the start of mesh, through zero velocity at the pitch line, then again to a maximum velocity in the opposite direction at the end of mesh.

This combination of sliding and rolling occurs with all meshing gear teeth regardless of type. The two factors that vary are the amount of sliding in proportion to the amount of rolling, and the direction of slide relative to the lines of contact between tooth surfaces.

With conventional spur and bevel gears, the theoretical lines of contact run straight across the tooth faces (the left picture). The direction of sliding is then at right angles to the lines of contact. With helical, herringbone, and spiral bevel gears, because of the twisted shape of the teeth, the theoretical lines of contact slant across the tooth faces (the right picture). Therefore, the direction of sliding is not at right angles to the lines of contact, and some side sliding along the lines of contact occurs.

With worm gears, as with spur gears, the same sliding and rolling action occurs as the teeth pass through mesh. Usually, this sliding and rolling action is relatively slow because of the low rotational speed of the worm wheel. In addition, rotation of the worm introduces a high rate of side sliding. The combination of two sliding actions produces a resultant slide, which in some areas is directly along the line of contact.

In addition to the usual rolling action, hypoid gears have a combination of radial and sideways sliding that is intermediate between the motions of worm gears and spiral bevel gears. The greater the shaft offset, the more nearly the sliding conditions approach those found in worm gears.



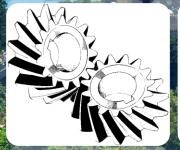
STATION FACILITIES & EQUIPMENTS

### 05. Station Equipment Gear Systems

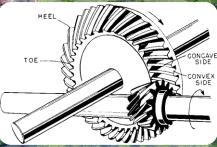












From Left to Right & From Top to Down:
Spur Gear, Bevel Gear, Helical Gear & Pinion,
Herringbone Gear & Pinion, Spiral Bevel Gear,
Worm Gear, Hypoid gear

### STATION FACILITIES & EQUIPMENTS

### 05. Station Equipment Gear Systems

		Station Equip	ment Gears
N O.	PART	STEEL SHIELD LUBRICANT / PRODUCT	BENEFITS / REASONS TO USE STEEL SHIELD PRODUCTS
1	Spacer Motors & Gear Boxes: Spur Gears, Helical Gears, Worn Gears, Planetary Gears, Spiral Bevels Gears, etc.	<ul> <li>SST ECI HD-AP ATF DIII Auto-Transmission Fluid</li> <li>SST ECI HD-AP EP-GL-5 Auto-Gear Oil</li> <li>SST ECI HD-AP PTF Transmission Fluid</li> <li>SST ECI POWER-AP PAG Gear Oil</li> <li>SST ECI T-GEAR AP EP Gear Oil</li> <li>SST ECI T-SHC AP EP Gear Oil</li> </ul>	<ul> <li>Unique ABF Technology to treat metal surface: Metal &amp; Gear surfaces become smoother and harder</li> <li>Stable viscosity at operating temperature to assure distribution of oil to all rubbing surfaces and formation of protective oil films at prevailing speeds and pressures</li> <li>Adequate low temperature fluidity to permit circulation at the lowest expected start temperature</li> <li>Good chemical stability to minimize oxidation under conditions of high temperatures and agitation in the presence of air, and to provide long service life for the oil</li> <li>Good demulsibility to permit rapid separation of water and protect against the formation of harmful emulsions</li> <li>Antirust properties to protect gear and bearing surfaces from rusting in the presence of water, entrained moisture, or humid atmospheres</li> <li>Non-corrosive nature to prevent gears and bearings from being subjected to chemical attack</li> <li>Foam resistance to prevent the formation of excessive amounts of foam in reservoirs and gear cases</li> </ul>

**DRIVE & BRAKE EQUIPMENTS** 



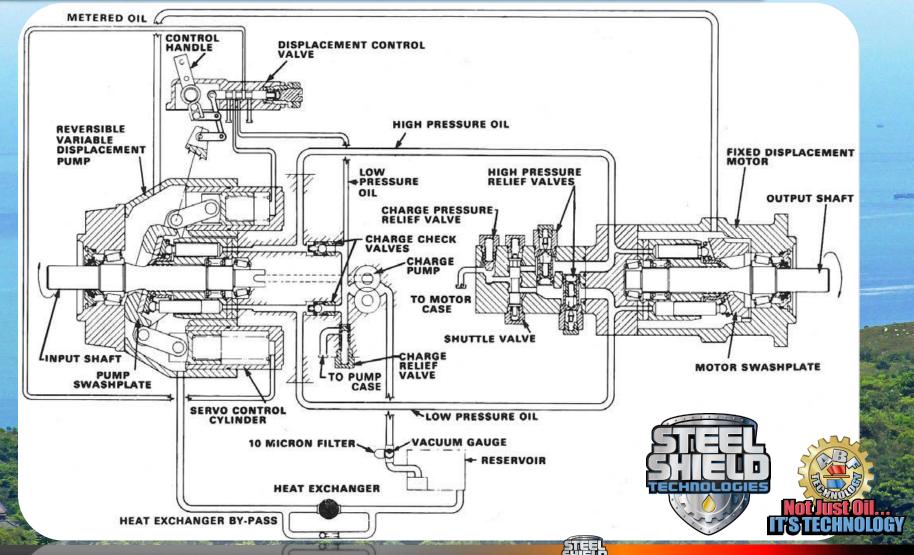
### **DRIVE & BRAKE EQUIPMENTS**

### 01. Drive Group & Gearing System

		Drive Group & G	earing System
O.	PART	STEEL SHIELD LUBRICANT / PRODUCT	BENEFITS / REASONS TO USE STEEL SHIELD PRODUCTS
		Lithi-Shield (For Open System)	<ul> <li>(See previous section for reference)</li> <li>ABF Technology enhances and improves system performance, greatly reduces maintenance costs and</li> </ul>
1	Drive Bull Wheel Bearings	Steel Shield EPA (For Circulated Lubrication System)	<ul> <li>downtime</li> <li>Excellent lubricant for extreme pressure applications</li> <li>Metal surface becomes smooth and hardened, greatly reduced frictions</li> <li>Dramatically reduces metal-to-metal wears (this ability can be proved through oil analysis of metal debris)</li> <li>Anti-Corrosion, oxidation, demulsify, foaming abilities</li> <li>Extreme stable over wide temperature range</li> </ul>
2	Hydraulic Motors	<ul><li>SST ECI HD-AP Hydraulic Oil</li><li>SST ECI TV T-Power Hydraulic Oil</li></ul>	(See previous section for reference)
3	Hydraulic Motor Output Gears	Lithi-Shield	(See previous section for reference)
4	Drive Bull Wheel Coupling Gears	Lithi-Shield	(See previous section for reference)
5	Drive Group Gear Boxes Systems	<ul> <li>Steel Shield EPA</li> <li>SST ECI HD-AP ATF DIII Auto- Transmission Fluid</li> <li>SST ECI HD-AP EP-GL-5 Auto-Gear Oil</li> <li>SST ECI HD-AP PTF Transmission Fluid</li> <li>SST ECI POWER-AP PAG Gear Oil</li> <li>SST ECI T-GEAR AP EP Gear Oil</li> <li>SST ECI T-SHC AP EP Gear Oil</li> </ul>	• (See previous section for TSTECHNOLOGY  STEEL SHIELD TECHNOLOGIES

**DRIVE & BRAKE EQUIPMENTS** 

### 02. How ABF Technology of Steel Shield Enhances the Hydraulic Motor System?



#### **DRIVE & BRAKE EQUIPMENTS**

### 02. How ABF Technology of Steel Shield Enhances the Hydraulic Motor

				TECHNOLOGIES	
		Benefits of S	Steel Shield Lubricants Ove	er Other Famous Brands	
NO.	Main System	Components	Steel Shield Technologies	Results	
1	High & Low Pressure Oil Tubes		ABF Technology Dynamic Repel	<ol> <li>Both metal oil tubes and metal debris are being positively charged by Steel Shield lubricant</li> <li>Dirts and debris are being repelled by the metal pipe due to Faraday reaction of like charges</li> <li>Dirts and debris flow away along the direction of lubricant flow</li> <li>The entire system maintains clean and runs smooth</li> <li>Efficiency of the hydraulic system greatly enhanced</li> </ol>	
2	Variable Displacement Pump (Input)	<ul> <li>Drive Pistons</li> <li>Cylinder Barrel</li> <li>Bearings</li> </ul>	ABF Technology Metal     Treatment	<ol> <li>Forms electro-negative surface attaching compounds to seek out &amp; affix themselves to lower surface areas filling the micro-pores &amp; fissures</li> <li>Asperities roll out or flatten creating greatly improved metal surfaces</li> <li>Created in this process is a total positive state of polarity</li> <li>When metal surfaces become uniform in charge, there is a reduction in friction due to Faraday reaction of like-charges</li> <li>Metal wears of bearing, pistons &amp; cylinder barrels dramatically reduced</li> <li>Huge reduction in maintenance costs</li> </ol>	
			<ul> <li>ABF Technology Dynamic Repel</li> </ul>	(Same as described in part 1 above)	
3_	Fixed Displacement	<ul><li> Drive Pistons</li><li> Cylinder</li></ul>	<ul> <li>ABF Technology Metal Treatment</li> </ul>	(Same as described in part 2 above)	
3	Motor (Output)	Displacement	nent   Sarrel	<ul> <li>ABF Technology Dynamic Repel</li> </ul>	(Same as described in part 1 above)

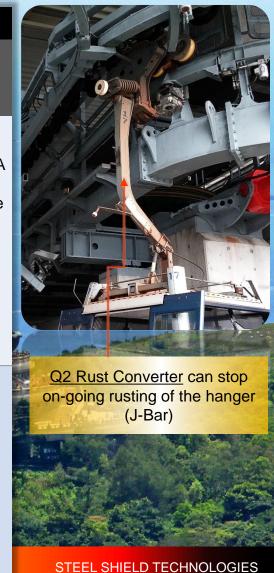
**CARRIERS SYSTEM** 



### **CARRIERS SYSTEM**

### 01. Carrier Components

		Statio	on Equipment Gears
N O.	PART	STEEL SHIELD LUBRICANT / PRODUCT	BENEFITS / REASONS TO USE STEEL SHIELD PRODUCTS
1	Carriage System: Wheel Bearings, Joints, Shafts, Haul Rope Grip Movable Components, etc.	• Lithi-Shield	<ul> <li>This is an ultimate grease lubricant which TOTALLY OUTPERFORMS the well recognized Japanese industrial grease Yamamoto EP Grease and the USA Atlas Chisel Lube (see test reports in later pages)</li> <li>Extremely high weld point: 800kgf in 4-Balls Extreme Pressure Test (D2596)</li> <li>Smooth out &amp; harden metal surfaces with ABF Technology</li> <li>Greatly reduces metal debris as metal wears dramatically reduced</li> <li>Protects bearings &amp; metals against water, moistures and substances</li> <li>Protects against rusting &amp; corrosions</li> </ul>
2	Hanger (J-Bar)	• Rust Converter Q2	<ul> <li>Terminate on-going oxidation (rusting) of iron</li> <li>Does not require removing the rust off as part of the process</li> <li>Anti-corrosion</li> <li>Design for ocean / marine equipment</li> <li>Easy to apply: use a roller or a brush (No prime coating is needed)</li> <li>High wear well</li> <li>Safety to use</li> <li>Environmentally</li> <li>Maintain / rebuild the confidence of customers by</li> </ul>



**CARRIERS SYSTEM** 



Company Proprietary and Confidential





Traditional anti-oxidation oils / painting can only slow down the rusting process temporarily because they will fall off after some time. Q2 Rust Converter is the ultimate choice and only solution because it can stop rusting of metals. It is not just a coating!

Not just coating...
It's a converter!

"(22"

Before using Q2After using Q2 After painting (any color)

#### PRODUCT SPECIFICATIONS

NLGI Grade: No.

· Anti-wear metal treatment: Steel Shield

2

#### **ASTM TESTS**

• D-217	Penetration, Worked, 60s	265 - 295
• D-217	Penetration, Unworked	265 - 295
	Thickener Type	Lithium Comple
• D128	Thickener, %	8 - 11
	Color	Light Amber
	Texture	Smooth
• D-2265	Dropping point	500°F
• D-445	Viscosity @ 40°F, cst	220
• D-445	Viscosity @ 100°F, cst	19
• D-2270	Viscosity Index	95
• D-92	Flash Point,°F	464
• D-92	Fire Point,°F	550
• D-2509	Timken OK load (lbs.)	60
• D-1743	Rust	Pass
• D-4048	Copper Corrosion	1B
• D-2266	4-Ball Wear Test, mm	0.68
• D-2596	4-Ball EP Weld Test, Kg Min.	800 / Pass
• D-5483	Oxidation Induction time @210°C, min	11.47
• D-1264	Water washout @ 79°C	2.7 %
	Mobility at 77°F, g/min	576
<ul> <li>US Steel</li> </ul>	Mobility at 60°F, g/min	275.4
Mobility	Mobility at 40°F, g/min	86.6
Test	Mobility at 20°F, g/min	15.3
	Mobility at 0°F, g/min	1.6

#### **RECOMMENDED USED**

- All extreme pressure applications
- Universal joints
- Rotating machinery
- Heavy equipment

- Conveyors
- Bearings
- Chassis fittings
- Pumps

Greatly increase the metal surface hardness



4. LITHI SHIELD (NLGI #2)

Reduce friction, temperature, prevent oxidation of metal

Achieve highly smooth, durable and silence operations

Reduce operation and maintenance costs

#### **GEAR SYSTEM REBUILDING & MAINTENANCE:**

LITHI-SHIELD™ in Roller Bearings:

In newer style roller bearing type, LITHI-SHIELD surpasses any aftermarket greases in reliability, heat endurance and wear prevention.

LITHI-SHIELD™ in Armature Bearings:

The use of LITHI-SHIELD in the armature bearings of any industrial systems has reduced failures and wear significantly.

ITEM NO.	ITEM UPC#	ITEM DESCRIPTIONS	CASE PACK	CASE DIMENSIONS (W x H x D)	CASE CUBE	CASE WEIGHT	TI/HI
LS-T	8-94630-00181-6	Lithi-Shield Lithium Complex Grease – 59.14 mL/Case	24	9.25"X 6.5"X 4.75"	0.16 inch <sup>3</sup>	1.9 lb	40 / 8
LS-C	8-94630-00182-3	Lithi-Shield Lithium Complex Grease – 414 mL/Case	40	12"X 10.75"X 19.5"	1.45 inch <sup>3</sup>	42 lb	6/5
LS-LB	8-94630-00183-0	Lithi-Shield Lithium Complex Grease – 473 mL/Case	12	13.5"X 6.25"X 3.5"	0.17 inch <sup>3</sup>	15.2 lb	36 / 8
LS-5LB	8-94630-00184-7	Lithi-Shield Lithium Complex Grease - 2.365 L/Case	4	14.125"X 6.75"X 9.5"	0.53 inch <sup>3</sup>	23.4 lb	12/8
LS-P	8-94630-00185-4	Lithi-Shield Lithium Complex Grease - 16.5 L/Case	1	STEEL STEEL		38 lb	
LS-K	8-94630-00186-1	Lithi-Shield Lithium Complex Grease - 56.8 L/Case	1			132 lb	
LS-D	8-94630-00187-8	Lithi-Shield Lithium Complex Grease - 189 L/Case	1	TECHNOLOGIES		437 lb	

#### PRODUCT SPECIFICATIONS

#### **ASTM TESTS**

	AOTHITEOTO	-, 8
• D-217	Penetration, Worked, 60s	310 - 340
• D-217	Penetration, Unworked	310 - 340
	Thickener Type	Lithium Comple
• D128	Thickener, %	6 - 8
	Color	Light Amber
	Texture	Smooth
• D-2265	Dropping point	500°F
• D-445	Viscosity @ 40°F, cst	220
• D-445	Viscosity @ 100°F, cst	19
• D-2270	Viscosity Index	95
• D-92	Flash Point,°F	464
• D-92	Fire Point,°F	550
• D-2509	Timken OK load (lbs.)	60+
• D-1743	Rust	Pass
• D-4048	Copper Corrosion	1B
• D-2266	4-Ball Wear Test, mm	0.7
• D-2596	4-Ball EP Weld Test, Kg Min.	800 / Pass
• D-5483	Oxidation Induction time @180°C, min	95
• D-1264	Water washout @ 79°C	2.7 %
• US	Mobility at 77°F, g/min	
Steel	Mobility at 60°F, g/min	515
Mobility	Mobility at 40°F, g/min	257.1
Test	Mobility at 20°F, g/min	78.9
1621	Mobility at 0°F, g/min	5.4

#### **RECOMMENDED USED**

- Smoother Reel Operation
- Extends Reel Life
- Protects Against Corrosion
   Longer Conventional Casts

Reel Shield Grease (NLGI

Greatly increase the metal surface hardness



Reduce friction, temperature, prevent oxidation of metal



Achieve highly smooth, durable and silence operations

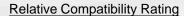
Reduce operation and maintenance costs

Reel Shield™ is the ultimate lubricant, cleaner, penetrant, and saltwater protectant which has been aggressively designed and formulated for the heavy Industry. Reel Shield™ lubricates and protects against extreme pressure and wear in all moving metal-to-metal parts, in all types of reel and drag systems. Reel Shield™ penetrates to the internal moving parts and shields against corrosion in extreme environments better than any other product to date. This distinguishes Reel Shield™ as the ultimate tool in the total care and maintenance of all tough tackle in both on shore and seawater equipment. Reel Shield™ has been especially tested in harsh saltwater conditions and proved to be superior in its performance.

ITEM NO.	ITEM UPC#	ITEM DESCRIPTIONS	CASE PACK	CASE DIMENSIONS (W x H x D)	CASE CUBE	CASE WEIGHT	TI / HI
LS-T		Reel Shield Lithium Complex Grease – 59.14 mL/Case	24	9.25"X 6.5"X 4.75"	0.16 inch <sup>3</sup>	1.9 lb	40 / 8
LS-C		Reel Shield Lithium Complex Grease – 414 mL/Case	40	12"X 10.75"X 19.5"	1.45 inch <sup>3</sup>	42 lb	6/5
LS-LB		Reel Shield Lithium Complex Grease – 473 mL/Case	12	13.5"X 6.25"X 3.5"	0.17 inch <sup>3</sup>	15.2 lb	36 / 8
LS-5LB		Reel Shield Lithium Complex Grease - 2.365 L/Case	4	14.125"X 6.75"X 9.5"	0.53 inch <sup>3</sup>	23.4 lb	12/8
LS-P		Reel Shield Lithium Complex Grease - 16.5 L/Case	1			38 lb	
LS-K		Reel Shield Lithium Complex Grease - 56.8 L/Case	1			132 lb	
LS-D		Reel Shield Lithium Complex Grease - 189 L/Case	1			437 lb	

## 16. Lithi Shield & Reel Shield Grease Compatibility

	Aluminum Complex	Barium Complex	Calcium Stearate	Calcium 12-Hydroxy	Calcium Complex	Calcium Sulfonate Complex	Clay (Non-Soap)	Lithium Stearate	Lithium 12-Hydroxy	Lithium Complex	Polyurea (Convention	Polyurea Shear (Stable)
Aluminum Complex	-	I	I	С	Ι	В	I	I	I	С	I	С
Barium Complex	I	-	I	С	I	С	I	I	I	I	I	В
Calcium Stearate	I	I	-	С	I	С	С	С	В	С	I	С
Calcium 12-Hydroxy	С	С	С	-	В	В	С	С	С	С	I	С
Calcium Complex	I	I	I	В	-	I	I	I	I	С	С	С
Calcium Sulfonate Complex	В	С	С	В	I	-	I	В	В	С	I	С
Clay (Non-Soap)	I	I	С	С	I	I	-	I	I	I	I	В
Lithium Stearate	I	I	С	С	I	В	I	-	С	С	I	С
Lithium 12-Hydroxy	I	I	В	С	I	В	I	С	-	С	I	С
Lithium Complex	С	I	С	С	С	С	I	С	С	-	I	С
Polyurea (Conventional)	I	I	I	I	С	I	I	I	I	I	-	С
Polyurea (Shear Stable)	С	В	С	С	С	С	В	С	С	С	С	-



B = Borderline

C = Compatible

I = Incompatible

Note: This chart is a general guide to compatibility. Specific properties of greases can dictate compatibility. Testing should be done to determine if greases are compatible.



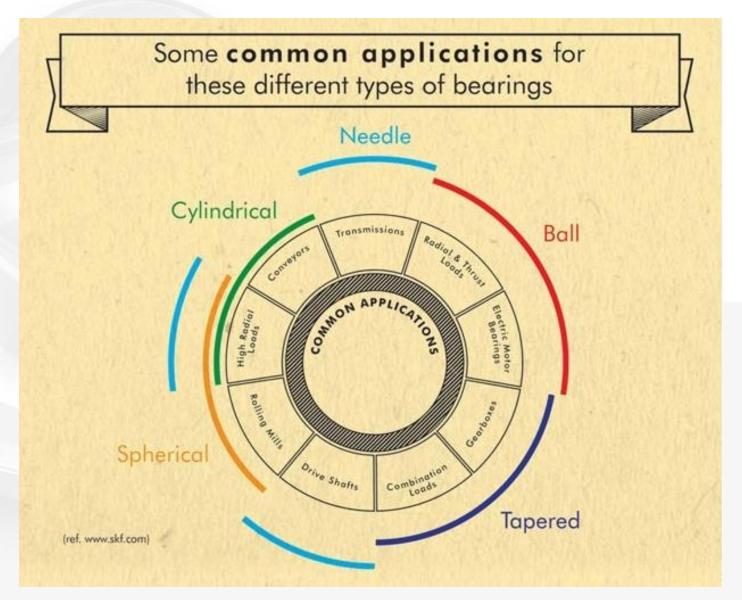












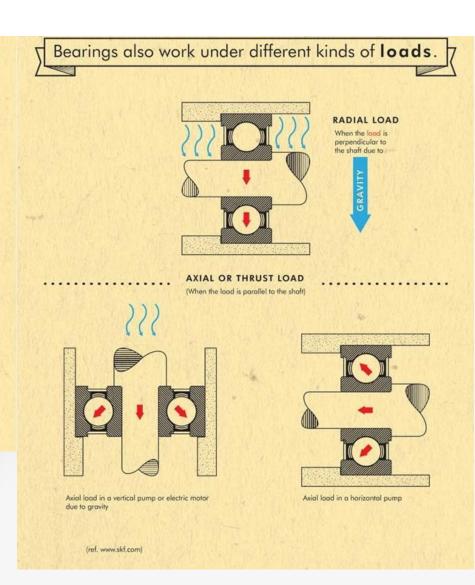


### Remember, bearing type affects grease life.

Larger bearings and high-speed bearings translate to short grease life, High DN grease is required.

BEARING TYPE	RELATIVE TYPE OF GREASE
Deep-groove, single-row ball bearing	1
Angular contact, single-row ball bearing	0.625
Self-aligning ball bearing	0,77 - 0.625
Thrust ball bearing	0.2 - 0.17
Cylindrical, single-row roller bearing	0.625 - 0.43
Needle roller bearing	0,3
Tapered roller bearing	0.25
Spherical roller bearing	0.14 - 0.08

(ref. Booser, Bloch, ML)



#### **HOW TO CHOOSE THE RIGHT GREASE?**

A common OEM grease specification might be to use an NLGI No. 2 lithium grease of good quality. Using this information alone, one could select the right consistency and thickener type. Other considerations include thickener concentration, consistency, dropping point and operating temperature range, worked stability, oxidation stability, wear resistance, etc.

### Base Oil Viscosity

A common mistake when selecting a grease is to confuse the grease consistency with the base oil viscosity. Because the majority of grease-lubricated applications are element bearings, one should consider viscosity selection for those applications. While most would not use an EP 220 gear oil for an oil-lubricated electric motor bearing, many people will use a grease containing that same oil for an identical grease-lubricated bearing. To determine minimum and optimum viscosity requirements for element bearings, one may use speed factors, commonly denoted as DN or NDm. Speed factors account for the surface speed of the bearing elements and are determined by the following formulas:

DN = (rpm) X (bearing bore)

NDm = rpm X (( bearing bore + outside diameter) / 2)

The NDm value uses pitch diameter rather than bore diameter because not all bearings of a given bore have the same element diameter, and thus have different surface speeds. Knowing the speed factor value and likely operating temperature, the minimum viscosity requirement can be read directly from charts like Figure 1.

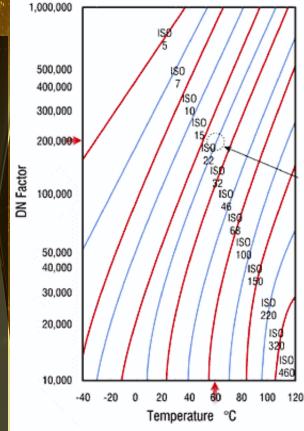


Figure 1

#### **HOW TO CHOOSE THE RIGHT GREASE?**

Figure 1 assumes the base oils' viscosity index. To be more precise, one would need to use a chart that identifies the viscosity at operating temperature, then determine the viscosity grade from a viscosity / temperature chart for a given lubricant.

### Additives and Base Oil Type

Figure 2 shows some common additive requirements by application. Most greases are formulated using API Group I and II mineral oil base stocks, which are appropriate for most applications. However, there are applications that might benefit from the use of a synthetic base oil. Such applications include high or low operating temperatures, a wide ambient temperature range, or any application where extended relubrication intervals are desired.

Additive	Journal Bearings	Ball Bearings	Thrust Bearings	Roller Bearings	Needle Bearings
Antioxidants	•	•	•	•	•
Antifoam Agents	•	•	•	•	•
Antiwear/EP		•	•	•	•
Rust Inhibitors	•	•	•	•	-
<b>Extreme Pressure</b>			-	-	
Demulsibility	•	•	•	•	-
VI Improvers	-	-	-	-	•
Corrosion Inhibitors	•	•	•	•	•
		Dec Sout Dece	ada an annliaetian		

Required, - Depends on application

Figure 2

**HOW TO CHOOSE THE RIGHT GREASE?** 

### Grease Consistency and Thickener Type

The NLGI has established a scale to indicate grease consistency which ranges from grades 000 (semifluid) to 6 (block grease). The most common NLGI grade is two and is recommended for most applications.

For bearings, speed factor and operating temperature can be used to determine the best consistency or NLGI grade for a given application. It may seem counterintuitive, but higher speed factors require higher consistency greases. Table 1 provides a general guide to selecting NLGI grade based on speed factor and operating temperature.

Numerous types of grease thickeners are currently in use, the most common types are simple lithium soaps, lithium complex and polyurea. Simple lithium soaps are often used in general-purpose greases and perform relatively well in most performance categories at moderate temperatures. Complex greases such as lithium complex provide improved performance particularly at higher operating temperatures. A common upper operating temperature limit for a simple lithium grease might be 250°F, while that for a lithium complex grease might be 350°F. Another thickener type that is becoming more popular is polyurea. Like lithium complex, polyurea has good high-temperature performance as well as high oxidation stability and bleed resistance. Thickener type should be selected based on performance requirements as well as compatibility when considering changing product types.

Operating Temperature	DN (Speed Factor)	NLGI No.*
-30 to 100°F	0 - 75,000 75,00 - 150,000 150,000 - 300,000	1 2 2
0 to 150°F	0 - 75,000 75,00 - 150,000 150,000 - 300,000	2 2 3
100 to 275°F	0 - 75,000 75,00 - 150,000 150,000 - 300,000	2 3 3

<sup>\*</sup>Depends on other factors as well, including bearing type, thickener type, base oil viscosity and base oil type



HOW TO CHOOSE THE RIGHT GREASE?

### Performance Properties

If an application operates continuously at room temperature, properties like dropping and upper operating temperature limits are not as important. If an application operates under heavy loads at low speeds, load carrying tests such as four-ball EP or Timken OK load should be considered. It is also important to review these specifications on a periodic basis to guard against specification creep. While improving a lubrication program can be a tough job, lubricant specification is relatively easy. Armed with a little bit of knowledge and a few widely available tools, it is possible to rest easier knowing that the right grease is being used.

With Steel Shield ABF Technology, the performance in stability, lubricity and interval of grease can be enhanced and improved to a much higher level.



### 18. HOW LITHI SHIELD DEFEAT MOBIL

STEEL SHIELD vs MOBILE LUBRICANTS

01. Advantages of Steel Shield LUBRICANTS?

**ASTM D2509** 



40

### Results:

Timken OK Load

The 4-Ball Weld Load and Timken OK Load of Lithi Shield are 2.5 Times and 1.5 Times Higher Than Mobilgrease XHP222 Respectively.

When Lithi Shield is Used, The Following Results Can Be Expected:

lb

- Greatly Extended Machine Life
- Dramatically Reductions in Maintenance Costs & Machine Downtimes
- Reliability and Safety of Mechanical System Increase



60

## 19. ADDITIONAL USA PRODUCTS FOR NP360



## 20. Q2 RUST CONVERTER



Before

After

#### **MSDS INFORMATION**

- Vinyl Acrylic Resin (Non-Hazardous): <40%
- · Skin contact: Prolonged contact can cause mild irritation and form dark colored stains
- · Ingestion: Gastrointestinal irritant, nausea, diarrhea
- · Eve contact: Severe Irritant
- · Extinguishing Media: C02, Dry chemical, Foam

- Proprietary Mixed Acids (Non-Hazardous): <5%
- Inhalation: ASTM D-1475-90-8.63 lbs ASTM D-2369-90-63.30% ASTM D-3792-91-61.501% Volatile Organic Compound (VOC) 0.115 lbs./gal
- Special Fire Fighting Procedures: Use of respirator or self-contained breathing apparatus recommended

#### **Physical Data**

- · Milky white color
- Physical state @ 77°F: liquid
- pH. 5% solution in 3:1 IPA/water: 0.5
- pH Value : 1.6
- Flash Point: 210°F
- Density@77°F, lb/gal: 9.05
- · Boiling point: 212°F

- · Bland odor
- Active content: 59%
- Pour point: 0°F
- Specific Gravity @77°F: 1.086
- · Solubility: Soluble in water
- Evaporation rate: <1
- Specific Gravity (H20=1): 1.1

#### **Applications**

- Agricultural Equipment
- Aircraft
- Automobile Restoration
- Bar-B-Que Pits
- **Bath Tubs**
- **Bicycles**
- Boats
- **Electrical Terminals**
- Fleet Equipment
- Lawn Furniture

- · Maritime Equipment
- Military Equipment
- Motorcycles
- Motor Homes
- · Port and Harbor Equipment
- Snow Mobiles
- Tractors
- Trailers
- Trucks
- Yard Equipment



Q2 surface conditioner and primer converts rust into a protective polymeric coating. This is a necessary product to be used anywhere rust has appeared or is a problem. Q2 converts iron oxide to a black Ferro-organic coating that incorporates the rust as part of the coating. Apply with brush, roller or spray. For extremely bad rust or rust in cracks or crevasse, two coats may be needed to assure the complete conversion. A top coat will be needed where surface is dry and tack free. Apply an appropriate primer if your top coat is a latex based product to prevent bleed through. Q2 is not corrosive to human tissue and is very safe to use. Remove all rust scale or heavy rust before applications.

#### **Application Procedure**

- 1. Prepare: Remove flaking paint and scaly rust with brush or sand paper. It is not necessary to remove or pre-treat normal rusty areas.
- 2. Apply: May be applied by brush, roller, spray or by dipping rusty object in bath. Apply generously to rusted area and allow to dry. Rusty areas will turn black in 15 to 20 minutes. Re-apply, if necessary, to achieve a uniform, glossy finish.
- 3. Paint: Coating can serve as a primer or undercoating for paint. Suitable paint may be applied to surface in 4-6 bears

STEEL SHIELD TECHNOLOGIES

## 21. WRP - WIRE ROPE PROTECTION



- Contains extreme pressure Calcium complex additives
- · Contains NO solid lubricants such as PTFE, Silicon, Graphite, Molybdenum

#### **Physical Data**

- Increases wire rope life
- Provides maximum lubrication & corrosion protection
- The formation of non-tacky surface that resist dirt and abrasives
- · Resists water wash out
- · Rapid displacement of moisture

- Penetrates to the core of wire rope
- Performs under severe loads & in extreme temperatures
- · Reduces wear caused by friction & corrosion
- · Wet film lubricant

#### **Applications**

- Chain used in heavy industry
- · Steel cable
- Wire rope
- · Drive chain
- Dragline Linkage
- · Open roller bearing

#### **Application Procedure**

- · Apply WRP liberally by brushing or spraying until the surface of wire rope has a wet look
- · WRP can be used at room temperature
- The guideline of usage amount is one 5 gallon pail can per 100m of Ø30mm
- · Let WRP penetrate to core of the rope before usage
- Apply outer grease coating if wire rope usage requires it

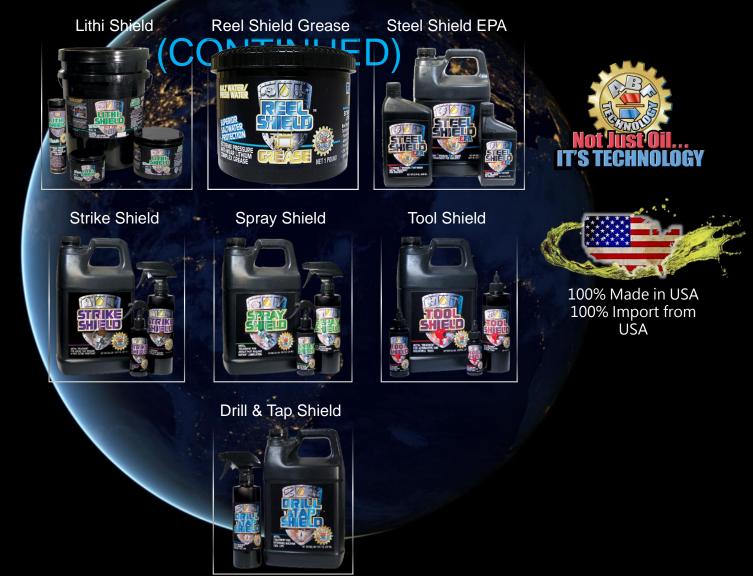


WRP - WIRE ROPE PROTECTION is designed for inner core lubrication of marine, mining and construction applications of all sizes of wire ropes. Its properties contain wetting agents, extreme corrosion inhibitors and EP properties. WRP has wetting properties that allow it to penetrate to the inner core of the rope and lubricate, while the grease allows the EP properties to reduce wear and friction of the strands to reduce wear and replacement intervals.

The solvent evaporates, leaving behind a film of heavy-bodied lubricant that protects and lubricates each strand and resists leakage from the wire rope core.

WRP is suitable for any ropeway applications.





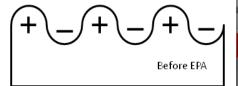


### 23. STEEL SHIELD - EPA

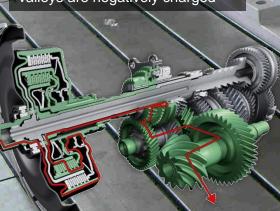
Ionize metal surface

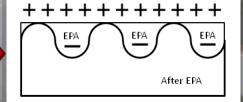
Re-harden metal surfaces & charged with positive ions Farady's Law Like-Charge repel causing ionic levitation

Eject dirt, metallic debris, etc. Greatly reduce friction; improve productivity



A series of sharp peaks and valleys of metal surface: Peaks are positively charged while the valleys are negatively charged





Applying EPA will effect a change of cation when the metal surface will be positively polarized:

- Surface lapping instead of chip-away endowing new hardness to the metal surface
- Ring opening, oxirane acid scavenging and corrosion inhibition
- ► Improved surface smoothness and rolling out of asperities

STEEL SHIELD Extreme Pressure Anti-Wear (EPA)™ is made by the latest and the most innovative technology which does not contain any solid additives. Utilizing the most Advanced Boundary Film (ABF) Technology, it protects moving metal parts from heat, friction and wear in engines, transmissions, differentials, transfer cases, hydraulic pumps and motors, gear boxes, and other enclosed lubrication systems, due to boundary conditions of frictional abrasion, extreme pressure torque, dry startup and shutdown.

Enhanced performance will greatly reduce maintenance and downtime, and effect significant energy savings through ABF Technology by lowering the operating temperatures, extending the life of component parts and increasing reliability and efficiency.





### 24. TOOL SHIELD

#### **MSDS DATA**

• Flash Point: 226°C

· Non-hazardous

Non-flammable

Synthetic Hydrocarbons

#### PHYSICAL DATA

• Boiling point: 238°C

- Insoluble in water
- Evaporation rate: < 0.01
- Vapor pressure: < 1@25°C

· Specific gravity: 1.07

· Medium to dark amber

#### **RECOMMENDED USES**

- Rotary-type air tools
- Air cutting tools Air grinders
- Piston-types air tools
- Air nailers
- Impact wrenchesAir ratchets
- Air staplers

Air ratchets
 Air sanders

Automatic oilers

Air drills

· Hand tools

#### **APPLICATION DIRECTIONS**

- Use in accordance with tool manufacturers' instructions.
- Tools may need to be lubricated daily, or several times a day, depending on the frequency and prolonged use of the tool.
- · Contains NO volatiles or solvents.
- Contains synthetic hydrocarbons and advanced chemical additive technology. Non-toxic and environmentally friendly.

Greatly increase the metal surface hardness



Reduce friction, lower temperature, prevent oxidation of metal



Increase efficiencies of tools; Reduced maintenance cost

Achieve highly smooth, durable and silence operations

TOOL SHIELD™ is the ultimate protection for the moving metal parts for automotive and industrial tools. It protects moving metal parts from heat, friction & wear due to boundary conditions of frictional abrasion, extreme pressure torque, air line moisture and internal dirt. It works in all piston and rotary type air tools, stationary and handheld power tools and many hand tools.

Increased power and performance and greatly reduced wear while removing dirt from tool are the results.

ITEM NO.	ITEM UPC#	ITEM DESCRIPTIONS	CASE PACK	CASE DIMENSIONS (W x H x D)	CASE CUBE	CASE WEIGHT	TI / HI
TS-1	8-94630-00141-0	Tool Shield – 1 oz. (29.5 mL)	24	6.875"X 3.875"X 4.625"	0.07 inch <sup>3</sup>	2.5 lb	48 / 12
TS-4	8-94630-00143-4	Tool Shield – 4 oz. (118 mL)	12	5.5"X 6.5"X 7.125"	0.16 inch <sup>3</sup>	3.8 lb	40 / 8
TS-16	8-94630-00144-1	Tool Shield – 16 oz. (473 mL)	12	10.75 X 10.75 X 8	0.54 inch <sup>3</sup>	15 lb	20 / 5
TS-128	8-94630-00145-8	Tool Shield – 1 Gallon (3.785 L)	4	9.25 X 12.5 X 14.5	0.97 inch3	34 lb	12 / 4
TS-5G	8-94630-00126-7	Tool Shield – 5 Gallon (18.93 L)	1			42 lb	
TS-15G	8-94630-00127-4	Tool Shield – 1 Gallon (56.78 L)	1			125 lb	
TS-55G	8-94630-00128-1	Tool Shield – 1 Gallon (208 L)	1			455 lb	



### 25. STRIKE SHIELD

#### **MSDS DATA**

- Flash point: 61°C PMCC (Pensky -Martens closed-cup test)
- Non-hazardous
- Combustible
- · Synthetic hydrocarbons
- · Do not store or expose above 61°C
- Do not spray near sparks or open flames

- If swallowed, do not induce vomiting and call a physician immediately
- · In case of contact with eyes, flush thoroughly with water for 15 minutes
- · Avoid breathing of vapor and prolonged contact with skin
- · Contains petroleum aliphatic hydrocarbons

#### **PHYSICAL DATA**

- Boiling point: 186 201°C
- Evaporation rate: < 0.01
- · Specific gravity: 1.02
- · Insoluble in water
- Vapor pressure: < 1@25°C
- · Light to dark amber

#### **RECOMMENDED USED**

- Frozen or scaled nuts and bolts
- · Sticky locks
- · Squeaky hinges
- · Sliding doors

- · Linkages
- Shafts
- Bushings
- · Sliding parts and mechanisms

#### **APPLICATION DIRECTIONS**

• Apply Strike Shield on surfaces that require penetrating and lubricating oil. Reapplication may be necessary on extremely rusted and corroded conditions.

Permeate into extremely rusted metal parts

Reduce operation and

maintenance costs



Lubricating, cleaning, dispersing moisture, dedusting, fully terminate rusting



Achieve highly smooth, durable and silence operations

STRIKE SHIELD™ is the ul rusted and corroded metal surfaces using a distinctive spreading action to break loose frozen mechanisms while at the same time applying an advanced lubricating film to the surfaces of the metal delivering the highest quality lubrication available in penetrating oil.

It leaves a unique layer of film on surfaces that prevents rust and corrosion along with driving o on ignition wires, electrical contacts, circuit boards and other electrical connections to provide protection against future corrosion in extremely tough conditions

ITEM NO.	ITEM UPC#	ITEM DESCRIPTIONS	CASE PACK	CASE DIMENSIONS (W x H x D)	CASE CUBE	CASE WEIGHT	TI/HI
STKS-4WS	8-94630-00104-5	Strike Shield – 4 oz. (118 mL)	12	6.625"X 7"X 5"	4 inch <sup>3</sup>	0.13 lb	56 / 7
STKS-16WS	8-94630-00105-2	Strike Shield – 16 oz. (473 mL)	12	10.125"X 10"X 7.625"	14 inch <sup>3</sup>	0.44 lb	20 / 5
STKS-128	8-94630-00109-0	Strike Shield – 1 Gallon (3.785 mL)	4	15.625"X 11.875"X 8.125"	33.5 inch <sup>3</sup>	0.17 lb	12 / 4
STKS-5G		Strike Shield – 5 Gallon (18.93 L)	1		42.5 inch3		
STKS-15G		Strike Shield – 15 Gallon (56.78 L)	1				
STKS-55G		Strike Shield – 55 Gallon (208 L)	1	TEATHOLOGIES	STEEL	SHIELD TECHNO	LOGIES



### 26. SPRAY SHIELD

#### **MSDS DATA**

Flash Point: 226°CNon-flammable

- Non-hazardous
- Synthetic Hydrocarbons

#### PHYSICAL DATA

- Boiling point: 238°C
- Evaporation rate: < 0.01
- Specific gravity: 1.07

- Insoluble in water
- Vapor pressure: < 1@25°C
- Medium to dark amber

#### **RECOMMENDED USES**

- Metal mechanisms
- Metal-to-metal surfaces
- · Chain drives
- Drag lines
- Bushings
- Pulleys
- Hinges
- Tools
- Sleeve bearings
- Open gears

- Steel cables
- Couplings
- Linkages
- Wheels
- Augers
- Rusty nuts & bolts
- Any automotive, industrial or commercial areas of lubrication that require an external heavy-duty spray lubricant for accessible and hard-to-reach areas

#### **APPLICATION DIRECTIONS**

- Apply Spray Shield to surfaces requiring lubrication. Reapplication may be necessary for extremely rusted or corroded situations.
- Contains NO volatiles or solvents.
- Contains synthetic hydrocarbons and advanced chemical additive technology.
- · Non-toxic and environmentally friendly.

Lubricating, dispersing moisture, dedusting



**MACHINERY REBUILDING & MAINTENANCE:** 

SPRAY SHIELD™ is the ultimate multi-purpose lubricant that also penetrates metal surfaces while maintaining highest qualities in corrosive and extreme humidity environments. It penetrates into remote areas and delivers long-lasting lubrication in many different applications.

SPRAY SHIELD™ works quickly to provide excellent protection and long-lasting lubrication.

ITEM NO.	ITEM UPC#	ITEM DESCRIPTIONS	CASE PACK	CASE DIMENSIONS (W x H x D)	CASE CUBE	CASE WEIGHT	TI/H I
SS-1	8-94630-00146-5	Spray Shield – 1 oz. (29.5 mL)	24	6.875" X 3.875" X 4.625"	0.07 inch <sup>3</sup>	2.5 lb	48 / 12
SS-4	8-94630-00148-9	Spray Shield – 4 oz. (118 mL)	12	5.5" X 7" X 7.125"	0.16 inch <sup>3</sup>	3.8 lb	40 / 8
SS-16	8-94630-00149-6	Spray Shield – 16 oz. (473 mL)	12	10.75" X 10.75" X 8"	0.54 inch <sup>3</sup>	15 lb	20/5
SS-128	8-94630-00150-2	Spray Shield – 1 Gallon (3.785 L)	4	9.25" X 12.5" X 14.5"	0.97 inch <sup>3</sup>	34 lb	12 / 4
SS-5G	8-94630-00129-8	Spray Shield – 5 Gallon (18.93 L)	1			42 lb	
SS-15G	8-94630-00130-4	Spray Shield – 15 Gallon (56.78 L)	1			125 lb	
SS-55G	8-94630-00150-2	Spray Shield – 55 Gallon (208 L)	1				



### 27. DRILL & TAP SHIELD

#### **MSDS DATA**

Flash Point: 226°C

Non-hazardous

· Non-flammable

Synthetic Hydrocarbons

#### PHYSICAL DATA

• Boiling point: 238°C

- · Insoluble in water
- Evaporation rate: < 0.01
- Vapor pressure: < 1@25°C</li>
- · Specific gravity: 1.07 · Medium to dark amber

#### **RECOMMENDED USES**

• Direct cutting lube / coolant

- Milling
- Additive to improve performance of insoluble
   CNC oils

Drilling

Broaching

Taping

Sharpening

Machining

· Wet grinding

#### **APPLICATION DIRECTIONS**

 Drill & Tap Shield<sup>™</sup> can be used as a direct replacement for currently used cutting fluids and lubrication / coolants in a 100% undiluted application.

NOTE: Drill & Tap Shield™ is not compatible with water glycol compounds or triphenol butylated phosphate oils.

- · Contains NO volatiles or solvents.
- · Contains synthetic hydrocarbons and advanced chemical additive technology. Non-toxic and environmentally friendly.

#### **MACHINERY REBUILDING & MAINTENANCE:**

DRILL & TAP SHIELD™ in Axle Grinder / Finisher – Axle-End Thread Tapping:

When used as the lubricant / coolant for axle grinding and finishing machines, DRILL & TAP SHIELD will provide improved final finishes of the axles to well within specified tolerances, which in some cases, were unachievable otherwise.

ITEM NO.	ITEM UPC#	ITEM DESCRIPTIONS	CASE PACK	CASE DIMENSIONS (W x H x D)	CASE CUBE	CASE WEIGHT	TI/HI
DTS-1	8-94630-00171-7	Drill & Tap Shield – 1 oz. (29.5 mL)	24	6.875"X 3.875"X 4.625"	0.07 inch <sup>3</sup>	2.5 lb	48 / 12
DTS-4	8-94630-00172-4	• • • • • • • • • • • • • • • • • • • •	12	5.5"X 7"X 7.125"	0.16 inch <sup>3</sup>	3.8 lb	40 / 8
DTS-16	8-94630-00173-1	Drill & Tap Shield – 16 oz. (473 mL)	12	10.75"X 10.75"X 8"	0.54 inch <sup>3</sup>	15 lb	20 / 5
DTS-128	8-94630-00174-8	Drill & Tap Shield – 1 Gallon (3.785 L)	4	9.25"X 12.5"X 14.5"	0.97 inch <sup>3</sup>	34 lb	12 / 4
DTS-5G	8-94630-00175-5	Drill & Tap Shield – 5 Gallon (18.93 L)	1			42 lb	
DTS-15G	8-94630-00176-2	Drill & Tap Shield – 15 Gallon (56.78 L)	1			125 lb	
DTS-55G	8-94630-00177-9	Drill & Tap Shield – 55 Gallon (208 L)	1	SILEEL			

## 28. STEEL SHIELD PRODUCT COMPATIBILITY

- In order to help you further understand and determine compatibility issues, we are publishing this three-part test to assist you in determining if oils or fluids are compatible with Steel Shield EPA (SST EPA) and other Steel Shield (SST) products while in the field. Doing these three steps can identify a compatibility issue within 95% accuracy.
- First: Examine the material safety data sheet for the oil to which the SST EPA is to be added. Look for key words in Section 2, Hazardous Ingredients/Identity Information, which may indicate either product compatibility or incompatibility. Standard petroleum oils are usually referred to as "severely hydrotreated naphthenes" or "paraffinic base stocks". Other key words are "contains mineral oil" or "synthetic hydrocarbons". All of these oils have the characteristics of petroleum oil and are compatible with SST products.
- ► Key words such as "alky-(compound), alkynol, glycol, alkanolamine, esters, mono esters, polyol or amines" are direct indications of additives and base fluids that are NOT compatible with SST products. For these chemicals, we will provide special SST products that is compatible but only upon request.
- Second: A good test for compatibility is to mix equal amounts of the base oil in question and SST products. After both are thoroughly blended, allow the mixture to stand for 10 to 15 minutes. If no separation occurs, the likelihood of compatibility is very good. An occurrence of a radical separation indicates the oils are incompatible, and do not mix properly because of chemical differences.
- Third: After the test above is completed to your satisfaction, the final phase is to perform a lubricity test. Run the base oil in question first to determine its lubricity and load carrying characteristics. Then, mix a proper ratio of SST product with the base oil and run the mixture on the Falex machine. Note the result. If a full-scale reading can be achieved without grinding or damaging the bearing, then you can safely assume the oil and SST product are compatible. However, if only a slight to moderate increase in lubricity can be achieved over the base oil by itself, it must be assumed that there is something present that is inhibiting the formation of the boundary film, which would indicate the base oil and SST product are NOT compatible.
- When these steps are followed, compatibility issues can be solved in nearly every situation. However, if you have followed through with these steps and still are not able to make a definite decision on compatibility, please do not hesitate to contact our Technical Department to research and verify compatibility issues.



### 29. STEEL SHIELD EPA COMPATIBILITY

Item	Base Oil	Compatible with SST- EPA ?	SST Product to Use
1	Petroleum, Mineral Oil	• Yes	• SST-EPA
2	SHC (Synthetic Hydrocarbon) A. Alkylated Aromatics B. Olefin Oligomers e.g. Amsoil, Mobil 1, Castrol Syntec	• Yes	• SST-EPA
3	Halogenated Hydrocarbons  A. Chlorotrifluoroethylene, Polytetrafluoroethylene, (PTFE).  e.g. Insoluble cutting oil, radiation resistant oil, some heavy duty gear oil, load carrying oils.	• Yes	• SST-EPA
4	Glycol Synthetic Esters  A. Alkanolamines  B. Polyol Glycols e.g. Fire proof hydraulic fluids, cutting fluids, R-134A Refrigerant Oils, etc.	• No	On Request
5	Organic Ester Synthetics  A. VME - Vegetable Methyl Ester e.g. Some food grade oils, specialty biodegradable oils	• No	On Request
6	Phosphate Esters  A. Triphenol Butylated Phosphate  B. Trisecyl Phosphate  C. Tricresyl Phosphate  e.g.Turbine Oils	• No	On Request
7	Silicone Oils  A. Methyl Silicone  B. Phenyl Methyl Silicone  C. Silicate Ester/Disiloxane	• No	• None
8	Synthetic Ether A. Polyphenyl Ether B. Chlorinated Diphenyl Ether C. Perfluorinated polyether	• No	On Request

Keywords to look for on MSDS or Product Description/Technical Sheets

"Glycol" "Alkanolamine"
"Ether" "Ester"
"Phosphate" "VME" "Phenyl/Phen

ol" "Silicate" "Boron Oxide \*"

 Boron Oxide is a common additive to Alkanolamine cutting fluids.

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## 30. MADE IN SINGAPORE LUBRICANTS FOR NP360

SST ECI HD-AP ATF DIII Auto-Transmission Fluid

SST ECI HD-AP EP-GL-5 Auto-Gear Oil

SST ECI HD-AP PTF Transmission Fluid



SST ECI POWER-AP PAG Gear Oil



SST ECI T-GEAR AP EP Gear Oil



SST ECI T-SHC AP EP Gear Oil



SST ECI HD-AP Nyd<u>raulic Oil</u>



SST ECI TV T-Power Hydraulic Oil



SST ECI AP COMPRESSO Air-Compressor Oil



Not Just OII...
IT'S TECHNOLOGY





100% USA Additives







## 31. SST ECI HD-AP ATF DIII Auto-Transmission







Properties	Standard	Unit	Data
SAE Grade			DIII
Kinematic Viscosity @ 40°C	ASTM D445	cSt	34
Kinematic Viscosity @ 100°C	ASTM D445	cSt	7.6
Viscosity Index	ASTM D2270		176
Flash Point (COC)	ASTM D92	°C	170
Pour Point	ASTM D97	°C	-35

#### **Benefits**

- High shear stability
- **Excellent modifying** friction
- Reduce deposit and maintain system cleanliness
- Excellent low temperature performance
- Superior thermal and oxidation
- · Good protection against corrosion and wear
- · Eliminate spitfire effects to maintain the integrity of the gear components

#### **Available Container Volumes**

20L. 200L. 1000L

SST-ECI HD-AP ATF DIII is a state-of-the-art automatic transmission fluid made with the unique ABF technology especially for modern automatic gearboxes. The oil is blended with highly refined base oils and select additives to enhance oxidation stability, anti-friction, anti-wear and low temperature properties and low temperature fluidity. The oil meets and complies with the requirements of GM DEXRON IID, IIIG, IIIH, Ford MERCON, Caterpillar TO-2, Allison C-4.

SST-ECI HD-AP ATF DIII, heavy duty oil recommended for use in modern passenger cars and light trucks where Dexron III is required. It can also be used as hydraulic fluid in many automatic systems and Vickers pumps.



## 32. SST ECI HD-AP EP-GL-5 Auto-Gear Oil

Ultra Quality Lubricants For Heavy Gearing Systems





#### **Physical Data**

Properties	Standard	Unit		ı	Data	
SAE Grade			90	140	80W90	85W140
Kinematic Viscosity @ 40°C	ASTM D445	cSt	197	450	156	425
Kinematic Viscosity @ 100°C	ASTM D445	cSt	18	30	15.4	30
Viscosity Index	ASTM D2270		96	95	100	97
Flash Point (COC)	ASTM D92	°C	212	222	205	222
Pour Point	ASTM D97	°C	-10	-9	-27	-18

#### **Benefits**

- Extending gear life
- Good oxidative and thermal stability
- Excellent rust and corrosion inhibition
- · Exceptional load-carrying capability
- Outstanding protection against wear and shock
- Eliminate spitfire effects to maintain the integrity of the gear components

#### **Available Container Volumes**

• 20L, 200L, 1000L

SST-ECI HD-AP EP-GL-5 are premium grade automotive gear oils enhanced with unique ABF technology to out-perform any aftermarket products in extreme-pressure, anti-corrosion, anti-oxidation, de-mulsification and anti-foam properties. These oils are environmental friendly containing no lead, and meet the performance requirements of API GL-5, MIL-L-2105D, ZF TE-ML 05A, 7A, 12E, 16B, 16C, 16D, 17B, 19B, 21A and MAN 342 Type 2.

SST-ECI HD-AP EP-GL-5 are suitable for automotive hypoid gears, spiral bevel axles, steering boxes, heavy duty axles with final drive and other gears under severe operating conditions.

## 33. SST ECI HD-AP PTF Transmission Fluid

Ultra Quality Lubricants For Heavy Gearing Systems







#### **Physical Data**

Properties	Standard	Unit			Data		
SAE Grade			10W	30	40	50	60
Kinematic Viscosity @ 40°C	ASTM D445	cSt	42	97	141	228	318
Kinematic Viscosity @ 100°C	ASTM D445	cSt	6.5	11.3	14.7	19.2	24
Viscosity Index	ASTM D2270		105	98	97	95	95
Flash Point (COC)	ASTM D92	°C	205	210	215	225	230
Pour Point	ASTM D97	°C	-30	-25	-25	-9	-9

#### **Benefits**

- Reduced brake noise
- · Prolong the life of brakes and transmissions
- Excellent friction control
- Superior thermal and oxidation stability
- · Eliminate spitfire effects to maintain the integrity of the system components

Superior gear wear protection

- Good elastomer compatibility

#### **Available Container Volumes**

• 20L, 200L, 1000L

SST-ECI HD-AP PTF, a premium power transmission fluid designed for transmission and Drive Train Oil. The oil enhanced with ABF Technology possesses outstanding antiwear, anti-rust and anti-oxidation properties, exhibits excellent friction control, less brake noise, good elastomeric compatibility. SST-ECI HD-AP PTF meets and complies with specification requirements of Caterpillar TO-4, Caterpillar TO-4M, Allison C-4, Komatsu 07.868.1, ZF TE-ML 01, 03C and API CF, CF-2, etc.

SST-ECLHD-AP PTF is recommended for use in modern Caterpillar transmissions, final drive, oil immersed brake and hydraulic systems fitted to heavy-duty off-road equipment. It can also be used as hydraulic fluid in some automatic systems and Vickers pumps.

## 34. SST ECI POWER-AP PAG Gear Oil

### Ultra Quality Lubricants For Heavy Gearing Syst



#### **Physical Data**

Properties	Standard	Unit		Da	ata	
ISO Grade			150	220	320	460
Kinematic Viscosity @ 40°C	ASTM D445	cSt	150	220	320	460
Kinematic Viscosity @ 100°C	ASTM D445	cSt	23	34	51	72
Viscosity Index	<b>ASTM D2270</b>		185	202	220	230
Flash Point (COC)	ASTM D92	$^{\circ}$ C	225	225	225	230
Pour Point	ASTM D97	°C	-30	-30	-30	-27
FZG Fail Loading Stage	DIN 51354-2		12+	12+	12+	12+

#### **Benefits**

- Improves efficiency
- Reduce downtime 200+%
- Extended oil drain interval
- Long term hydrolytic stability Superior anti-oxidation and anti-rust
- Low coefficients of friction and traction
- Good compatibility with seal materials
- Reduced foam forming tendency

- Excellent chemical and thermal stability
- Good filterability and air release property
- Reduce deposit and maintain system cleanliness
- Superior anti-oxidation and anti-rust properties
- Extends the life of system parts up to 400% (conditional to the physical status)
- Reduce noise 3db~9db (conditional to system condition)





SST ECI POWER-AP PAG GEAR Oils are high performance synthetic gear oils blended with polyglycols and special additives. The oils of natural extremely high viscosity index, and low pour point possess excellent high and low temperature performance and long term hydrolytic stability, exhibit superior anti-oxidation, anti-wear, and anti-corrosion properties. Enhanced with Steel Shield ABF Technology of low coefficient of friction reduces power consumption and operation temperatures effectively. It outperforms any of the aftermarket gear oils.

SST ECI POWER-AP PAG GEAR Oils are recommended for worm reduction gear boxes under high temperature, high loads and wet working conditions. The oils are incompatible with most mineral and synthetic oils.

#### **Available Container Volumes**

• 20L, 200L, 1000L



## 35. SST ECI T-GEAR AP EP Gear Oil

### Ultra Quality Lubricants For Heavy Gearing System



#### **Physical Data**

Properties	Standard	Unit				Data			
SAE Grade			150	220	320	460	680	1000	1500
Kinematic Viscosity @ 40°C	ASTM D445	cSt	150	220	320	460	680	1000	1500
Kinematic Viscosity @ 100°C	ASTM D445	cSt	14.8	19	24	30	38	44	61.2
Viscosity Index	ASTM D2270		95	95	95	95	90	90	90
Flash Point (COC)	ASTM D92	$^{\circ}$ C	240	245	247	250	250	252	255
Pour Point	ASTM D97	°C	-10	-9	-9	-9	-6	-3	-3
Copper Corrosion	ASTM D130		1B	1B	1B	1B	1B	1B	1B

#### **Benefits**

- Extended oil drain interval
- Prolongs gear equipment life
- Reduce downtime 200% and
- Superior load-carrying EP capability
- Reduce noise 3db~9db (conditional to system condition)
- Good thermal and oxidation stability

- Excellent anti-rust and anti-corrosion properties
- Outstanding protection against wear and shock
- Reduce deposit and maintain system cleanliness
- Improves efficiency in terms of usable output energy
- Extends the life of engine parts up to 300% (conditional to the physical status)





SST ECI T-GEAR AP EP are premium extreme pressure industrial gear oils containing anti-oxidation, anti-corrosion, anti-wear and anti-foam inhibitors. These oils meet the performance requirements of ISO 12925-1:1996 Category CKD, AISE 224, ANSI/AGMA 9005-E02, DIN 51517 Part 3, Cincinnati Lamb P-59 series, Textron David Brown S1.53 101 and pass FZG 12th stage test, etc.

SST ECI T-GEAR AP EP are recommended for all types of industrial gear both enclosed and open. Also suitable for lubrication of systems containing worm gears, bearings, sliding parts, etc.



• 20L, 200L, 1000L



### 36. SST ECIT-SHC AP EP Gear Oil

### Ultra Quality Lubricants For Heavy Gearing System





Properties	Standard	Unit	Da	ta
SAE Grade			75W90	75W140
Kinematic Viscosity @ 40°C	ASTM D445	cSt	110	193
Kinematic Viscosity @ 100°C	ASTM D445	cSt	15.5	26.3
Viscosity Index	ASTM D2270		154	171
Flash Point (COC)	ASTM D92	$^{\circ}$ C	200	200
Pour Point	ASTM D97	°C	-57	-36

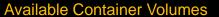
#### **Benefits**

- **Excellent shear stability**
- Outstanding protection against wear and shock
- Reduce downtime 200% and more
- EP capability
- Excellent anti-rust and anticorrosion properties
- Extended oil drain interval

- · Reduce deposit and maintain system cleanliness
- Prolongs gear equipment life up to 300% (conditional to the physical status)
- Reduce noise 3db~9db (conditional to system) condition)
- Anti-weld superior load-carrying Outstanding good thermal and oxidation stability at high temperature
  - · Improves efficiency in terms of usable output energy and fuel economy

SST ECI T-SHC AP EP Gear Oils are all season high performance synthetic extreme pressure industrial gear oils fortified with sulphur-phosphorous and ash-less dispersant additives and with ABF Technology to enhance anti-oxidation, anti-corrosion, de-mulsification, anti-wear and anti-foam properties. These oils meet the performance requirements of API, GL-5, MT-1 and SAE J2360, MIL-PRF-2105E, Scania STO 110, Mack GO-J, etc., and particularly for hypoid gears under severe operating conditions.

SST ECI T-SHC AP EP are recommended for all types of industrial gear both enclosed and open as well as automotive hypoid gear in manual transmissions, rear axles, differentials, transfer cases, overdrive units, oil lubricated wheel bearings, oil lubricated universal joints, steering gear boxes, etc., particularly under low temperatures and critically severe conditions.



# 37. SST ECI HD-AP Hydraulic Oil



Properties	Standard	Unit			Data		
ISO Grade			32	46	68	100	150
Kinematic Viscosity @ 40°C	ASTM D445	cSt	30	45	67	98	145
Kinematic Viscosity @ 100°C	ASTM D445	cSt	5.3	6.7	8.6	10.9	14.5
Viscosity Index	ASTM D2270		99	99	98	97	96
Flash Point (COC)	ASTM D92	°C	212	220	228	245	250
Pour Point	ASTM D97	°C	-12	-12	-10	-10	-10

#### **Benefits**

Good filterability

- Excellent protection against wear, rust and corrosion
- Good oxidation stability
- Improves efficiency in terms of smoothness
- Reduce downtime 300% and more
  - Extends the life of hydraulic components upto 400% (conditional to the physical status)
- General purpose economy oils

#### **Available Container Volumes**

• 20L, 200L, 1000L

SST ECI HD AP Hydraulic Oil is a Heavy Duty general purpose anti-wear hydraulic oils formulated with enhanced ABF technology. The oils possess good anti-wear, anti-corrosion and anti-oxidation properties and meet Park Denison HF-0, HF-2 and DIN 51524 Part I, II specifications.

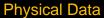
SST ECI HD AP Hydraulic Oil is recommended for use in most of the hydraulic systems, particularly for older machines that oil change is more often. They are not suitable for use in systems with silver plated components.



# 38. SST ECI TV T-Power Hydraulic Oil

Excellent Anti-Wear Abilities & Reduce Maintenance Costs





Properties	Standard	Unit		D	ata	
ISO Grade			32	46	68	100
Density @ 15°C		Kg/L	0.872	0.874	0.881	0.89
Kinematic Viscosity @ 40°C	ASTM D445	cSt	30.4	46	68.5	98.5
Kinematic Viscosity @ 100°C	ASTM D445	cSt	5.23	6.75	8.7	11
Viscosity Index	ASTM D2270		100	100	99	97
Flash Point (COC)	ASTM D92	°C	219	225	230	239
Pour Point	ASTM D97	°C	-20	-20	-18	-15

#### **Benefits**

- Improves efficiency in terms of smoothness
- Improves efficiency in terms of smoothness
- Extends the life of hydraulic components upto 400% (conditional to the physical status)
- Reduce downtime 300% and more

- Excellent anti-wear performance reducing pump wear and extending pump life
- Reduction of sludge and deposit formation in close tolerance components such as servo valves
- Exceptional corrosion protection reduces the negative effects of moisture on system components
- · Good oxidation stability and good filterability

SST ECI TV T-Power Hydraulic Oil is a premium quality anti-wear hydraulic oils intended for industrial and mobile service application where anti-wear lubricants are required. The oils are formulated with enhanced ABF technology and high quality base oils that results in products that provides many features to improve and prolong equipment life.

#### **APPLICATIONS:**

- Most of the hydraulic systems under light to moderate operation conditions, particularly for older machines that oil change is more often
- System employing gear, vane, radial and axial piston pumps where anti-wear hydraulic oils are required
- System requiring a high degree of load-carrying capability and anti-wear protection
- System containing gears and bearings where mild and anti-wear characteristics are required



## 39. SST ECI AP COMPRESSO Air-

Excellent Anti-Wear Abilities & Reduce Maintenance







#### **Physical Data**

Properties	Standard	Unit			Data		
ISO Grade			32	46	68	100	150
Kinematic Viscosity @ 40°C	ASTM D445	cSt	29	46	68	97	150
Kinematic Viscosity @ 100°C	ASTM D445	cSt	5.4	6.8	8.5	11	14.8
Viscosity Index	ASTM D2270		108	105	97	97	97
Flash Point (COC)	ASTM D92	$^{\circ}$ C	215	220	230	245	248
Pour Point	ASTM D97	°C	-15	-12	-10	-10	-9

#### **Benefits**

- Reduce noise
- Excellent demulsifibility
- Excellent chemical stability
- Resistance to sludge deposit
- Energy Saving average 5~12%
- Good anti-oxidation and anti-rust properties

- Improve efficiency
- · Extend oil change interval
- · Excellent thermal stability
- Extend the life of all metal parts
- Less downtime and save maintenance cost

#### Available Container Volumes

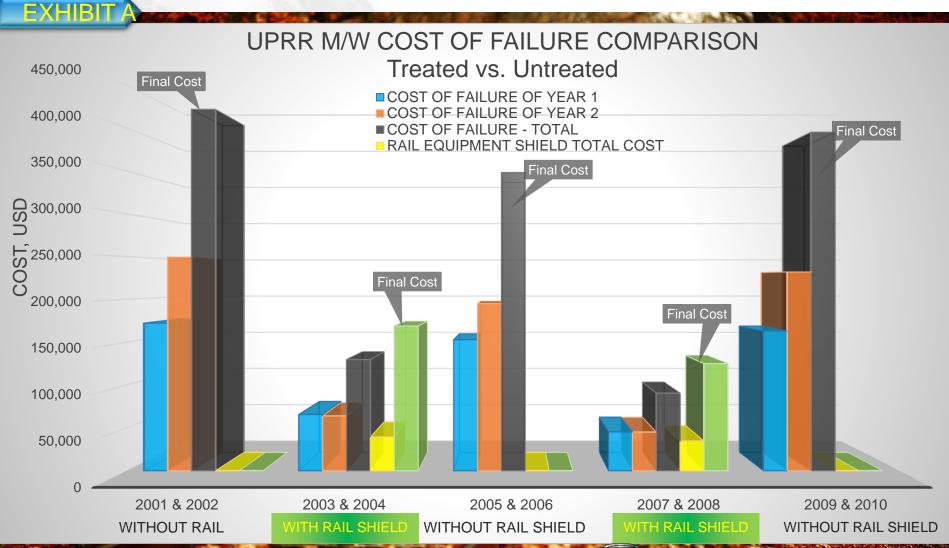
• 20L, 200L, 1000L

SST ECI AP COMPRESSO Air-Compressor Oils are air compressor oils blended with highly refined mineral base oils together with Steel Shield ABF advanced technology additives. The oils reduce internal friction, protect metal parts, exhibit good oxidation stability, excellent rust and corrosion protection and demulsification properties, meet the requirements of DIN 51506 VD-L

SST ECI AP COMPRESSO Air-Compressor Oils are recommended for the lubricating of rotary sliding vane, screw air compressors as well as reciprocating air compressors.



UPRR M/W COST OF FAILURE COMPARISON TREATED VS UNTREATED



## 40. UNION PACIFIC RAILROAD REPORTS



Company Proprietary and Confidential

## 40. UNION PACIFIC RAILROAD REPORTS

## RAIL EQUIPMENT SHIELD WITH ADVANCED BOUNDARY FILM TECHNOLOGY

- Advanced methods of tribology that improve lubricity and load carrying capacity
- Reacts chemically under thermal conditions with the contacting metal surfaces, to form a complex surface-attaching film of protection
- Surface smoothing is accomplished resulting in improved spread characteristics of the surfaces themselves
- Increases fluid film strength resulting in greatly reduced wear while imparting extreme pressure properties (EP)

### **BENEFITS OF USING RAIL EQUIPMENT SHIELD METAL TREATMENT**

- Increases Train Velocity
- Improves On-Time Train Performance
- Extends Parts Life and Component Reliability
- Reduces Maintenance and Downtime
- Reduces Metal-To-Metal Wear
- Reduces Fuel Consumption
- Reduces Operating Temperatures
- Provides Smoother Operation
- Protects Moving Metal Parts





## EQUIPMENT CENTRAL REGION (POWER UNITS ONLY)

- Rail Equipment Shield-Metal Treatment (RES-MT) was not used in Power Units or any other M/W components in 2001 and 2002
- In January 2003 RES-MT was added to the Power Units as well as transmissions, hydraulic systems, gearboxes and differentials
- In 2004 RES-MT was used in the same capacity as 2003
- RES-MT was purchased and added to M/W equipment components even though Case Study 1 is only showing the savings for Power Units

Cost Saving Comparison of Union Pacific Railroad During 2001-2004

2001 8	2002 (Without RES-MT)	2003 & 2004 (With RES-MT) Not list				
Cost of	= \$172,296 + \$249,476	Cost of Failures	= \$65,722 + \$64,021			
Failures	= \$421,772		= \$129,742			
	(average \$210,886 per		(average \$64,871 per year)			
	year)					
		Cost of RES-MT	= \$21,195 + \$18,000			
			= \$39,195 (average \$19,598 per year)			
		Total Cost to Union Pacific	= \$168,937 (average \$84,469 per year)			
		Savings to Union Pacific	= \$252,835 (average \$126,117) er yea			
		Return on investment (ROI) with	= \$252,835 - \$39,195 COST			
		RES-MT	\$39,195			
			= 5.45 (545% Returned)			

Return on investment: savings - cost = ROI

## 40. UNION PACIFIC RAILROAD REPOR

#### JUPRR COST SAVING ANALYSIS FROM 2005 TO 2008

- On January 1st of 2007 UPRR began using Rail Equipment Shield-Metal Treatment
- The following analysis is the data collected from UPRR (New Construction) 2007 and 2008 when Rail Equipment Shield-Metal Treatment was used in contrast with 2005 and 2006 when it was not

Note: All repair cost are averaged due to core damage and applications

All repairs are due to poor lubrication and excessive wear

Repair costs do not include man hours, downtime, rentals or delays



	Unit Repairs to	Cost Per	Unit F	Repairs 2005	Unit I	Repairs 2006	Unit F	Repairs 2007	YTDI	Jnit Repairs 2008
		Unit	Units	Cost	Units	Cost	Units	Cost	Units	Cost
	Engine	12,000.00	4	48,000.00	6	72,000.00	1	12,000.00	0	0
	Transmissions	11,000.00	3	33,000.00	4	44,000.00	0	0	1	24,000.00
	Differentials	1,300.00	2	2,600.00	4	5,200.00	1	1,300.00	0	0
Total Cost of Units per	Hydraulic Pumps	4,000.00	10	40,000.00	8	32,000.00	4	16,000.00	5	14,000.00
Year	Valve Failures	935.00	3	2,800.00	3	2,800.00	0	0	2	2100
	Hydraulic Cylinders	600.00	12	7,200.00	15	9,000.00	6	3,600.00	5	3,800.00
	Hydraulic Motors	2,500.00	8	20,000.00	12	30,000.00	5	12,500.00	1	1200
	Total Cost of Repairs per Year			\$153,000.00		\$195,000.00		\$45,400.00		\$45,100.00

CASE STUD

## 40. UNION PACIFIC RAILROAD REPOR

**MUST READ** 

UPRR COST SAVING ANALYSIS FROM 2005 TO 2008

- UPRR started using Steel Shield Technologies Metal Treatment Jan 1, 2007
- UPRR purchased \$20,394.00 of Rail Equipment Shield in 2007
- UPRR purchased \$14,100.00 of Rail Equipment Shield in 2008

Year		2005	2006	2007	2008
Cost of Failures:		53,000.00	195,000.00	45,400.00	45,100.00
Cost of Rail Equipment	Shield:			20,394.00	14,100.00
Total Cost:		153,000.00	195,000.00	65,794.00	59,200.00

#### Cost Saving Comparison of Union Pacific Railroad During 2005-2008

	900t 8att	ng companson of emont acine rain	
2005 &	2006 (Without RES-MT)	2007	& 2008 (With RES-MT)
Cost of Failures	= \$153,000 + \$195,000 = \$348,000 (average \$174,000 per year)	Cost of Failures	= \$45,400 + \$45,100 = \$90,500 (average \$45,250 per year)
		Cost of RES-MT	= \$20,394 + \$14,100
		Total Cost to Union Pacific Savings to Union Pacific	= \$124,994 (average \$62,497 per year COST = \$223,006 (average \$111,503 per year)
		Return on investment (ROI) with	= \$223,006 - \$34,494 \$34,494

## 40. UNION PACIFIC RAILROAD REPORTS

#### STORE STOCK ITEM NUMBERS

- RES-MT-16oz # 310-4437-0
- RES-MT-128oz # 310-4440-0
- RES-MT-5G # 310-4441-0
- RES-MT-55G # 310-4444-0
- RES-MT-300G # 310-4446-0

#### SUMMARY

- Rail Equipment Shield has increased train velocity, improved ontime train performance, extended parts life and component reliability and reduced maintenance and downtime by treating the metal surfaces to reduce friction, heat and wear
- After more than 8 years of use experience shows that Rail Equipment Shield has had no negative or detrimental effects
- It helps UPRR save 60~64% maintenance cost per year



#### STEEL SHIELD LARGELY OUTPERFORMS REPUTED GREASES MADE BY YAMAMOTO AND ATLAS

Petroleum Products Research Department Test Summary Report Steel Shield Technologies Purchase Order # 114 October 25, 2013

Report

Loading

# SwRI

#### STEEL SHIELD LITHI

SwRI	Sample ID:		20003	20004		
Code:	Sample Identification:	ELE	Litho Shield	Yamamoto EP grease		
D1264	Water Washout of Grease					
	Avg. Grease Washed Out	Wt %	1.32	0.66		
	Test Temp.	°C	79	79		
	Dry Temp.	°C	77	77		
D1742	Oil Separation from Lubricating Grease	mass %	2.04	* Note		
D2265	Dropping Point	°C	258	307		
	Oven Temp.	°C	288	316		
D2266	Wear Characteristics (Four-Ball Method)					
	Scar Diameter	kgf	0.75	0.47		
D2596	Four-Ball Extreme Pressure Properties	TE THE				
	Corrected Load	kgf	851.1	501.68		
	Load-Wear Index	kgf	92.27	66.73		
	Weld Point	kgf	800	315		
	LNSL	kgf	80	63		

<sup>\*</sup> No oil separation occurred for great detection of the scope of the method".

Petroleum Products Research Department Test Summary Report Steel Shield Technologies Purchase Order # 114 October 25, 2013

(CuRI

SwRI	Sample ID:		20005
Code:	Sample Identification:		Atlas Chisel lube
D1264	Water Washout of Grease		
	Avg. Grease Washed Out	Wt %	1.11
	Test Temp.	*c	79
	Dry Temp.	*c	77
D1742	Oil Separation from Lubricating Grease	mass %	** Note
D2265	Dropping Point	*c	302
	Oven Temp.	*C	316
D2266	Wear Characteristics (Four-Ball Method)		
	Scar Diameter	kgf	0.71
D2596	Four-Ball Extreme Pressure Properties		
	Corrected Load	kgf	302.79
	Load-Wear Index	kgf	41.23
	Weld Point	kgf	315
			50

\*\* No oil separation occurred for grease sample "Atlas Chisel Lube", therefore, sample is co scope of the method". Steel Shield Lithi Shield

TEST ITEMS	Four-Ball Extreme Pressure Properties	Steel Shield Lithi Shield	Yamamoto EP Grease	Atlas Chisel Lube
Loading Ability	Corrected Load	851.1	501.68	302.79
Anti-Wear Ability	Load Wear Index	92.27	66.73	41.23
High Temperature Loading	Weld Point	800	315	315
High Pressure	LNSL	80	63	50

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#### STEEL SHIELD GAS ENGINE OILS AND COMPRESSOR OILS ASTM D2782 TIMKEN

THE TEST REPORT FROM SOUTHWEST RESEARCH INSTITUTE - Timken ASTM D2782

Report 2

Test Report 2014 / 11 / 20 Steel Shield Technologies

SwRI Lab No.	24564	23728	25252	23727	25250	25251
	SST	Steel Shield				
ASTM D2782 Measurement	Gas Engine	Gas Engine		Steel Shield	Mobil	Mobil
of Extreme-Pressure	Oil	Oil GECAT	Steel Shield	Compressor	Pegasus 805	Pegasus 801
Properties of Lubricating	SAE 40	SAE40 Low	EPA	Oil	SAE 40 Gas	SAE 40 Gas
Fluids (Timken Method)	Ashless	Ash		ISO #100 / 150	Engine Oil	Engine Oil
	Without EPA	With EPA				
Volume (Gallon)	1	1	1	1	1	1
OK Load (lbs)	40	40	75	55	9	9
Score Load (lbs)	45	45	80	60	12	12
Temperature (°C)	38	38	38	38	38	38





Products of the same class



#### Results

SOUTHWEST RESEA INSTITUTE website: www.swri.org

#### Steel Shield Wins:

Steel Shield outperforms Mobil in OK LOAD parameter by 444 % and in SCORE LOAD by 375 %

The SwRI Timken Test report clearly testified Steel Shield products are FAR Superior than Mobil products of the same classes

STEEL SHIELD GAS ENGINE OILS AND COMPRESSOR OILS ASTM D2783 FOUR BALLS TESTS

THE TEST REPORT FROM SOUTHWEST RESEARCH INSTITUTE - 4-Ball ASTM D2783

Report 2

Test Report 2014 / 11 / 20 Steel Shield Technologies

SwRI Lab No.	24564	23728	25252	23727	25250	25251
ASTM D2783  Measurement of Extreme-Pressure Properties of Lubricating Fluids (4-Ball Method)	SST Gas Engine Oil SAE 40 Ashless Without EPA	Steel Shield Gas Engine Oil GECAT SAE 40 Low Ash With EPA	Steel Shield EPA	Steel Shield Compressor Oil ISO #100 / 150	Mobil Pegasus 805 SAE 40 Gas Engine Oil	Mobil Pegasus 801 SAE 40 Gas Engine Oil
Volume (Gallon)	1	1	1	1	1	1
Corrected Load (kgf)	70	109	NA	133	136	74
Load Wear Index (kgf)	35	46	NA	48	34	35
Weld Point (kg)	200	250	>800	250	200	200
Last Non Seizure Load	80	100	80	100	63	80



Products of the same class



#### Results

SOUTHWEST RESEA INSTITUTE website: www.swri.org Steel Shield outperforms Mobil in the Weld Point (oil strength in resistant to EP) parameter by 129 % and in the Last Non Seizure Load (wear performance in respect to load) by 159 %.

\*\*\*Remarks: 4-ball test is normally for heavy weight oil and grease.

The SwRI 4-Balls Test testified Steel Shield products are superior than Mobil products of the same classes



Steel Shield Wins:

STEEL SHIELD GAS ENGINE OILS AND COMPRESSOR OILS ASTM D2782 Timken,
D2783 4-Ball & D6352 GC — Original Documents

#### SOUTHWEST RESEARCH INSTITUTE®

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November 20h, 2014

George Fennell Steel Shield Technologies 3351 Industrial Blvd Bethel Park, PA 15102-2543 Phone: 1-800-390-1535 Email:

Re: Fuel Analysis Results SwRI WO# 71111 PO# 120

Dear Mr. Fennell:

Analyses have been completed on your samples in accordance with the tests requested. Twelve samples were received in good condition between July 21<sup>st</sup>, 2014 and October 7<sup>th</sup> 2014 in good condition. Eleven samples were received in one gallon plastic containers and one sample was received in a one quart plastic bottle. Sample Identification and testing requesting is shown in the table on the following page. Testing took place between October 13<sup>th</sup> and November 11<sup>th</sup> 2014. Test results and sample identifications are shown in the table attached.

Analyses were performed according to the listed ASTM test procedures with no modifications. Sample deviations. Precision should be consistent with those stated in the ASTM test procedures. Sample aliquots were taken in accordance with the various ASTM test procedures. The analyses above pertain only to the sample received by Southwest Research Institute and represent only that sampling lot. This report shall not be reproduced except in full without the express written permission of Southwest Research Institute.

If there are any questions concerning these analyses, or if you need any additional testing on the samples, please contact me at (210) 522-2071. We appreciate the opportunity to be of service to your firm.

Sincerely,

Robert R. Legg

Fuels Laboratory Manager

Fuels & Lubricants Research Department Office of Automotive Engineering



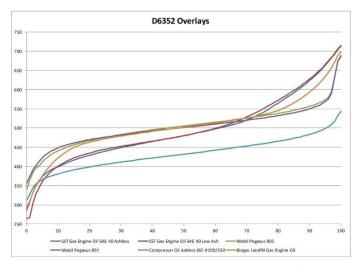


Benefiting government, industry and the public through innovative science and technology



#### **Test Summary Report**

November 20th, 2014 Steel Shield Technologies



In comparing the curves and D6352 chromatography, it is observed that samples SST Gas Engine oil SAE 40 Ashless and SST Gas Engine Oil SAE 40 Low Ash ar very similar with the exception that the Low Ash oil appears to have an added component that is somewhat lighter than the rest of the oil. The bulk of this oil is lighter than the others; however it does have a larger proportion of heavier compounds. In general it has broader array of hydrocarbons than the other oils. The Mobil Pegasus 801 and Mobil Pegasus 805 are essentially the same oil with the same boiling distribution. They both are a narrower cut reducing the amount of lighter and heavier hydrocarbon species. The Biogas Landfill Gas Engine Oil has a distribution in between the SST Gas Engine Oils and the Mobil Pegasus Oils. The Ashless Compressor oil is a significantly lighter oil than the rest of the samples.

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## EEL SHIELD GAS ENGINE OILS AND COMPRESSOR OILS ASTM D2782 Timken,

D2783 4-Ball & D6352 GC — Original Documents



#### **Test Summary Report**

November 20th, 2014 Steel Shield Technologies

SwRI Lab# 24564

SST Gas Engine Oil 5AE 40 Ashless 1 Gallon Plastic Jug

Okay Load, Ibs Score Load, lbs 45 Temperature, °C 38 ASTM D2783 Measurement of Extreme-Pressure Properties of Lubricating Fluids (4-Ball Method) Corrected Load, kgf..... Load Wear Index, kgf..... Weld Point, kg ..... 200 Last Non Seizure Load, kg

ASTM D2782 Measurement of Extreme-Pressure Properties of Lubricating Fluids (Timken Method)

STM De	352 Boilir	ng Range D	istributio	n of Petrole	eum Distil	lates from	174 to 70	0 °C by GC	
IBP	285.3	20%	428.8	40%	464.8	60%	497.5	80%	564.9
1%	306.2	21%	431.1	41%	466.4	61%	499.2	81%	570.0
2%	333.2	22%	433.3	42%	467.9	62%	501.1	82%	575.1
3%	351.6	23%	435.4	43%	469.4	63%	503.0	83%	580.6
4%	364.1	24%	437.2	44%	470.9	64%	505.0	84%	586.2
5%	373.5	25%	439.2	45%	472.4	65%	507.1	85%	591.8
6%	380.5	26%	441.2	46%	474.0	66%	509.3	86%	597.5
7%	386.7	27%	443.1	47%	475.6	67%	511.8	87%	603.5
8%	391.9	28%	444.9	48%	477.1	68%	514.5	88%	609.8
9%	396.0	29%	446.7	49%	478.6	69%	517.3	89%	616.3
10%	399.1	30%	448.6	50%	480.2	70%	520.4	90%	623.3
11%	403.0	31%	450.5	51%	481.8	71%	523.7	91%	630.3
12%	406.6	32%	452.1	52%	483.4	72%	527.3	92%	637.6
13%	410.2	33%	453.7	53%	485.1	73%	531.2	93%	645.6
14%	413.5	34%	455.2	54%	486.8	74%	535.3	94%	653.8
15%	416.5	35%	456.9	55%	488.5	75%	539.6	95%	662.7
16%	419.1	36%	458.5	56%	490.2	76%	544.2	96%	672.9
17%	421.8	37%	460.1	57%	492.0	77%	549.2	97%	682.4
18%	424.3	38%	461.7	58%	493.8	78%	554.5	98%	692.4
19%	426.5	39%	463.2	59%	495.7	79%	559.7	99%	704.3
								FBP	713.1



#### **Test Summary Report**

November 20th, 2014 Steel Shield Technologies

SwRI Lab# 23728

Biogas Landfill Gas Engine Oil SAE 40 (Gecat SAE 40 Low Ash) 1 Gallon Plastic Jug

ASTM D2782 Measurement of Extreme-Pressure Properties of Lubricating Fluids (Timker	Method)
Okay Load, lbs	40
Score Load, lbs	45
Temperature °C	38

ASTM D2783 Measurement of Extreme-Pressure Properties of Lubricating Fluids (4-Ball	Method)
Corrected Load, kgf	109
Load Wear Index, kgf	46
Weld Point, kg	250
Last Non Seizure Load ke	100

ASTM D6352 Boiling Range Distribution of Petroleum Distillates from 174 to 700 °C by GC

1% 54 2% 55 3% 55 4% 56	15.5 18.7 52.3 56.3 50.5
2% 55 3% 55 4% 56	52.3 56.3
3% 55 4% 56	6.3
4% 56	
	0.5
504 56	
370 30	5.1
6% 56	9.9
7% 57	75.0
8% 58	8.08
9% 58	36.8
0% 59	3.2
1% 59	9.9
2% 60	7.5
3% 61	5.4
4% 62	4.3
5% 63	3.7
6% 64	4.5
7% 65	6.4
8% 67	1.9
9% 68	38.2
RP 69	7.9
	6% 64 7% 65 8% 67 9% 68

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## STEEL SHIELD GAS ENGINE OILS AND COMPRESSOR OILS ASTM D2782 Timken,

D2783 4-Ball & D6352 GC — Original Documents



#### Test Summary Report

November 20th, 2014 Steel Shield Technologies

SwRI Lab# 25252

SST-EPA

1 Gallon Plastic Jug

ASTM D2782 Measurement of Extreme-Pressure Properties of Lubricating Fluids (1	imken Method
Okay Load, lbs	75
Score Load, lbs	80
Temperature, °C	38

#### ASTM D2783 Measurement of Extreme-Pressure Properties of Lubricating Fluids (4-Ball Method) Corrected Load, kgf......

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#### **Test Summary Report**

November 20th, 2014 Steel Shield Technologies

SwRI Lab# 23727

Compressor Oil Ashless ISO #100/150 1 Gallon Plastic Jug

 ASTM D2783 Measurement of Extreme-Pressure Properties of Lubricating Fluids (4-Ball Method)
 133

 Load Wear Index, kgf.
 48

 Weld Point, kg
 250

 Last Non Seizure Load, kg
 100

ASTM D6352 Boiling Range Distribution of Petroleum Distillates from 174 to 700 °C by GC

IBP	310.0	20%	398.6	40%	421.7	60%	442.0	80%	465.5
1%	326.9	21%	400.0	41%	422.7	61%	443.1	81%	466.9
2%	344.5	22%	401.4	42%	423.6	62%	444.1	82%	468.4
3%	354.0	23%	402.7	43%	424.6	63%	445.3	83%	469.9
4%	360.6	24%	404.0	44%	425.6	64%	446.4	84%	471.5
5%	365.4	25%	405.2	45%	426.6	65%	447.5	85%	473.2
6%	369.2	26%	406.4	46%	427.6	66%	448.7	86%	474.9
7%	372.5	27%	407.7	47%	428.6	67%	449.8	87%	476.7
8%	375.5	28%	408.9	48%	429.6	68%	450.9	88%	478.7
9%	378.2	29%	410.1	49%	430.6	69%	452.0	89%	480.7
10%	380.6	30%	411.2	50%	431.6	70%	453.1	90%	483.0
11%	382.8	31%	412.4	51%	432.6	71%	454.2	91%	485.6
12%	384.9	32%	413.4	52%	433.6	72%	455.4	92%	488.3
13%	386.9	33%	414.5	53%	434.6	73%	456.6	93%	491.4
14%	388.9	34%	415.5	54%	435.7	74%	457.8	94%	494.9
15%	390.7	35%	416.6	55%	436.7	75%	459.0	95%	498.8
16%	392.4	36%	417.7	56%	437.7	76%	460.2	96%	503.3
17%	394.0	37%	418.7	57%	438.8	77%	461.5	97%	509.1
18%	395.6	38%	419.7	58%	439.9	78%	462.8	98%	517.6
19%	397.1	39%	420.7	59%	440.9	79%	464.1	99%	531.3
		I		I		l		FBP	544.3



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### STEEL SHIELD GAS ENGINE OILS AND COMPRESSOR OILS ASTM D2782 Timken,

D2783 4-Ball & D6352 GC — Original Documents



#### **Test Summary Report**

November 20th, 2014 Steel Shield Technologies

SwRI Lab# 25250

Mobil Pegasus 805

1 Gallon Plastic Jug

 ASTM D2782 Measurement of Extreme-Pressure Properties of Lubricating Fluids (Timken Method)
 0kay Load, lbs
 9

 Score Load, lbs
 12

 Temperature, °C
 38

 Load Wear Index, kgf...
 34

 Weld Point, kg...
 200

 Last Non Seizure Load, kg...
 63

ASTM D6352 Boiling Range Distribution of Petroleum Distillates from 174 to 700 °C by GC

IBP	338.1	20%	467.0	40%	495.3	60%	515.0	80%	538.2
1%	363.1	21%	468.9	41%	496.4	61%	516.1	81%	539.6
2%	384.2	22%	470.6	42%	497.4	62%	517.1	82%	541.0
3%	396.2	23%	472.3	43%	498.3	63%	518.1	83%	542.6
4%	401.9	24%	474.0	44%	499.3	64%	519.2	84%	544.2
5%	410.8	25%	475.6	45%	500.3	65%	520.3	85%	545.9
6%	419.2	26%	477.1	46%	501.3	66%	521.4	86%	547.7
7%	426.0	27%	478.6	47%	502.2	67%	522.5	87%	549.7
8%	431.6	28%	480.0	48%	503.2	68%	523.6	88%	551.8
9%	436.1	29%	481.5	49%	504.1	69%	524.7	89%	554.1
10%	440.5	30%	482.9	50%	505.1	70%	525.8	90%	556.5
11%	444.1	31%	484.2	51%	506.0	71%	526.9	91%	558.9
12%	447.6	32%	485.6	52%	506.9	72%	528.1	92%	561.8
13%	450.8	33%	486.9	53%	507.9	73%	529.3	93%	565.0
14%	453.5	34%	488.2	54%	508.9	74%	530.5	94%	568.7
15%	456.1	35%	489.4	55%	509.9	75%	531.7	95%	573.2
16%	458.5	36%	490.6	56%	510.9	76%	533.0	96%	580.2
17%	460.8	37%	491.8	57%	511.9	77%	534.2	97%	594.4
18%	463.0	38%	493.0	58%	512.9	78%	535.5	98%	634.2
19%	465.1	39%	494.1	59%	514.0	79%	536.8	99%	674.3
	- 1					I		FBP	689.6

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#### **Test Summary Report**

November 20th, 2014 Steel Shield Technologies

SwRI Lab# 25251

200

Mobil Pegasus

1 Gallon Plastic Jug

ASTM D6352 Boiling Range Distribution of Petroleum Distillates from 174 to 700 °C by GC

Weld Point, kg

Last Non Seizure Load, kg

IBP	355.5	20%	469.5	40%	492.3	60%	510.0	80%	532.2
1%	372.7	21%	470.9	41%	493.3	61%	511.0	81%	533.6
2%	391.1	22%	472.3	42%	494.3	62%	511.9	82%	535.1
3%	401.9	23%	473.7	43%	495.2	63%	512.9	83%	536.5
4%	413.3	24%	475.0	44%	496.2	64%	513.9	84%	538.1
5%	422.1	25%	476.2	45%	497.0	65%	514.9	85%	539.7
6%	429.3	26%	477.4	46%	497.8	66%	516.0	86%	541.4
7%	435.4	27%	478.5	47%	498.7	67%	517.0	87%	543.2
8%	440.6	28%	479.7	48%	499.5	68%	518.0	88%	545.2
9%	444.6	29%	480.8	49%	500.4	69%	519.1	89%	547.4
10%	448.3	30%	481.9	50%	501.2	70%	520.2	90%	549.9
11%	451.6	31%	483.1	51%	502.1	71%	521.3	91%	552.7
12%	454.2	32%	484.2	52%	503.0	72%	522.4	92%	555.8
13%	456.7	33%	485.2	53%	503.8	73%	523.5	93%	559.1
14%	459.0	34%	486.3	54%	504.7	74%	524.7	94%	563.1
15%	461.0	35%	487.3	55%	505.5	75%	525.9	95%	568.2
16%	462.9	36%	488.4	56%	506.4	76%	527.1	96%	575.2
17%	464.7	37%	489.4	57%	507.2	77%	528.3	97%	590.1
18%	466.5	38%	490.3	58%	508.1	78%	529.6	98%	633.5
		39%	491.3	59%	509.0	79%	530.9	99%	673.0
			A					FRP	687 9

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42. INSURANCE CERTIFICATE & CONFIRMATION OF NO INSURANCE CLAIM

			ATE OF LIA				5/1	(MM/DD/YYYY) 4/2014
CER BEL	CERTIFICATE IS ISSUED AS A TIFICATE DOES NOT AFFIRMAT OW. THIS CERTIFICATE OF INS RESENTATIVE OR PRODUCER, A	IVELY OR	NEGATIVELY AMEND	, EXTEND OR ALT	ER THE CO	VERAGE AFFORDED E	Y TH	E POLICIES
the t	ORTANT: If the certificate holder terms and conditions of the policy ficate holder in lieu of such endor	, certain p	olicies may require an					
ODUC		sement(s).		CONTACT Jamie 1	fcDonald			
7	Insurance Agency			PHONE (A/C, No. Ext): (724)	283-5670	FAX (A/C, No):	/72412	193_1160
	S. Main St., P.O. Box	670		E-MAIL jamie@l	pestinsur	ancebutler.com	1,24/1	
						IDING COVERAGE	_	NAIC#
tl	er PA 16	003-06	70			surance Compani	28	INAIC II
URE	D			INSURER B :		ounding compania	-	
ee	1 Shield Technologies	Inc		INSURER C :				
51	Industrial Blvd /			INSURER D :				
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	el Park PA 15			INSURER F :				
			NUMBER:coi 2014	- 15		REVISION NUMBER:		
NDIC	IS TO CERTIFY THAT THE POLICIES CATED. NOTWITHSTANDING ANY RI TIFICATE MAY BE ISSUED OR MAY LUSIONS AND CONDITIONS OF SUCH	PERTAIN, 1	IT, TERM OR CONDITION THE INSURANCE AFFORI	OF ANY CONTRACT DED BY THE POLICIE	OR OTHER I	DOCUMENT WITH RESPE D HEREIN IS SUBJECT TO	CT TO	WHICH THIS
	TYPE OF INSURANCE	ADDL SUBR INSR WVD	POLICY NUMBER	POLICY EFF (MM/DD/YYYY)	POLICY EXP (MM/DD/YYYY)	LIMIT	s	
GE	ENERAL LIABILITY					EACH OCCURRENCE	s	1,000,00
Х	COMMERCIAL GENERAL LIABILITY					DAMAGE TO RENTED PREMISES (Ea occurrence)	S	100,00
L	CLAIMS-MADE X OCCUR		ENP04242014	4/24/2014	4/24/2015	MED EXP (Any one person)	S	5,00
H						PERSONAL & ADV INJURY	\$	1,000,00
-	]					GENERAL AGGREGATE	\$	2,000,00
	EN'L AGGREGATE LIMIT APPLIES PER:					PRODUCTS - COMP/OP AGG	S	2,000,00
	POLICY PRO- LOC  JTOMOBILE LIABILITY					COMBINED SINGLE LIMIT (Ea accident)	\$	
-	ANY AUTO					(Ea accident) BODILY INJURY (Per person)	\$	
Н	ALL OWNED SCHEDULED					BODILY INJURY (Per socident)	s	
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Г	Times no roo Hadros					(Per accident)	\$	
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	EXCESS LIAB CLAIMS-MADE		ENP04242014	4/24/2014	4/24/2015	AGGREGATE	\$	
	DED RETENTION \$						\$	
AN	ORKERS COMPENSATION ND EMPLOYERS' LIABILITY					WC STATU- TORY LIMITS OTH- ER		
AN OF	NY PROPRIETOR/PARTNER/EXECUTIVE FICER/MEMBER EXCLUDED?	N/A				E.L. EACH ACCIDENT	\$	
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(724)283-5670 (724)283-1160Fax Email: Ray@Bestinsurancebutler.com

September 18, 2013

Steel Shield Technologies (Asia Pacific) Limited 22nd Floor, W. Business Centre 4 Kam Hong Street North Point, Hong Kong

To Whom It May Concern:

Please be advised that Steel Sheild Technologies Inc, manufacturer of specialty lubricants and greases, located in Bethel Park, Pennsylvania, USA, has had no claims, claim related incidents or notices of loss under any General Liability policy issued by our office. We have provided them with General Liability coverage continously since April 24, 2008

If you have any questions or need further information please feel free to contact me. I will be happy to be of further assistance.

Raymond A. Rosenbauer

Vice President



Guarante

## 43. MAJOR CORPORATE CLIENTS



**US ARMY** 



UNION PACIFIC RAILROAD (NEW YORK STOCK EXCHANGE NO.: UNP)



**SIEMENS** 



DONGJIANG
ENVIRONMENT
(HONG KONG STOCK EXCHANGE
NO.: 895)



## 44. SUPER CAR USERS

Super performance cars using Steel Shield help reducing engine noise, more power at the wheels, swift response, extends battery life and cleaner engine. These car owners were surprised to see the cars behaved just like NEW! Cruising on the highways they gained an average 12-15% less fuel.







## 45. Compliments from the US ARMED FORCES

Mark W. Pushnick President & CEO Steel Shield Technologies, Inc 3351 Industrial Blvd Bethel Park, PA 15102-2543 07 May 2008

Mark.

I wanted to take time to express my sincere thanks to you and Steel Shield Technologies, Inc. for your support while I was deployed overseas in support of the Global War on Terrorism.

Your product, Weapon Shield, was truly a "life saver".

In my first combat tour to Afghanistan in late 2003, not knowing much about your product, I began to use it for my personal weapon and my crew-served vehicle weapon as a just another oil that I received in my care packages from home. I soon became educated on how this product was head and shoulders above the rest.

In the grueling conditions of southwestern Afghanistan, our weapons were subject to severe heat, dust, and even potential rust due to the humidity in the area. Compared to the other oils that we received, Weapon Shield was the only product that stood up to the battlefield environment and did not cause the bolt of the weapons to become "gummy" or "sticky". Weapon Shield actually acted as a "shield" and as a dust repellent.

When I found out that I was deploying back to Iraq in 2007, one of my first calls was to my father to get my hands on Weapon Shield. While conducting pre-deployment training at Fort Bragg, I introduced my soldiers to this product. When it comes to selling to a tough audience, young enlisted men are some of the toughest to buy into a new idea. Within days, all of the men were carrying this product and were even hoarding bottles within their packs.

When we got to Iraq, Weapon Shield bottles became a part of the combat packing list as assigned by my Detachment Sergeant. Weapon Shield was now the Standing Operating Procedure, a small bottle on each man and tube of grease in each truck.

Weapons Shield brought us through over 25 fire fights with great success when other soldier's from different unit's weapons failed. On one occasion on patrol with another unit, their .50 cal machine gun jammed. One of my gunners tossed a bottle of Weapon Shield to them. They broke down their weapon, applied the shield and quickly got back into the firefight. In our mission after action review, my soldiers quickly commented on how their weapons would only be treated with this product.

The bottom line is this... In two combat tours to both Afghanistan and Iraq, weapons treated with Weapon Shield, NEVER jammed. That saved lives. As a unit commander, my most important job was to complete this mission while bringing all of my soldiers home. Weapon Shield was a great contributor to my unit accomplishing that mission. In combat, the only option is perfect. If you are not, you can die. Weapon Shield was PERFECT every time.

Victory!

Craig A. Hickerson MAJOR, Infantry USAR

Original





## **SIEMENS** VAI

## 46. Letter from Siemens USA

December 10, 2008

Mark W. Pushnick President & CEO Steel Shield Technologies, Inc. 3351 Industrial Blvd.

Mark.

I would like to take this opportunity to thank you for introducing us to Steel Shield Technologies line of lubricants and Metal Treatment products. The performance of your products has been overwhelmingly superior to any other lubricants or metal treatments we have used in the past.

We are currently using the Lithi-Shield grease in our shop and it has proven to work very well in our high temperature applications. We have experienced absolutely no down time due to bearing failure on our high temp furnace since we began using the Lithi-Shield grease. In the past all bearings were replaced on a quarterly basis causing a significant amount of downtime and material cost. We also use the grease in our automated welding equipment and anywhere else frequent greasing is needed. It has out performed our previously used grease in every application and we use it as often as possible.

Because of the performance of the Lithi-Shield grease we started using Steel Shield EPA in all of our metalworking equipment. Since its introduction to our machines we have not experienced a significant breakdown of any kind and it has left them running smoother and quieter than ever. The Steel Shield Drill and Tap fluid is also used our shop and has significantly decreased our tooling costs and become a favorite of most of our machinists. The Spray Shield product is used by our maintenance department and it is proving to be superior to anything used here in the past. We are very happy with the cost and performance of Steel Shield Technologies products and I highly recommend them. I am continually looking for ways to reduce costs and downtime Steel Shield products have been a great contributor to our success.

**Bob Cavill** Maintenance Department Supervisor Siemens VAI Services, LLC 2901 Industrial Blvd. Bethel Park, PA 15102 412-851-6700

**Original** 



## 47. Letters from Union Pacific Railroad & PA Port

Joe Hendricks 6455 East Commerce Kansas City, MO 64120 MMEO Central Region

10/01/2003

Marla Carrow 6455 East Commerce Kansas City, MO 64120

RE: MT-10

Marla:

I want to update you on our progress with the MT-10 product. Sense my last report I have applied MT10 to all of my service units. We use the product in our engines. transmissions, gearboxes and hydraulic tanks thus protesting the entire systems. The product performed as expected. Our failures with these components have decreased even more. Now we are able to work on equipment from the preventative maintenance side instead of a breakdown mode.

We have had cases that I can attribute directly to MT10 and were able to save the company thousands of dollars on the spot. This product proves itself worthy over and over and should be used by all departments to get the maximum savings for the Union Pacific.

Sincerely

Joe Hendricks Manager M/W Equipment Operations CR 816-245-2733

The letter states that the Union Pacific Railroad uses Steel Shield product extensively. Steel Shield has been proved to be functional and costeffective, and are highly

AUTHORITY

Mark Pushnick President Mark Pushnick Enterprises 3351 Industrial Blvd. Bethel Park, PA 15102-2543

Return on Investment of MT-10 Metal Treatment

Dear Mr. Pushnick:

August 14, 2002

This letter states that they save around USD 45 in maintenance cost for every USD 1 investment in Steel Shield products. Also, the

As you are probably aware, Port Authority of Allegheny County's experiences with MT-10, has been very good. We have been using this product in the gearboxes of our light rail vehicle for a proximately 8 of the last 9 years now. One year we discontinued the use of MT-10 and experienced a sharp decline in gearbox reliability and since have resumed the use of its application.

We regularly have oil analysis performed, by an independent testing laboratory and the results of the analysis have indicated that the use of MT-10 has significantly lowered the wear metals that we previously experienced prior to its use. The MT-10 has appreciably extended the service life of our existing gearboxes.

Based on the costs we were incurring prior to the use of the MT-10 product verse the costs we are currently incurring, we have realized a Return On Investment (ROI) of approximately \$45 saved for every \$1 expensed or 45:1 ratio. The most significant factor was the increase in reliability as well as availability. The vehicles were able to perform when needed and the missed trips were lowered to approximately 10% of past history.

As you are also aware, we continue to use the Power Cut (PC-10) and Power Lift (PL-10) grease with similar experiences.

If you have any questions or I can be of any further assistance, feel free to contact me at (412) 566-5149.

Sincerely.

Mark P. Ferrari, C.P.M., A.P.P. Manager of Contract Administration Bus & Rail



Mgr. M/W Equipment Operation:

UNION PACIFIC RAILROAD 6455 E. Commerce Ave., Kansas City, MO 64120 ph. (816) 245-2733 c. (816) 804-6880 ifhendri@up.com

## 48. Letter from VOLVO China

#### 中沃汽车有限公司



### Original

致:美国离子能源有限公司 香港荃湾德士古道 188-202 号 立泰工业中心二期 11 楼 K 室

感谢 贵司提供神盾润滑油予我司作汽车马力输出测试。于是次测试当中,我司将神盾润滑油使用于 4 辆沃尔沃 Volvo 汽车 [型号: 沃尔沃 S80 ],并将 4 辆汽车分别放上汽车马力输出测试机 (Dyno-Shaft On-Vehicle Dynamometer) 进行测试。测试结果显示,4 辆进行测试的沃尔沃 Volvo 汽车在使用神盾润滑油之后,所输出的马力比起未有使用之前增加了 8%—12%。我司非常乐意向客户推荐神盾润滑油。

顺祝



### **Volvo Car Corporation**

8th November, 2013

English

To: STEEL SHIELD TECHNOLOGIES
Unit K, 11/F, Leader Industrial Centre, Phase 2,
188-202 Texaco Road, Tsuen Wan, N.T., H.K.

Dear Ms. Eva Lam,

We would like to express our gratitude to STEEL SHIELD TECHNOLOGIES for providing Steel Shield lubricants for our vehicle horse power tests. In this test, our company applied Steel Shield lubricants to 4 Volvo cars (model: Volvo S80). We mounted the 4 cars on the horse power testing machines (Dyno-Shaft On-Vehicle Dynamometer) and conducted the tests individually.

The results indicate that, the 4 Volvo cars which had Steel Shield lubricants applied got horse power boosted by 8% - 12% compared with the same 4 cars without Steel Shield lubricants. Our company will be pleased to recommend Steel Shield to our customers.

Sincerely,

Volvo Car Corporation R/M 1613, 2th Phase, Tongce Square, 3688 Jiangnan Road, Binjiang, Hangzhou, China

Tel.: 0571-86852031 www.sinoworldcars.com

This letter states that the horsepower of Volvo vehicles increased by 8% to 12% after using Steel Shield products.

VOLVO



## 49. MACAU GRAND PRIX AND EVENTS

61st Macau Grand Prix (2014)







### **Exhibition & Events**



## 50. STEEL SHIELD TECHNOLOGIES (USA HEADQUARTER)









## 51. STEEL SHIELD TECHNOLOGIES



## 52. STEEL SHIELD VIDEO DEMONSTRATIONS

- Steel Shield ABF Technology How it works?
- Steel Shield ABF Technology Timken Demonstration.
- Steel Shield Technology Demo 1
- Steel Shield Technology Demo 2
- Steel Shield Tech Full Feature on Motorhead Garage
- Steel Shield Motorhead Garage Commercial







## 53. Contact US

# STEEL SHIELD TECHNOLOGIES

Company Address: 809B, 8/F., Block B,

Goodview Industrial Building

11 Kin Fat Street, Tuen Mun, N.T., HK

Tel: +852 2545 8029

Fax: +852 2545 8030

, N.T., HK





# Not All Oil is Same I

Email: steelshieldtech@yahoo.com

Website: www.steelshieldtech.com.hk

Facebook: www.facebook.com/steelshieldtech

Weibo: www.weibo.com/steelshield

100% Made In USA

100% Imported From USA

