

Steel Shield Technologies

Serving the industry since 1985

ABF Technology enlightens the world of lubrication

World's No.1 ionic levitation Lubrication Technology



MAKING A DIFFERENCE IN LUBRICATION

"It is our conviction that to be the best is not sufficient, we are here to make a new World Standard in Lubrication."

Company Vision & Commitment



- Steel Shield Technologies sole purpose is to manufacture premier quality metal treatments, additives, greases and lubricant oils that have been tested to exceed the normal parameters of extreme pressure and anti-wear products in the aftermarket, hereby offering matchless performance and unsurpassed protection against wear while saving maintenance costs, downtime, energy and improving overall functionality of your machineries.
- Steel Shield, Not Just Oil, It's Technology which makes a difference to the World of Lubrication.
- Steel Shield aims at helping customers to achieve the highest return on investment (ROI).
 Steel Shield is committed to strengthening business and global commerce through manufacturing and distributing, World-wide, the full line of ABF Technology products made in the USA, Singapore and Hong Kong.





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Steel Shield – The Only ionic levitation

logy in the World

Steel Shield Industrial Application Recommendations



Company Proprietary and Confidential

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World energy consumption By source, 2012 **Oil** 33% Natural Gas 24% Renewable^{*} **Coal** 30% 2% ~~

Tate Weapon Dysfunction.

Nuclear 4%

www.weaponshield.com

Hydro 7%

Military Services

1. THE CORPORATION & FACILITIES

Steel Shield Technologies Inc. (SST) with it's history traced back to 1985 when in USA Pennsylvania the scientist Dr. George C Fennell in the research and development of highend specialty lubricants for motor racing and industrial applications invented the unique ABF Formula – a New Technology in lubrications. Since then Dr. Fennell has been quickly earning his fame in the lubricants society and the product has become a must for the combat units of the US Armed Forces. SST is the only lubricant product in the World to guarantee fire arms of any kind free from clogging barrels, feeds and magazines.

The Company's blending and manufacturing capabilities are state of the art and the ability to produce limitless volume of product is unsurpassed as well as the product quality. The equipment is all stainless steel including the flow lines, pipes and couplers. All pumps and gauges are digitally interpreted and of the highest quality and accuracy to ensure production of the most superior quality lubricants.

STEEL SHIELD TECHNOLOGIES was incorporated in 2012 in Hong Kong and is the official representative of Steel Shield Technologies (USA) to provide distribution and technical support for the entire Asia-Pacific Rim.





2. INVENTOR SCIENTIST – Dr. George C Fennell



Father of ABF Technology

Doctor of Astronomy and Astrophysics

Accreditation:

SAE (Society of Automotive and Aerospace Engineers) Member ASNE (American Society of Naval Engineers) Member NCMA (National Contract Management Association) Member STLE (Society of Tribologists and Lubricant Engineers) Member

In 1985, Dr. George C Fennell, a former scientist in Astronomy and Astrophysics doing consulting and contract work in advanced lubrication and surface Tribology, formulated a revolutionary metal treatment oil additive which can activate "ABF" (Advanced Boundary Film) through a proprietary and unique "electro-chemical ionization" (ECI) process. He has been known in the industry as the "Father of ABF Lubrication".

On the basis of ABF technology, a series of specialty lubricants have been developed to meet the stringent requirements of various purposes and working conditions, as to date is still the most advanced formula in lubrication.

Over the years, there have been countless people trying to resemble Dr. Fennell's unique formula and advanced chemistries, none was found even remotely close. To this date, Dr. Fennell is still the leader in tribology and lubrication.





3. THE BIRTH OF ABF TECHNOLOGY

- During World War II, the German Science and Technology Research Institute was commissioned to develop a new lubricant technology in meeting the stringent demand for heavy duty military application such as artillery, armored vehicles, tanks, battleships and fighter-aircrafts to avail them in performing their maximum fighting capacity with minimal maintenance.
- The scientists proposed the concept of Zero friction, i.e. Farady's Law Like-Charge-Repel.
- Shortly after WW II, a great number of intelligent scientists migrated to the United States from Europe. One of them was the grandfather of Dr. George Fennell, who came to USA along with him a large volume of research data and material about Zero friction. The old scientist continued to pursue his scientific research and eventually in 1986 his grandson Dr. George Fennell came with a breakthrough in the technology. Through Electro Chemical Ionization (also known as Reactive Chemical Bonding) Dr. Fennell was able to realize Maglev between two metallic surfaces and to achieve a close to Zero Friction Coefficients.
- The great accomplishment was the result of relentless efforts of 3 generations scientists over half a century. In recognition of the excellent contribution of Fennell's family to the country, the US Government has named the street outside their old factory Fennell Avenue as a compliment.

SOMEWHERE, SOMETHING INCREDIBLE IS WAITING TO BE KNOWN.

-Carl Sagan

Steel Shield — Bio-Organo Lubrication Technology









4. ABOUT ABF TECHNOLOGY

BOUNDARY FILM LUBRICATION THROUGH ADVANCED HALOGENATION TECHNIQUES: OXIRANE ACID SCAVENGING AND ORGANO-METALLIC SUBSTITUTION

By GEORGE C. FENNELL

Steel Shield Technologies' mechanism of operation is based upon Tribology methods that improve lubricity and load carrying capacity by improving surface characteristics and creating a stable chemical, corrosion controlled halide-based boundary film. Steel Shield's active components react with each other and the contacting asperities of the metallic surfaces to provide five mechanisms of improvement.

- 1. Advanced chemical boundary film formation through reactive chemical bonding.
- 2. Ring opening, oxirane acid scavenging and advanced corrosion inhibition.
- 3. Organo-metallic substitution of surface metal and free radical reactionaries.
- 4. Improved surface smoothness and rolling out of irregular contacting asperities.
- Re-conditioning and molecular reconstruction of the original contacting metal surfaces.

The process of advanced boundary film formation is accomplished with an advanced combination of halogens that are controlled and rendered non-corrosive to the base metals of the system and pose no threat to the ozone layer or waste oil recovery systems due to their origins and long chain molecular lengths. These halogens initially react under thermal conditions with the organo-metallic reagents to form surface attaching compounds, thereby limiting and controlling the formation of halides from the base metals themselves. These surface attaching reagents or "electro-negative compounds" seek out and affix themselves to the lower surface areas referred to as micro-pores and fissures, as all metals are crystalline in structure and exhibit a lattice type matrix. This complex process also incorporates Van der Waal forces and dipole-dipole surface reactions. During this process, surface lapping and asperity (irregular microscopic contacting and opposing surfaces) roll-out is also achieved, yielding improved spread characteristics of the surfaces themselves. Due to the increase of film strength by the filling of the micro-pores and fissures, along with thermal modification of the asperities, the resulting effect is a gradual rolling out or flattening of the metal asperities rather than a breaking off or chip-away process, which would create metallic debris in the lubricant leading to abrasive wear from wear metal particles. The resulting improvement in the opposing metal surfaces further increases the fluid film strength, which is dependent on the degree of surface roughness and viscosity.

Viscosity, however, is a lesser consideration when incorporating boundary additives or halogenation techniques.

In general, boundary friction and wear consists of two components, a shear or adhesion component and a plowing or deformation component. Considering the following equation: Fs=SAr

Where Fs is the shear component, which predominates except when asperities sink too deeply into a boundary lubricant film or a soft opposing surface. When movement or sliding occurs, the shear friction force depends on the shear resistance per unit area, S, of any "boundary film" in the real load-supporting area between asperities. Dividing by the load, W gives the shear contribution to the friction coefficient, becoming independent of total load and apparent area of contact:

fs = S * Ar / W = S / Pp or S / Pe

The boundary film shear resistance, S, is assumed equal to the plastic flow shear stress, Tp, of an ideal elastic, plastic solid. Such a solid gives shear stress independent of strain and strain rate at strains sufficiently large enough to cause plastic flow. The conditions that produce the "glass transition" from liquid to plastic-like behavior are dependent on the viscosity of the material at normal temperatures and pressures and the variation of viscosity with temperature and pressure. In other words, glass transition depends strongly on chemical composition.

These results show that liquid lubricants act like plastic solids in the films between asperities. Therefore, S=Tp in the previous equation and the friction coefficient is Tp/Pp or Tp/Pe. Since Tp is a weak function of temperature and pressure, and Pp or Pe are independent of apparent contact load, the frictional coefficient for a given combination of lubricant and sliding surfaces tends to be independent of operating conditions.

Elasto-hydrodynamic lubrication (ELH) on an asperity scale deposits film material between sliding surfaces in "micro-rheedynamic" (micro-RHD) lubrication. As one surface slides, each asperity carries with it an aggregation of SST additive. Sufficient pressure and temperature is developed within the film to elastically deform the asperity and to force the extreme pressure reagent between the surfaces or into the micro-pores and fissures. During this time, high thermal conditions involving pressure and asperity contacts initiate a re-conditioning of the surfaces utilizing the existing oil to quench and cool the surfaces in the same process. A thermal restructuring of these asperity contact rases reactes a deviation from the normal crystalline structure of the metal, expanding it into an austenitic crystalline pattern, which is more evenly structured and allows the SST additive to bond to the actual lattice of the metal, endowing it with new and unique properties upon cooling.

Organo-metallic substitution is a technique developed and designed to inhibit the process of halide formation from the base metals of the system under reaction. For example, instead of the halogen reacting with the iron in the system to form iron halides, a boundary surface salt, it reacts with a reagent having very similar properties to the iron atom itself, thereby forming a organo-metallic complex without scavenging the target metal surface itself, and depleting the metal in a chemically cornorisve wear syndrome.

The process is very similar or analogous to the saponification of organo-metallic compounds in the manufacturing of greases. During this reaction or saponification, compounds react at a certain catalytic temperature and exchange characteristic components to form new compounds. These new chemical compounds are then used to aid in a boundary regime by providing an added protection to the actual surfaces being lubricated. Ring opening oxirane acid scavenging and corrosion inhibition is another chemical technique used to neutralize acids and inhibit oxidation and corrosion. This technique involves the use of specifically engineered complex ethylene oxide; oxirane rings, that possess reactive reagents which will cause a cleavage of the ring when encountering acids or strong alkaline. These reactions occur in the presence of both anionic and cationic-type catalysts. Anionic catalysts can include alkoxide ions, hydroxides, metal oxides, and some organo-metallic derivatives while Lewis acids and protorior reagents initiate cationic reactions.



The lubricity, load carrying capacity, surface improvement, and wear reduction are greatly improved while corrosive aspects of halogenation are virtually eliminated.

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 CRC "Handbook Of Lubrication, Theory And Practice", Volumes 1 & 2, by E. Richard Booser, Ph.D., Society of Tribologists and Lubrication Engineers (STLE), copyright 1992, Eighth Printing.

(2) "Organic Chemistry" 4th Edition, by Robert Morrison, Ph.D. and Robert Boyd, Ph.D., copyright 1983 by Allen & Bacon.

(3) "Lubrication - A Tribology Handbook", edited by M.J. Neale OBE, BSc(Eng), published by Society of Automotive Engineers (SAE), copyright 1993, Butterworth-Heinemann, Ltd.

(4) CRC "Handbook Of Chemistry and Physics", 1986 Edition, by CRC Press, edited by David R. Lide, copyright 1986 by CRC Press.

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STEEL SHIELD TECHNOLOGIES

5. HOW ABF WORKS 1

Hebster's Dictionary defines lubricants as substances capable of reducing friction, heat and wear when introduced between two solid surfaces. From the initial development and use of lubricants, chemical technology has constantly advanced to make them more effective. From changes in refinement processes to the development of additives, the concentration has always been to increase the ability of the lubricant to reduce the friction, heat and wear. Steel Shield Technologies has changed the approach to lubrication and, in essence, given new definition to the term. First, there are a few points to consider.

Metal Against Metal

The structure of all metals creates a surface characterized by a series of sharp peaks and valleys, some microscopic and some larger. As two metal surfaces contact each other and move in opposite directions, friction is caused, producing hea

and metal deterioration. This friction-causing physical dynamic is heightened by the electromagnetic field created on t harges. Illustration A sho



Normal Lubricants Help

All lubicants help to slow this process to different degrees. Illustration B shows the results after a period of time of use of a typical oil lubicant. The constant fliction and electro-magnetic interaction has caused the weakened metal to break off or chio away creation

off or chip away creating metallic debris in the lubricd needline debris in the lubican leading to abrasive wear from wear metal particles. This fact is evidenced in the need to change the engine oil of automobiles frequently as the lubicant breaks down due to the heat and metallic debris.





Sheet Shield Technologies has redefined lubrication for broking a way from the standard approach to make the lubricant more effective through adjusting interaction of the standard approach to make the lubricant more effective through the use of additives, interact deal Shield Technologies concate the lubrication of lubrication of the lubrication of the lubrication of lubrication of the lubrication of lubrication of the lubrication of polarity

Another aspect of this advanced technology is the organo-metallic substitution which is the chemical

ILLUSTRATION C



form the surface attaching compounds react with reagents having smilar properties to the iron atom. The halogens, therefore, do not scavenge the target metal surface to find iron with which to react, forming halides and creating a chemically corrosive wear syndrome. Instead, an organo-metallic complex is formed as the basis of the Advanced Boundary Film.

Industrial Success Comes To The Consumer

Steel Shield Technologies is now bringing this breakthrough technology to the consumer after great success on the industrial level. The level of commitment to the Steel Shield product in the railroad industry is an indication of its performance in the most extreme conditions imaginable. This same technology is now available to you.



UNTREATED

ectio

s has been explained, the Advanced Boundary Film Technology is a redefining approach to lubication which provides outstanding benefits to the user. Practical Elimination Of Netal-To-Metal Wear

Steel Shield Technologies addresses the three areas that cause the weakening and deterioration of the metal surfaces:

- The physical friction of rough surfaces
 The opposite electro-magnetic charges that exist on the metal surface

Advanced Boundary Film Technology instead strengthens the metal and practically puts an end to metallic debris in the lubricant.

Reduced Operating Temperatures

Friction is reduced so significantly that the operating temperature in treated mechanisms is notably reduced. The end result is a stronger metal that maintains its original specifications and performance level. An example of the reduction of operating temperatures is found in the independent tests that show a drop of an average of 30 Fahrenheit degrees in treated automobile engines.

Increased Effectiveness Of The Lubricant

Whatever lubricant is used as the carrier of the Steel Shield Technologies additive, that lubricant is allowed to perform at its maximum efficiency. Lubricant flow will be enhanced with the elimination of rough metal

surfaces; the reduction of heat and elimination of metal debris will protect the lubricant from "break down.





6. ABF TREATS THE METAL NOT THE OIL



7. ADVANTAGES & TARGETED INDUSTRIES



CONCEPT: Van der Waals Forces Dipole-Dipole Surface Reactions

- Reduces Friction and Wear
- Provides Smoother Operation
- Improves Lubrication
- Non-Toxic and Helps Build Green Environment
- Improves Machinery Functionality
- Improves Fuel Economy

ADVANTAGE Soluces Operating Temperatures Moving Metal Parts

- Eliminates Cold Start Problems
- Reduces Maintenance & Downtime
- Extends Component Reliability & Parts Life

 Automotive & Racing, Airlines & Ground Equipment, Light & Heavy Rail, Shipping
 Gas, Oil & Energy Plants, Mining & Drilling
 INDUSTRIES: Lifts, Air Conditioning & Cold Storage Systems Industrial, Agriculture, Construction & Naval Engineering

Militaries



8. SPECIALTY PRODUCT LINES



www.steelshieldtech.com.hk

www.facebook.com/steelshieldtec

9. POWER PLANTS

A power plant is also known as a power station, powerhouse or generating plant. At the center of nearly all power plants is a generator (a rotating machine) that converts mechanical power into electrical power by creating relative motion between a magnetic field and a conductor. Most power plants in the world burn fossil fuels (Thermal Power) such as coal, oil, landfill & bio gas to generate electricity, and some (Renewable Energy) use nuclear power, solar, wind, wave, hydroelectric, biomass etc.

The power generated by a power station is measured in multiples of the watt, typically kilowatts, megawatts or gigawatts. Gas-fired power plants can achieve 50% conversion efficiency while coal and oil plants achieve around 30–49%.

THERMAL POWER - coal, oil, bio & landfill gas

Mechanical power is produced by a heat engine that transforms thermal energy, often from combustion of a fuel, into rotational energy. Most thermal power are steam power. The steam drives a steam turbine and generator that then produces electricity. The efficiency of a steam turbine is not directly a function of the fuel used. For the same steam conditions, coal, nuclear and gas power plants all have the same theoretical efficiency.

1.) A coal-fired power plant produces heat by burning coal in a steam boiler, others like gas-fired plants may use a combustion turbine.

2.) Steam turbine plants use the dynamic pressure generated by expanding steam to turn the blades of a turbine. Almost all large non-hydro plants use this system. About 90% of all electric power produced in the world is by use of steam turbines.

3.) Gas turbine plants use the dynamic pressure from flowing gases (air and combustion products) to directly operate the turbine.

4.) Combined cycle plants have both a gas turbine fired by natural gas, and a steam boiler and steam turbine which use the hot exhaust gas from the gas turbine to produce electricity.

5.) Microturbines, Stirling engine and internal combustion reciprocating engines are low-cost solutions. Internal combustion engines are used to provide power fuelled by diesel oil, heavy oil, natural gas, and opportunity fuels, such as landfill gas, digester gas from water treatment plants and waste gas from oil production

RENEWABLE POWER – nuclear, hydro, solar, wind, marine, osmosis, biomass

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1.) Nuclear power plants use a nuclear reactor's heat that is transferred to steam which then operates a steam turbine and generator.

2.) Hydro plants use dams built to impound a reservoir of water and release it through one or more water turbines, connected to generators, and generate electricity.

3.) Solar power plants use solar cells directly or by focusing the sunlight to boil water and produce steam which turns the generator. They use either parabolic troughs or heliostats to direct sunlight onto a pipe containing a heat transfer fluid, such as oil. The heated oil is then used to boil water into steam, which turns a turbine that drives an electrical generator. The central tower type of solar thermal power plant uses hundreds or thousands of mirrors, depending on size, to direct sunlight onto a receiver on top of a tower. Again, the heat is used to produce steam to turn turbines that drive electrical generators.

4.) Wind power use wind turbines to generate electricity in areas with strong steady winds. Most modern turbines today use a three-bladed, upwind design. With larger turbines (on the order of one megawatt), the blades move more slowly than older, smaller, units, which makes them less visually distracting and safer for airborne animals.

5.) Biomass-fuelled power plants may be fuelled by waste from sugar cane, municipal solid waste, landfill methane, or other forms of biomass.



10. COAL-FIRED POWER PLANTS









Diagram of the overall conventional coal-fired power plant

1. Cooling tower	11. High pressure steam turbine	20, Fan
Cooling water pump	12. Deacrator	21. Reheater
nsmission line (3-phase)	13. Feedwater heater	22. Combustion air intak
transformer (3-phase)	14. Coal conveyor	23. Economiser
trical generator (3-phase)	15. Coal hopper	24. Air preheater
v pressure steam turbines	16. Coal pulverizer	25. Cold-side Electrostati precipitator
ndensate and feedwater pumps	17. Steam drum	26. Fan
, Surface condenser	18. Bottom ash hopper	27. Flue gas desulfurizatio scrubber
ermediate pressure steam turbine	19. Superheater	28. Flue gas stack
Steam control valve		



(1) Generator Rotor ③ End Ring Field Windings (3) Stator End Plate (1) Hydrogen Coolers (a) Stator Frame (B) HV Bushings

(2) Stator



- Back-Up Generator Oil
- **Boiler Gear Oil** 3)
- **Coal Conveyors Oil**
- **Coal Pulverizers Oil** 5)
- **Coal Yard Vehicle Oil** 6)
- **Cooling Tower Oil** 7)
- **Preheater Oil**
- Soot Blower Oil 9)
- 10) Steam Loop-Feed Water Pumps Oil
- **Turbine Oil** 11)

Steel Shield Products Recommendation:

- 1.) SST-ECI CAT GC gas compressor oil
- 2.) SST Air Compressor oil
- 3.) SST Motor oil
- 4.) SST Hydraulic oil
- 5.) SST Chain Oil
- 6.) SST Specialty Line Lubricants & Grease.



Exhaust intel



11. GAS-FIRED POWER PLANTS



Steel Shield Products Recommendation

- 1.) SST ECI GECAT Gas Engine Oil
- 2.) SST Hydraulic Oil
- 3.) SST Air Compressor Oil
- 4.) SST Motor Oil
- 5.) Steel Shield EPA
- 6.) Steel Shield Grease
- 7.) Steel Shield Spray Shield
- 8.) Steel Shield Strike Shield
- 9.) Steel Shield Transmission Shield

- Greases for demanding applications
- Grease for extreme-temperature applications
- Gear and bearing oils





- Oils for booster pumps and air compressors
- Hydraulic fluids
- Oils for gas turbines
- Oils for landfill & biogas gas engines
- Diesel engine oil for severe applications



12. HYDRO-POWER PLANTS



Steel Shield Technologies having been serving the industry for 28 years we care for green planet and believe good environmental lubricant should not have to compromise equipment reliability or functionality. We supply environmental friendly and biodegradable lubricants not only powerful but non-toxic. With ABF technology we help saving for our customers substantial maintenance costs whilst improving equipment productivity.

Steel Shield Products & Application

- Lithi-Grease for Archimedes Screw Bearing
- Transmission Shield for loaded toothed cylindrical, helical and hypoid, wheel and worm gears
- Steel Shield EPA for Anti-wear and anti-rust gear
- Steel Shield EPA for Turbine & Generator Bearings
- Steel Shield Hydraulic oils
- Steel Shield Turbine Oil (make to order)

Wet environment applications including cooling towers, steam, hot and chilled water, effluent, chlorinated water and sludge.

BENEFITS

- Extended oil life and drain intervals
- Reduces oil consumption and labor costs
- Outstanding resistant to aging and oxidation
- Leaves no deposit in the hydraulic system
- Excellent air & water isolation capability
- Improves equipment functionality & reliability

 \blacksquare Reduces downtime and saves maintenance costs as much as 50% and more.



13. WIND-POWER PLANTS



"Pay me NOW or Surely Pay me MORE Later" is certainly true when it comes to Wind Turbine Maintenance.

Wind turbines are generally located in remote areas where the weather condition is harsh and highly variable. As a result, there is high mechanical stress on wind turbines unmatched in any other form of power generation.

The "fix it when it breaks" emergency maintenance is the least efficient and most costly. The reactive approach to catastrophic failure of a gearbox, generator or bearing for a single wind turbine can result in very expensive removal and replacement. Failure of a gearbox can cause damage to other components as well.

In 2010 in Germany a study funded by the government with data collected from 1,500 wind turbines indicated the following results;

Component breakdown	Days out per failure
Hydraulics	1.3 days
Yaw System	2.5 days
Brakes	3 days
Gearbox	6.3 days
Generator	5.8 days
Drive System	6 days

Comparative Maintenance Costs (US\$/HP/Year) Reactive:\$ 17.00 Preventive: \$ 13.00 (= 24 % reduction from Reactive Maintenance) Predictive: \$ 9.00 (= 47 % reduction from Reactive Maintenance)

We at Steel Shield can save for you the 47% generally obtained by using predictive maintenance with ABF Technology.

APPLICATIONS

- Blade Bearing
- Yaw Gear & Bearing
- Gearbox
- All Bearings

Steel Shield Recommendation

- 1.) Lithi-Grease, EPA for bearings
- 2.) Transmission Shield for gears
- 3.) Strike Shield, Spray Shield for routine maintenance

14. STEEL SHIELD ECI GECAT GAS ENGINE OIL

ABF, it resembles the effect of magnetic levitation, is the only technology that can achieve friction free working environment for any mechanical interaction in a machinery. It gives the gas engine 100% protection against piston scuffing, scoring and ring & liner wear.

Steel Shield ECI GECAT is a state-of-the-Art gas engine oil engineered to outperform any of the aftermarket oils and to meet the rigorous demands of high output four-cycle engines operating under high load and high temperature conditions.

ECI GECAT is made from the highest quality base stocks with ABF technology that provides Not Only exceptional oxidation stability, nitration resistance and thermal stability but minimizing and eliminating the formation of carbon deposits, lacquer and sludge resulting in cleaner engines, longer oil life and reduced maintenance costs. It exhibits excellent resistance to foaming, good demulsibility and protection against corrosion. Formulated with very low levels of zinc and phosphorus allowing GECAT to work seamlessly with engines equipped with catalytic converters. It meets a wide range of OEM requirements making it an excellent choice where high-speed four-cycle engines from various OEMs are used.

Recommended for :

• GE-Jenbacher, Caterpillar, Superior, Waukesha, Mitsubishi and other turbocharged, naturally aspirated, medium to high speed four-cycle engines requiring a low and/or mid ash oil

- Engines experiencing valve face and seat wear
- Lean-burn and stoichiometric four-cycle engines
- Engines equipped with catalytic converters

• Applications using alternate fuels containing low levels of sulfur or chlorine

• In field gathering operations where sour gas (low levels of H2S) is used as fuel

Features and Benefits :

- Excellent Oxidation and Nitration Resistance
- Cleaner engines
- Improves oil drain interval and filter life
- Improves engine efficiency and productivity
- Super Anti-wear and Anti-scuff protection
- Minimizes scoring, scuffing and wear of pistons and liners
- Utmost protection in fully loaded engines
- 50% and more maintenance & labor costs reduction
- Superior protection of valve train components
- Low levels of combustion chamber ash
- Prolongs spark plug life
- Highly Effective Corrosion Protection

 Protects internal engine components from water, coolant and acidic materials

- Neutralizes acids formed from combustion or oil degradation
- Excellent Detergent / Dispersancy Performance
- Reduces engine operation noise level up to maximum 9 dB

15. GECAT No.1 & 2 SPECIFICATION

Steel Shield Technologies (Asia Pacific) Limited 美國離子能源有限公司

SST-ECI GECAT No.1 HD-AP SAE-30 / 40 LOW-ASH GAS ENGINE OILS (Mysella XL)

GECAT No.1 is a Heavy Duty low-ash natural gas/bio-gas engine oils formulated with highly refined mineral oils and select additives to control wear, oxidation, nitration and bearing corrosion. Enhanced with Steel Shield ABF Technologies the oil demonstrates excellent performance in variety of engines such as Caterpillar, Deutz- MWM, Jenbacher, Guascor, etc. These oils exceed the performance requirements of API CF and Caterpillar Series 3.

BENEFITS

- Ultimate performance against oxidation and nitration
- Strong TBN retention
- · Good protection against corrosion and wear
- · Reduce deposit and maintain engine cleanliness
- · Extended oil drain interval
- Reduce downtime 300% and more
- · Extends the life of engine parts upto 400% (conditional to the physical status)
- · Reduce noise 3db~9db (conditional to engine condition)
- · Improves efficiency in terms of usable output energy

APPLICATION

GECAT No.1 is recommended for use in new generation spark-ignition, highly rated, both 2cycle and 4-cycle gas engines requiring low-ash contents.

TYPICAL SPECIFICATION

SAE Grade	N.	30	40
Kinematic Viscosity,			
@ 40°C, cSt	ASTM D445	100	138
@ 100°C, cSt	ASTM D445	11.1	14.2
Viscosity Index	ASTM D2270	98	99
Flash Point (COC), °C	ASTM D92	220	235
Pour Point, °C	ASTM D97	-20	-20
TBN, mgKOH/g	ASTM D2896	5.0	5.0
Sulphated Ash, %wt	ASTM D874	0.45	0.45

Whilst these characteristics are typical at current production, it may vary in the future subject to Steel Shield's final production specification.

IMPORTANT Reminder: In case of an oil change, we recommend the system be flushed for precaution of any possible cross effects between the new and the old oils of different make, and to maximize the performance and lifetime of the new oil.

Unit K 11/Fl., Leader Industrial Centre, Phase II, 188-202 Texaco Road, Tsuen Wan, New Territories, Hong Kong 香港新界荃灣復士古道 188-202 號立泰工號中心二期 11 提 K 室 Tel (電話): 2545 8029 Fax (傳真): 2545 8030

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Steel Shield Technologies (Asia Pacific) Limited 美國離子能源有限公司

SST-ECI GECAT No.2 LD-TV SAE-40 LOW-ASH GAS ENGINE OILS (Mysella XL)

GECAT No.2 Light Duty SAE-40 is a low-ash natural gas/bio-gas engine oils formulated with highly refined mineral oils and additives to control wear, oxidation, nitration and bearing corrosion. The oil is enhanced with Steel Shield ABF technology for excellent performance.

Landfill / biogas Engine

The oil demonstrates excellent performance in engines such as Caterpillar, Guascor, Jenbacher, Deutz- MWM etc. The oil qualifies for API CF/SF.

BENEFITS

- · Ultimate performance against oxidation and nitration
- Strong TBN retention
- · Good protection against corrosion and wear
- · Reduce deposit and maintain engine cleanliness
- · Extended oil drain interval
- Reduce downtime 200+%
- · Extends the life of engine parts upto 400% (conditional to the physical status)
- Reduce noise 3db~9db (conditional to engine condition)
- Improves efficiency in terms of usable output energy

APPLICATION

GECAT No.2 SAE-40 is recommended for use in new generation spark-ignition, highly rated, both 2-cycle and 4-cycle gas engines & gas compressors requiring low-ash contents.

TYPICAL SPECIFICATION

SAE Grade		40
Density @ 30 °C Kg/l	ASTM D1298	0.886
Kinematic Viscosity,		
@ 40°C, cSt	ASTM D445	146.80
@ 100°C, cSt	ASTM D445	14.52
Viscosity Index	ASTM D2270	97
Flash Point (COC), °C	ASTM D92	> 218
Pour Point, °C	ASTM D97	≤ -15
TBN, mgKOH/g	ASTM D2896	4.80
Sulphated Ash, % (m)	ASTM D874	0.40
Boiling Point, °C		228

Whilst these characteristics are typical at current production, it may vary in the future subject to Steel Shield's final production specification.

IMPORTANT Reminder: In case of an oil change, we recommend the system be flushed for precaution of any possible cross effects between the new and the old oils of different make, and to maximize the performance and lifetime of the new oil.

Unit K 11/FL, Leader Industrial Centre, Phase II, 188-202 Texaco Road, Tsuen Wan, New Territories, Hong Kong 香港新界芸層億士古道 188-202 號立泰工職中心二期 11 複五室 Tel (電話): 2545 8029 Fax (傳真): 2545 8030

16. GECAT No.3 & 4 SPECIFICATION

Steel Shield Technologies (Asia Pacific) Limited 美國離子能源有限公司

SST-ECI GECAT No.3 HD-AP/ST SAE-40 MID-ASH GAS ENGINE OILS (Pegasus 805)

GECAT No.3 is a Heavy Duty Mid Ash Gas Engine Oil formulated with highly refined mineral oils and selected additives to control wear, oxidation, nitration and bearing corrosion. Enhanced with Steel Shield ABF Technologies the oil demonstrates excellent performance in a variety of engines including but not limited to Caterpillar, Deutz-MWM, Jenbacher, Guascor and Waukesha. The oil exceeds the performance requirements of API CF and caterpillar series 3.

BENEFITS

- · Ultimate performance against oxidation and nitration
- Strong TBN retention
- · Good protection against corrosion and wear
- · Reduce deposit and promote engine cleanliness
- · Extended oil drain interval
- · Reduce downtime 300% and more
- . Extends the life of engine parts upto 400% (conditional to the physical status)
- Reduce noise 3db~9db (conditional to engine condition)
- · Improves functional efficiency in terms of output energy
- Exceptionally resistant to viscosity increase
- Strong resistance to TAN increase

APPLICATION

GECAT No.3 is recommended for use in spark-ignition 4-stroke, highly rated stationary gas engines requiring medium-ash contents.

TYPICAL SPECIFICATION

SAE Grade		40
Kinematic Viscosity,		
@ 40°C, cSt	ASTM D445	123
@ 100°C, cSt	ASTM D445	13.7
Viscosity Index	ASTM D2270	105
Flash Point (COC), °C	ASTM D92	235
Pour Point, °C	ASTM D97	-12
TBN, mgKOH/g	ASTM D2896	6.3
Sulphated Ash, %wt	ASTM D874	0.51~0.71

Whilst these characteristics are typical at current production, it may vary in the future subject to Steel Shield's final production specification.

IMPORTANT Reminder: In case of an oil change, we recommend the system be flushed for precaution of any possible cross effects between the new and the old oils of different make, and to maximize the performance and lifetime of the new oil.

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Steel Shield Technologies (Asia Pacific) Limited 美國離子能源有限公司

SST-ECI GECAT No.4 HD-AP SAE-30 / 40 ASH FREE GAS ENGINE OILS (Pegasus 801)

GECAT No.4 is a Heavy Duty ash free natural gas engine oils formulated with highly refined paraffinic base oils and special select ash free additives. Enhanced with Steel Shield ABF Technologies these oils demonstrate excellent control of deposits, wear, bearing corrosion, oxidation and nitration. They can meet the requirements of Ajax, Clark, Cooper-Bessemer and Pairbanks-Morse 2-cycle naturally aspirated and turbo-charged engines fuelled by natural gas.

BENEFITS

- · Superior oxidation and nitration stability
- Strong TBN retention
- · Minimizing spark plug fouling and pre-ignition
- · Exceptional control of deposit, wear and bearing corrosion
- Reduce deposit and maintain engine cleanliness
- Extended oil drain interval
- · Reduce downtime 300% and more
- · Extends the life of engine parts upto 400% (conditional to the physical status)
- Reduce noise 3db~9db (conditional to engine condition)
- Improves efficiency in terms of usable output energy

APPLICATION

GECAT No.4 is recommended for use in 2-cycle, spark-ignition industrial gas engines where ashless oil is required.

TYPICAL SPECIFICATION

SAE Grade		30	40
Kinematic Viscosity,			
@ 40°C, cSt	ASTM D445	102	138
@ 100°C, cSt	ASTM D445	11.5	13.8
Viscosity Index	ASTM D2270	99	98
Flash Point (COC), °C	ASTM D92	225	238
Pour Point, °C	ASTM D97	-20	-20
TBN, mgKOH/g	ASTM D2896	2.2	2.2
Sulphated Ash, %wt	ASTM D874	< 0.1	< 0.1

Whilst these characteristics are typical at current production, it may vary in the future subject to Steel Shield's final production specification.

IMPORTANT Reminder: In case of an oil change, we recommend the system be flushed for precaution of any possible cross effects between the new and the old oils of different make, and to maximize the performance and lifetime of the new oil.

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17. ECI HD HYDRAULIC OIL

Steel Shield Technologies (Asia Pacific) Limited 美國離子能源有限公司

SST-ECI HD-AP Hydraulic Oil No.32/46/68/100/150

ECI HD Hydraulic Oil is a Heavy Duty general purpose anti-wear hydraulic oils formulated with enhanced ABF technology. The oils possess good anti-wear, anti-corrosion and anti-oxidation properties and meet Park Denison HF-0, HF-2 and DIN 51524 Part I, II specifications.

BENEFITS

- · General purpose economy oils
- · Excellent protection against wear, rust and corrosion
- Good oxidation stability
- · Good filterability
- Reduce downtime 300% and more
- Extends the life of hydraulic components upto 400% (conditional to the physical status)
- · Improves efficiency in terms of smoothness

APPLICATION

ECI HD Hydraulic Oil is recommended for use in most of the hydraulic systems, particularly for older machines that oil change is more often. They are not suitable for use in systems with silver plated components.

TYPICAL SPECIFICATION	TECHINO	Lasi				
ISO Grade	6-1	32	46	68	100	150
Kinematic Viscosity,	12	391				
@ 40°C, cSt	ASTM D445	30	45	67	98	145
@ 100°C, cSt	ASTM D445	5.3	6.7	8.6	10.9	14.5
Viscosity Index	ASTM D2270	99	99	98	97	96
Flash Point (COC), °C	ASTM D92	212	220	228	245	250
Pour Point, °C	ASTM D97	-12	-12	-10	-10	-10

Whilst these characteristics are typical at current production, it may vary in the future subject to Steel Shield's final production specification.

IMPORTANT Reminder: In case of an oil change, we recommend the system be flushed for precaution of any possible cross effects between the new and the old oils of different make, and to maximize the performance and lifetime of the new oil.

Unit K 11/FL, Leader Industrial Centre, Phase II, 188-202 Texaco Road, Tsuen Wan, New Territories, Hong Kong 香港新界装置倚土古道 188-202 號立泰工號中心二期 11 複 8 室 Tel (電話): 2545 8029 Fax (専美): 2545 8030

18. ECI CAT GC COMPRESSOR OIL

Steel Shield Technologies (Asia Pacific) Limited 美國離子能源有限公司

SST-ECI CAT-TV GC SAE-40 LOW-ASH GAS COMPRESSOR OILS (Mysells XL)

DESCRIPTION

CAT-TV GC SAE-40 is a low-ash gas compressor oil where engine and compressor have a common lubrication system. It's formulated with highly refined mineral oils and additives to control wear, oxidation, nitration and bearing corrosion. The oil is enhanced with Steel Shield ABF technology for excellent performance.

The oil demonstrates excellent performance in 4-strokes gas engines operating compressors on gas collection and transmission networks such as Caterpillar etc. The oil meets the requirement of API CF/SF.

BENEFITS

- Ultimate performance against oxidation and nitration
- · Good protection against corrosion and wear
- Reduce deposit and maintain compressor cleanliness
- · Extended oil drain interval
- Reduce downtime 200+%
- Extends the life of engine parts upto 400% (conditional to the physical status)
- Reduce noise 3db~9db (conditional to compressor condition)
- Improves efficiency

APPLICATION

CAT-TV GC SAE-40 is recommended for use in new generation gas compressors requiring lowash contents.

TYPICAL SPECIFICATION

SAE Grade		40
Density @ 30 °C Kg/l	ASTM D1298	0.886
Kinematic Viscosity,		
@ 40°C, cSt	ASTM D445	125
@ 100°C, cSt	ASTM D445	13.28
Viscosity Index	ASTM D2270	97
Flash Point (COC), °C	ASTM D92	> 218
Pour Point, °C	ASTM D97	≤ -15
Sulphated Ash, % (m)	ASTM D874	0.40
Boiling Point, °C		228

Whilst these characteristics are typical at current production, it may vary in the future subject to Steel Shield's final production specification.

IMPORTANT Reminder: In case of an oil change, we recommend the system be flushed for precaution of any possible cross effects between the new and the old oils of different make, and to maximize the performance and lifetime of the new oil.

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19. Railroad & Mass Transit System

Joe Hendricks 6455 East Commerce Kansas City, MO 64120 MMEO Central Region

10/01/2003

Marla Carrow 6455 East Commerce Kansas City, MO 64120

RE: MT-10

Marla:

I want to update you on our progress with the MT-10 product. Sense my last report I have applied MT10 to all of my service units. We use the product in our engines, transmissions, gearboxes and hydraulic tanks thus protesting the entire systems. The product performed as expected. Our failures with these components have decreased even more. Now we are able to work on equipment from the preventative maintenance side instead of a breakdown mode.

We have had cases that I can attribute directly to MT10 and were able to save the company thousands of dollars on the spot. This product proves itself worthy over and over and should be used by all departments to get the maximum savings for the Union Pacific.

Sincerely

Joe Hendricks Manager M/W Equipment Operations CR 816-245-2733

The letter states that the Union Pacific Railroad uses Steel Shield product extensively. Steel Shield has been proved to be functional and cost-

Mark Pushnick

President Mark Pushnick Enterprises 3351 Industrial Blvd. Bethel Park, PA 15102-2543

PORT

AUTHORITY

Re: Return on Investment of MT-10 Metal Treatment

Dear Mr. Pushnick:

As you are probably aware, Port Authority of Allegheny County's experiences with MT-10, has been very good. We have been using this product in the gearboxes of our light rail vehicles for approximately 8 of the last 9 years now. One year we discontinued the use of MT-10 and experienced a sharp decline in gearbox reliability and since have resumed the use of its application.

August 14, 2002

This letter states that they

maintenance cost for every

USD 1 investment in Steel

Shield products. Also, the

save around USD 45 in

We regularly have oil analysis performed, by an independent testing laboratory and the results of the analysis have indicated that the use of MT-10 has significantly lowered the wear metals that we previously experienced prior to its use. The MT-10 has appreciably extended the service life of our existing gearboxes.

Based on the costs we were incurring prior to the use of the MT-10 product verse the costs we are currently incurring, we have realized a Return On Investment (ROI) of approximately \$45 saved for every \$1 expensed or 45:1 ratio. The most significant factor was the increase in reliability as well as availability. The vehicles were able to perform when needed and the missed trips were lowered to approximately 10% of past history.

As you are also aware, we continue to use the Power Cut (PC-10) and Power Lift (PL-10) grease with similar experiences.

Sincerely,

Bus & Rail

Mart P Fernien Mark P. Ferrari, C.P.M., A.P.P. Manager of Contract Administration

If you have any questions or I can be of any further assistance, feel free to contact me at (412) 566-5149.

oe F. Hendricks Mgr. M/W Equipment Operations Central Region UNION PACIFIC RAILROAD

6455 E. Commerce Ave., Kansas City, MO 64120 ph. (816) 245-2733 c. (816) 804-6880 ifhendri@up.com

PAGE 23

STEEL SHIELD TECHNOLOGIES

20. STEEL SHIELD EPA

component parts and increasing reliability.

PAGE 24

Reduces Operating Temperatures

Steel Shield Technologies' mecha of operation wis based upon advanced metho Tribology that improve lubricity and load carrying capac This, in turn, improves surface characteristics while simultaneously creating a stable chemical Advanced Boundary Film on the contacting metal surfaces of whate equipment in which it is added. The process of Advanced Boundary Film formation is achieved through a unique combination of long-chain halogenated hydrocarbons and other proprietary additives that are highly stable and non-corrosive to the equipment's metal parts, and pose no three to the environment or waste oil recovery systems. Steel Shield reacts chemically, under thermal conditions with t contacting metal surfaces, to form a complex surfaceattaching film of protection. Steel Shield's characteristics are "electro-negative", which causes it to seek out and affi itself to the metallic surface areas. During this process, surface smoothing is accomplished, resulting in improved spread characteristics of the surfaces themselves. The fin state of the opposing metal surfaces increases the fluid fil strength even more, resulting in greatly reduced wear while imparting extreme pressure (EP) properties to the opposing metal surfaces. The result is a virtual elimination of frictional wear and significant cooling of the entire lubricated area yielding higher energy savings and reduced metallic debris and acids in the oil. This is extensively proven through elemental oil analysis and Ferrography of the used oil, before and after the use of Steel Shield's Advanced Boundary Film Technology.

	MSDS DATA	
	Flash Point : 226°C Non-Hazardous Non-Flammable Synthetic Hydrocarbons	EL SHI
	PHYSICAL BATA	
sm of	 Boiling Point : 238°C Evaporation Rate : < 0.01 Specific Gravity : 1.07 Insoluble In Water Vapor Pressure : <1@25°C Medium To Dark Amber 	EPA"
er	RECOMMENDED USES	
e x x m	Engines Transmissions Differentials Hydraulic Systems Open Gears Gear Boxes Gear Reducers Gear Couplings Electric Motors Heavy Machinery Weaponry Systems	
le	insubouri oferenie	

DIRECTIONS Gasoline And Diesel Engines: Add 2 az, per quart of oil. Auto Transmissions: Add 1 az, per quart of fluid. Manual Transmissions & Differentias: Add 2 az, per quart of gear lube/oil. Gear Boxes: Add 2-3 az, per quart. Hydraulics: Add 1 az, per quart of thub Contains no volatilise or solvensi. Contains synthetic hydrocarbons and advanced chemical additive technology. Non-toxic and environmentally historic. friendly

ITEM NUMBER	ITEM UPC#	ITEM DESCRIPTION	CASE	CASE DIMENSIONS	CASE CUBE	CASE	TI/HI
EPA-MT-16	8-94630-00161-8	Steel Shield EPA - Metal Treatment - 16 Oz.	12	8.75'w x 8'H x 8's	.33	7.50	25/7
EPA-MT-32	8-94630-00162-5	Steel Shield EPA - Metal Treatment - 320z.	12	9.75'w x 9.5'H x 13.25's	.71	28.80	12/5
EPA-MT-128	8-94630-00163-2	Steel Shield EPA - Metal Treatment - 1 Gallon	4	9.5'w x 12.5'= x 14.5'p	.99	33.60	12/4
EPA-MT-5G	8-94630-00164-9	Steel Shield EPA - Metal Treatment - 5 Gallons	1			45.00	1
EPA-MT-15G	8-94630-00165-6	Steel Shield EPA - Metal Treatment - 15 Gallons	1			133.00	
EPA-MT-55G	8-94630-00166-3	Steel Shield EPA - Metal Treatment - 55 Gallons	1	Ú		485.00	
EPA-MT-300G	8-94630-00167-0	Steel Shield EPA - Metal Treatment - 300 Gallons	1	1			

21. LITHI-SHIELD

22. TRANSMISSION-SHIELD

TRANSMISSION SHIELD

novacies

ATTRIBUTES

- Protects Moving Metal Parts
 Improves Lubrication
- Extends Parts Life
- Smoother Shifting
- Reduces Temperatures An
- **Average Of 30 Fahrenheit** Degrees
- Reduces Maintenance Dramatically Reduces Wear
 Reduces Friction Improves Oil Flow For Automatic And

Manual Transmissions

Setting The Standards In Anti-Wear & **Extreme Pressure Through ABF Technology**

TRANSMISSION SHIELD™ is the ultimate protection for the moving metal parts in your automatic and manual transmission. Utilizing the most Advanced Boundary Film (ABF) Technology, it protects moving metal parts from wear and damage due to boundary conditions of frictional abrasion, extreme pressure torque, dry startup and abrasive shutdown. Other benefits include smoother shifting, reduced friction and increased oil flow, reduced maintenance and downtime, extended transmission parts longevity and reduced operating temperatures an average of 30 to 50 Fahrenheit degrees.

Steel Shield Technologies' mechanism of operation is based upon advanced methods of Tribology that improve lubricity and load carrying capacity. This, in turn, improves surface characteristics while simultaneously creating a stable chemical Advanced Boundary Film on the contacting metal surfaces of whatever equipment in which it is added. The process of Advanced Boundary Film formation is achieved through a unique combination of long-chain halogenated hydrocarbons and other proprietary additives that are highly stable and non-corrosive to the equipment's metal parts, and pose no threat to the environment or waste oil recovery systems. Steel Shield reacts chemically, under thermal conditions with the contacting metal surfaces, to form a complex surfaceattaching film of protection. Steel Shield's characteristics are "electro-negative", which causes it to seek out and affix itself to the metallic surface areas. During this process. surface smoothing is accomplished, resulting in improved spread characteristics of the surfaces themselves. The final state of the opposing metal surfaces increases the fluid film strength even more, resulting in greatly reduced wear while imparting extreme pressure (EP) properties to the opposing metal surfaces. The result is a virtual elimination of frictional wear and significant cooling of the entire lubricated area yielding higher energy savings and reduced metallic debris and acids in the oil. This is extensively proven through elemental oil analysis and Ferrography of the used oil, before and after the use of Steel Shield's Advanced Boundary Film Technology.

MSDS DATA Flash Point : 226°C Non-Hazardous Non-Flammable Synthetic Hydrocarbons **PHYSICAL DATA** Boiling Point : 238°C • Evaporation Rate : < 0.01 Specific Gravity : 1.07 • Insoluble In Water Vapor Pressure : <1@25°C Medium To Dark Amber PERFORMANCE Reduces Wear Increases Horsepower • Reduces Costly Repairs Smoother Shifting

TRANSMISSION SHIELD

- Reduces Operating Temperatures
- Increases Fuel Savings
- Reduces Friction
- Improves Oil Flow
- Reduces Maintenance
- Increases Transmission Life
- Reduces Metal Debris In Oil
- Reduces Chain Stretching

Remove the dip stick and add one 8 ounce bottle of Transmission Shield[™] through the fill tube. For larger transmissions, add 1 ounce per quart. For manual transmissions and differentials, add 2 ounces per quart for gear lube / oil. Use at every oil change for maximum performance. Contains no volatiles or solvents, Contains synthetic hydrocarbons and advanced chemical additive technology. Non-toxic and environmentally friendly

ITEM NUMBER	ITEM UPC#	ITEM DESCRIPTION	CASE	CASE	CASE	CASE	TI/HI
TMS-MT-8	8-94630-00106-9	Transmission Shield Metal Treatment - 8 oz.	12	8.75'w x 8'H x 8'D	.33	7.50	25/7

STEEL SHIELD TECHNOLOGIES

23. TRUCK-SHIELD

TRUCK

SHIELD

- Reduces Maintenance and Downtime
- Smoother and Quieter Operation
- Reduces Operating Temperatures
- Extends Parts Life and Truck Component Reliability

www.steelshieldtech.com

savings, increased performance, reduced maintenance costs and downtime due to lowering operating temperatures that extends component life from light trucks to heavy trucks and equipment.

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Steel Shield Technologies' mechanism of operation is based upon advanced methods of Tribology that improve lubricity and load carrying capacity. This, in turn, improves surface characteristics while simultaneously creating a stable chemical Advanced Boundary Film on the contacting metal surfaces of whatever equipment in which it is added. The process of Advanced Boundary Film formation is achieved through a unique combination of long-chain halogenated hydrocarbons and other proprietary additives that are highly stable and noncorrosive to the equipment's metal parts, and pose no threat to the environment or waste oil recovery systems. Steel Shield reacts chemically, under thermal conditions with the contacting metal surfaces, to form a complex surfaceattaching film of protection. Steel Shield's characteristics are "electro-negative", which causes it to seek out and affix itself to the metallic surface areas. During this process, surface smoothing is accomplished, resulting in improved spread characteristics of the surfaces themselves. The final state of the opposing metal surfaces increases the fluid film strength even more, resulting in greatly reduced wear while imparting extreme pressure (EP) properties to the opposing metal surfaces. The result is a virtual elimination of frictional wear and significant cooling of the entire lubricated area yielding higher energy savings and reduced metallic debris and acids in the oil. This is extensively proven through elemental oil analysis and Ferrography of the used oil, before and after the use of Steel Shield's Advanced Boundary Film Technology.

MSD	DATA
• Flash Point : 226°C • Non-Flammable	• Non-Hazardous • Synthetic Hydrocarbons
PHYSI	AL DATA
Boiling Point : 238 Evaporation Rate : Specific Gravity : 1 Insoluble In Water Vapor Pressure : < Medium To Dark An	C 0.01 07 @25°C 0 iber 0
PERFO	MANCE
Reduces Wear Increases Horsepo Reduces Costly Re Reduces Operating Increases Fuel Sav Reduces Friction Improves Oil Flow Reduces Maintena Increases Engine L Reduces Metal Del	rer airs Temperatures ngs ce fe fe fe fe fis In Oil

DIRECTIONS

Diesel and Gasoline Engines: Add 2 oz. per quart of oil initially; 1 - 2 oz. per quart of oil every oil change. 1 - 2 cc. per quart or on verry oil change. Automatic Transmissions: Add T. cc. per quart automatic transmission fluid Manual Transmissions & Differentials: Add 2 oz. per quart of gear lube / fluid. Hydraulics: Add 1 cc. per quart of fluid. Power Steering: Add 1 vz. per quart of fluid. Contains synthetic hydrocarbons and advanced chemical additive technolow. Non-Only: and explorementally behave. technology. Non-toxic and environmentally friendly.

ITEM NUMBER	ITEM UPC#	ITEM DESCRIPTION	CASE PACK	CASE DIMENSIONS	CASE CUBE	CASE WEIGHT	TI/HI
TRK-MT-32	8-94630-00168-7	Truck Shield Metal Treatment - 32 oz.	12	9.75'w x 9.5'r x 13.25'a	.71	28.80	12/5
TRK-MT-128	8-94630-00169-4	Truck Shield Metal Treatment - 1 Gallon	4	9.5'н x 12.5'н x 14.5'о	.99	33.60	12/4
TRK-MT-5G	8-94630-00170-0	Truck Shield Metal Treatment - 5 Gallon	1			45.00	
TRK-MT-15G	8-94630-00119-9	Truck Shield Metal Treatment - 15 Gallon	1			133.00	
TRK-MT-55G	8-94630-00158-8	Truck Shield Metal Treatment - 55 Gallon	1			485.00	

24. SPRAY-SHIELD

SPRAY SHIELD Metal-To-Metal Wear Setting The Standards In Anti-Wear & Extreme Pressure Through ABF Technology SPRAY SHIELD™ is the ultimate multi-purpose lubricant that also penetrates metal surfaces while maintaining highest qualities in corrosive and extreme humidity environments, SPRAY ATTRIBUTES SHIELD™ penetrates into remote areas and delivers 🕻

- Offers Quick, Long-Lasting Lubrication
- Provides Protection Against Rust & Corrosion
- Creeps Into Remote, Inaccessible Areas
- Provides Free-Flowing Protection
- Penetrates To Loosen Seized & Corroded Metal Mechanisms

long-lasting lubrication in many different applications. SPRAY SHIELD™ works quickly to provide excellent protection and long-lasting lubrication.

Steel Shield Technologies' mechanism of operation is based upon advanced methods of Tribology that improve lubricity and load carrying capacity. This, in turn, improves surface characteristics while simultaneously creating a stable chemical Advanced Boundary Film on the contacting metal surfaces of whatever equipment in which it is added. The process of Advanced Boundary Film formation is achieved through a unique combination of long-chain halogenated hydrocarbons and other proprietary additives that are highly stable and non-corrosive to the equipment's metal parts, and pose no threat to the environment or waste oil recovery systems. Steel Shield reacts chemically, under thermal conditions with the contacting metal surfaces, to form a complex surfaceattaching film of protection. Steel Shield's characteristics are "electro-negative", which causes it to seek out and affix itself to the metallic surface areas. During this process, surface smoothing is accomplished, resulting in improved spread characteristics of the surfaces themselves. The final state of the opposing metal surfaces increases the fluid film strength even more, resulting in greatly reduced wear while imparting extreme pressure (EP) properties to the opposing metal surfaces. The result is a virtual elimination of frictional wear and significant cooling of the entire lubricated area yielding higher energy savings and reduced metallic debris and acids in the oil. This is extensively proven through elemental oil analysis and Ferrography of the used oil. before and after the use of Steel Shield's Advanced Boundary Film Technology.

DIRECTION

Circle HUNS Apply Spary Shield[™] to surfaces requiring lubrication. Reapplication may be necessary for extremely rustled or corroded situations. Contains no volatiles or solvents. Contains synthetic hydrocarbons and advanced chemical additive technology. Non-toxic and environmentally friendly.

ITEM NUMBER	ITEM UPC#	ITEM DESCRIPTION	CASE	CASE	CASE CUBE	CASE	TI/HI
SS-1	8-94630-00146-5	Spray Shield Metal Treatment - 1 oz.	24	6.875'w x 4.625'b x 3.875'H	.07	2.5	48/12
SS-4	8-94630-00148-9	Spray Shield Metal Treatment - 4 oz.	12	5.5'w x 7.125'b x 7.0'н	.16	3.8	40/8
SS-16	8-94630-00149-6	Spray Shield Metal Treatment - 16 oz.	12	10.75'w x 8.0'с x 10.75'н	.54	15.0	20/5
SS-128	8-94630-00150-2	Spray Shield Metal Treatment - 1 Gallon	4	9.25'w x 14.5'в x 12.5'н	.97	34.0	12/4
SS-5G	8-94630-00129-8	Spray Shield Metal Treatment - 5 Gallon	1	1		42	
SS-15G	8-94630-00130-4	Spray Shield Metal Treatment - 15 Gallon	1			125	
SS-55G	8-94630-00150-2	Spray Shield Metal Treatment - 55 Gallon	1	8		455	

25. TOOL-SHIELD

Steel Shield Technologies' mechanism of operation is based upon advanced methods of Tribology that improve lubricity and load carrying capacity. This, in turn, improves surface characteristics while simultaneously creating a stable chemical Advanced Boundary Film on the contacting metal surfaces of whatever equipment in which it is added. The process of Advanced Boundary Film formation is achieved through a unique combination of long-chain halogenated hydrocarbons and other proprietary additives that are highly stable and non-corrosive to the equipment's metal parts, and pose no threat to the environment or waste oil recovery systems. Steel Shield reacts chemically, under thermal conditions with the contacting metal surfaces, to form a complex surface-attaching film of protection. Steel Shield's characteristics are "electro-negative", which causes it to seek out and affix itself to the metallic surface areas. During this process. surface smoothing is accomplished, resulting in improved spread characteristics of the surfaces themselves. The final state of the opposing metal surfaces increases the fluid film strength even more, resulting in greatly reduced wear while imparting extreme pressure (EP) properties to the opposing metal surfaces. The result is a virtual elimination of frictional wear and significant cooling of the entire lubricated area yielding higher energy savings and reduced metallic debris and acids in the oil. This is extensively proven through elemental oil analysis and Ferrography of the used oil, before and after the use of Steel Shield's Advanced Boundary Film Technology.

MSDS DATA	
Flash Point : 226°C • Non-Hazardous Non-Flammable • Synthetic Hydrocarbons	
PHYSICAL DATA	
Boiling Point : 238°C Evaporation Rate : < 0.01 Specific Gravity : 1.07 Insoluble In Water Vapor Pressure : <1@25°C Medium To Dark Amber	
RECOMMENDED USES	
Rotary-Type Air Tools Piston-Type Air Tools Impact Wrenches Air Ratchets Air Sanders Air Drills Air Cutting Tools Air Grinders	
Air Nailers	

- Automatic Oilers
- Hand Tools

DIRECTIONS Use in accordance with tool manufacturer's instructions. Tools may need to be lubricated daily, or several times a day, depending on the trequency and prolonged use of the tool. Contains no volatiles or solvents. Contains synthetic hydrocarbons and advanced chemical additive technology. Non-toxic and environmentally friendly.

ITEM NUMBER	ITEM UPC#	ITEM DESCRIPTION	CASE	CASE DIMENSIONS	CASE	CASE	ті/ні
TS-1	8-94630-00141-0	Tool Shield Metal Treatment - 1 oz.	24	6.875'w x 4.625's x 3.875'+	.07	2.5	48/12
TS-4	8-94630-00143-4	Tool Shield Metal Treatment - 4 oz.	12	5.5°w x 7.125°s x 6.5°#	.16	3.8	40/8
TS-16	8-94630-00144-1	Tool Shield Metal Treatment - 16 oz.	12	10.75'w x 8.0'в x 10.75'н	.54	15.0	20/5
TS-128	8-94630-00145-8	Tool Shield Metal Treatment - 1 Gallon	4	9.25'w x 14.5'с x 12.5'н	.97	34.0	12/4
TS-5G	8-94630-00126-7	Tool Shield Metal Treatment - 5 Gallon	1			42	
TS-15G	8-94630-00127-4	Tool Shield Metal Treatment - 15 Gallon	1			125	
TS-55G	8-94630-00128-1	Tool Shield Metal Treatment - 55 Gallon	1		-	455	-

26. STRIKE-SHIELD

KE SHIELD

- into Remote Rusted /Corroded Areas Especially For Industrial and Marine Applications That Have Seized Metal Mechanisms
- Provides a Quick Durable Long Lasting Lubricating Film to A Variety of Different Areas Including Mechanisms In Extreme Salt Water Environments
- Inhibits Bust and Oxidation on Metal Contacts and **Surfaces In All Weather Conditions**
- Maximum Performance as a Moisture Displacement on Wet Electrical Switches/Boards and Electronic **Systems**
- Helps Start Damp Engines By Dispersing Moisture **On Ignition Wires And Electrical Systems**
- Protects Circuit Boards From Corrosion In All Weather Conditions Including Salt Spray
- Repels Dirt and Dust Build-Up
- Mild and Pleasant Fragrance

www.steelshieldtech.com

STRIKE SHIELD™ is the ultimate penetrant to rapidly pierce rusted and corroded metal surfaces using a distinctive spreading action to break lose frozen mechanisms while at the same time applying an advanced lubricating film to the surfaces of the metal delivering the highest quality lubrication available in penetrating oil, STRIKE SHIELDTM leaves a unique laver of film on surfaces that helps prevent rust and corrosion along with driving out and dispersing moisture on ignition wires, electrical contacts, circuit boards and other electrical connections to provide protection against future corrosion in extremely tough conditions. STRIKE SHIELD™ delivers an all in one product that is a fast acting penetrant, extremely durable lubricant and long-lasting rust and corrosion protectant even in tough industrial and harsh salt water environments.

Steel Shield Technologies' mechanism of

operation is based upon advanced methods of Tribology that improve lubricity and load carrying capacity. This, in turn, improves surface characteristics while simultaneously creating a stable chemical Advanced Boundary Film on the contacting metal surfaces of whatever equipment in which it is added. The process of Advanced Boundary Film formation is achieved through a unique combination of long-chain halogenated hydrocarbons and other proprietary additives that are highly stable and noncorrosive to the equipment's metal parts, and pose no threat to the environment or waste oil recovery systems. Steel Shield reacts chemically, under thermal conditions with the contacting metal surfaces, to form a complex surfaceattaching film of protection. Steel Shield's characteristics are "electro-negative", which causes it to seek out and affix itself to the metallic surface areas. During this process, surface smoothing is accomplished, resulting in improved spread characteristics of the surfaces themselves. The final state of the opposing metal surfaces increases the fluid film strength even more, resulting in greatly reduced wear while imparting extreme pressure (EP) properties to the opposing metal surfaces. The result is a virtual elimination of frictional wear and significant cooling of the entire lubricated area yielding higher energy savings and reduced metallic debris and acids in the oil. This is extensively proven through elemental oil analysis and Ferrography of the used oil, before and after the use of Steel Shield's Advanced Boundary Film Technology.

DIRECTIONS

Apply Strike ShieldTM on surfaces that require penetrating and lubricating oil. Reapplication may be necessary on extremely rusted and corroded condition Demoisturant: Wipe excess moisture off of wires and contacts, spray Strike Shield[™] on surfaces, and then wipe excess off with a clean dry cloth. Control on an automatical international and an an approximation of the second on the second on the second on the second on the second of the s

ITEM NUMBER	ITEM UPC#	ITEM DESCRIPTION	CASE	CASE DIMENSIONS	CASE CUBE	CASE WEIGHT	TI/HI
STKS-4WS	8-94630-00104-5	Strike Shield Penetrating Oil - 4 oz.	12	6.625'w x 5.0'в x 7.0'н	.13	4.0	56/7
STKS-16WS	8-94630-00105-2	Strike Shield Penetrating Oil - 16 oz.	12	10.125'w x 7.625'в x 10.0'н	.44	14.0	20/5
STKS-128	8-94630-00109-0	Strike Shield Penetrating Oil - 1 Gallon	4	15.625'ш x 8.125'в x 11.875'н	.87	33.5	12/4
STKS-5G		Strike Shield Penetrating Oil - 5 Gallon	1			42.5	2
STKS-15G		Strike Shield Penetrating Oil - 15 Gallon	1			126.5	2
STKS-55G		Strike Shield Penetrating Oil - 55 Gallon	1			461.0	

27. DRILL & TAP

Metal-To-Metal Wear

ATTRIBUTES

- Extends Cutting, Drilling, Tapping & Machine Tool Life
- Reduces Tool Head & Metal Surface Temperatures
- Increases Cutting Speeds
- Increases Cutting Feed Rates
- Increases Production Rates
- Produces Smoother & Finer Metal Surfaces
- Provides More Metal Extraction Per Cut

Setting The Standards In Anti-Wear & Extreme Pressure Through ABF Technology

DRILL & TAP SHIELD™ is the ultimate protection for metal working tools. Utilizing the most Advanced Boundary Film (ABF) Technology, it protects cutting tools from heat, friction and wear. It works by the application of multiple metal working technologies that include ionic bonding agents, metal film strength reducers and lubricity enhancement agents. This, along with unique extreme-pressure additives and the addition of ABF (Advanced Boundary Film) Technology, produces proven results that surpass all other products in the marketplace.

PAGE 31

Steel Shield Technologies' mechanism of operation is based upon advanced methods of Tribology that improve lubricity and load carrying capacity. This, in turn, improves surface characteristics while simultaneously creating a stable chemical Advanced Boundary Film on the contacting metal surfaces of whatever equipment in which it is added. The process of Advanced Boundary Film formation is achieved through a unique combination of long-chain halogenated hydrocarbons and other proprietary additives that are highly stable and noncorrosive to the equipment's metal parts, and pose no threat to the environment or waste oil recovery systems. Steel Shield reacts chemically, under thermal conditions with the contacting metal surfaces, to form a complex surface-attaching film of protection. Steel Shield's characteristics are "electro-negative", which causes it to seek out and affix itself to the metallic surface areas. During this process. surface smoothing is accomplished, resulting in improved spread characteristics of the surfaces themselves. The final state of the opposing metal surfaces increases the fluid film strength even more, resulting in greatly reduced wear while imparting extreme pressure (EP) properties to the opposing metal surfaces. The result is a virtual elimination of frictional wear and significant cooling of the entire lubricated area yielding higher energy savings and reduced metallic debris and acids in the oil. This is extensively proven through elemental oil analysis and Ferrography of the used oil. before and after the use of Steel Shield's Advanced Boundary Film Technology.

DIRECTIONS Drill & Tap Shield[™] can be used as a direct replacement for currently unit and aneuration be used as a uncertrapatement of chartenry used cutting fluids and lubricalion(coolants in a 100%; undifued application. NOTE: Unit & Tap Shield^w is not compatible with water glycol compounds or triphenol butylated phosphate oils. Contains no volatiles or solvents. Contains synthetic hydrogarbons and advanced chemical additive technology. Non-toxic and environmentally friendly

ITEM NUMBER	ITEM UPC#	ITEM DESCRIPTION	CASE	CASE DIMENSIONS	CASE	CASE	ті/ні
DTS-1	8-94630-00171-7	Drill & Tap Shield Metal Treatment - 1 oz.	24	6.875'w x 4.625'в x 3.875'н	.07	2.5	48/12
DTS-4	8-94630-00172-4	Drill & Tap ShieldMetal Treatment - 4 oz.	12	5.5'w x 7.125'в x 7.0'н	.16	3.8	40/8
DTS-16	8-94630-00173-1	Drill & Tap Shield Metal Treatment - 16 oz.	12	10.75'w x 8.0'р x 10.75'н	.54	15.0	20/5
DTS-128	8-94630-00174-8	Drill & Tap Shield Metal Treatment - 1 Gallon	4	9.25'w x 14.5'o x 12.5's	.97	34.0	12/4
DTS-5G	8-94630-00175-5	Drill & Tap Shield Metal Treatment - 5 Gallon	1			42	
DTS-15G	8-94630-00176-2	Drill & Tap Shield Metal Treatment - 15 Gallon	1			125	
DTS-55G	8-94630-00177-9	Drill & Tap Shield Metal Treatment - 55 Gallon	1			455	

Remember, bearing type affects grease life.

Larger bearings and high-speed bearings translate to short grease life. High DN grease is required.

BEARING TYPE	RELATIVE TYPE OF GREASE
Deep-groove, single-row ball bearing	1-
Angular contact, single-row ball bearing	0.625
Self-aligning ball bearing	0,77 - 0.625
Thrust ball bearing	0.2-0.17
Cylindrical, single-row roller bearing	0.625 - 0.43
Needle roller bearing	0.3
Tapered roller bearing	0.25
Spherical roller bearing	0.14 - 0.08

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(ref. Booser, Bloch, ML)

Bearings also work under different kinds of loads.

RADIAL LOAD

When the load is perpendicular to the shaft due to

(When the load is parallel to the shaft)

Axial load in a vertical pump or electric motor due to gravity

(ref. www.skf.com)

Axial load in a horizontal pump

28. GREASE APPLICATIONS OF BEARINGS HOW TO CHOOSE THE RIGHT GREASE?

A common OEM grease specification might be to use an NLGI No. 2 lithium grease of good quality. Using this information alone, one could select the right consistency and thickener type. Other considerations include thickener concentration, consistency, dropping point and operating temperature range, worked stability, oxidation stability, wear resistance, etc.

Base Oil Viscosity

A common mistake when selecting a grease is to confuse the grease consistency with the base oil viscosity. Because the majority of greaselubricated applications are element bearings, one should consider viscosity selection for those applications. While most would not use an EP 220 gear oil for an oil-lubricated electric motor bearing, many people will use a grease containing that same oil for an identical grease-lubricated bearing. To determine minimum and optimum viscosity requirements for element bearings, one may use speed factors, commonly denoted as DN or NDm. Speed factors account for the surface speed of the bearing elements and are determined by the following formulas:

DN = (rpm) X (bearing bore)

NDm = rpm X ((bearing bore + outside diameter) / 2)

The NDm value uses pitch diameter rather than bore diameter because not all bearings of a given bore have the same element diameter, and thus have different surface speeds. Knowing the speed factor value and likely operating temperature, the minimum viscosity requirement can be read directly from charts like Figure 1.

HOW TO CHOOSE THE RIGHT GREASE?

Figure 1 assumes the base oils' viscosity index. To be more precise, one would need to use a chart that identifies the viscosity at operating temperature, then determine the viscosity grade from a viscosity / temperature chart for a given lubricant.

Additives and Base Oil Type

Figure 2 shows some common additive requirements by application. Most greases are formulated using API Group I and II mineral oil base stocks, which are appropriate for most applications. However, there are applications that might benefit from the use of a synthetic base oil. Such applications include high or low operating temperatures, a wide ambient temperature range, or any application where extended re-lubrication intervals are desired.

					and the second part of the second second		
Additive	Journal Bearings	Ball Bearings	Thrust Bearings	Roller Bearings	Needle Bearings		
Antioxidants	•	•	•	•	•		
Antifoam Agents	•	•	•	•	•		
Antiwear/EP		•	•	•	•		
Rust Inhibitors	•	•	•	•	-		
Extreme Pressure			-	-			
Demulsibility	•	•	•	•	-		
VI Improvers	-	-	-	-	•		
Corrosion Inhibitors	•	•	•	•	•		
Required, - Depends on application							
Figure 2					120-120 Perfect 20		

HOW TO CHOOSE THE RIGHT GREASE?

Grease Consistency and Thickener Type

The NLGI has established a scale to indicate grease consistency which ranges from grades 000 (semifluid) to 6 (block grease). The most common NLGI grade is two and is recommended for most applications.

For bearings, speed factor and operating temperature can be used to determine the best consistency or NLGI grade for a given application. It may seem counterintuitive, but higher speed factors require higher consistency greases. Table 1 provides a general guide to selecting NLGI grade based on speed factor and operating temperature.

Numerous types of grease thickeners are currently in use, the most common types are simple lithium soaps, lithium complex and polyurea. Simple lithium soaps are often used in generalpurpose greases and perform relatively well in most performance categories at moderate temperatures. Complex greases such as lithium complex provide improved performance particularly at higher operating temperatures. A common upper operating temperature limit for a simple lithium grease might be 250°F, while that for a lithium complex grease might be 350°F. Another thickener type that is becoming more popular is polyurea. Like lithium complex, polyurea has good hightemperature performance as well as high oxidation stability and bleed resistance. Thickener type should be selected based on performance requirements as well as compatibility when considering changing product types.

Operating Temperature	DN (Speed Factor)	NLGI No.*
-30 to 100°F	0 - 75,000 75,00 - 150,000 150,000 - 300,000	1 2 2
0 to 150°F	0 - 75,000 75,00 - 150,000 150,000 - 300,000	2 2 3
100 to 275°F	0 - 75,000 75,00 - 150,000 150,000 - 300,000	2 3 3

*Depends on other factors as well, including bearing type, thickener type, base oil viscosity and base oil type

STEEL SHIELD TECHNOLOGIES

HOW TO CHOOSE THE RIGHT GREASE?

Performance Properties

If an application operates continuously at room temperature, properties like dropping and upper operating temperature limits are not as important. If an application operates under heavy loads at low speeds, load carrying tests such as four-ball EP or Timken OK load should be considered. It is also important to review these specifications on a periodic basis to guard against specification creep. While improving a lubrication program can be a tough job, lubricant specification is relatively easy. Armed with a little bit of knowledge and a few widely available tools, it is possible to rest easier knowing that the right grease is being used.

With Steel Shield ABF Technology, the performance in stability, lubricity and interval of grease can be enhanced and improved to a much higher level.

STEEL SHIELD TECHNOLOGIES

29. SwRI Grease TEST REPORTS

STEEL SHIELD LARGELY OUTPERFORMS REPUTED GREASES MADE BY

		Petroleum Pro Tes Steel Pur O STEEL	butters Researce t Summary Rep Shield Technol chase Order # 1 ictober 25, 201 SHIEL	Der Africanto port port 14 3 D LIT		OTO /) AT	LA	S Petroleum Products Resear Test Summary Re Steel Shield Techn: Purchase Order i October 25, 20	ch Departm port ologies 114 13	ent (Sw	RI
-	SwRI	Sample ID:	HIFII	20003	Varr	20004		Г	C 01	Cample ID:	T	2000		
	Code:	Sample Identification:		Litho Shield		grease		ŀ	SWRI	Sample ID:		2000	,	
	D1264	Water Washout of Grease							Code:	Sample Identification:		Atlas Chise	llube	
		Avg. Grease Washed Out	Wt %	1.32		0.66		L	D1264	Water Washout of Grease				
		Test Temp.	°C	79		79		L		Avg. Grease Washed Out	Wt%	1.11		
		Dry Temp.	°C	77		77				Test Temp.	*C	79		
	D1742	Oil Separation from Lubricating Grea	se mass %	2.04		* Note				Dry Temp.	*c	77		
	D2265	Dropping Point	°C	258		307		-	D1742	Oil Separation from Lubricating Grease	mass %	** No	te	
		Oven Temp.	°C	288		316			D2265	Dropping Point	*C	302		
	D2266	Wear Characteristics (Four-Ball Meth	od)							Oven Temp.	°C	316		
/		Scar Diameter	kgf	0.75		0.47		L	D2266	Wear Characteristics (Four-Ball Method)				
	D2596	Four-Ball Extreme Pressure Propertie	s							Scar Diameter	kgf	0.71		
		Corrected Load	kgf	851.1		501.68			D2596	Four-Ball Extreme Pressure Properties				
		Load-Wear Index	kgf	92.27		66.73				Corrected Load	kgf	302.7	9	
		Weld Point	kgf	800		315				Load-Wear Index	kgf	41.2	3	
		LNSL	. kgf	80		63				Weld Point	kgf	315		
EST ITEMS	Four-Ball Extreme St Pressure Li		Steel Shield Lithi Shield		Yamamoto EP Grease			Atlas Chisel Lube 302.79		⁴⁹ , intelned in this document is legally privileged and/or not above. If the reader of this document is not the is document is articity prohibited. If you have realised the s original document to the sender at the return address v	proprietary nlanded rec is documer Ka the Units		Lith	i Shield
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High			0(62		50	Ę	S	TEEL S	HIELD T	ECHNO	DLOGIES

30. SwRI Motor Oil TEST REPORTS

ASTM D2783 FOUR-BALL METHOD TEST REPORTS - ORIGINAL DOCUMENTS

SOUTHWEST RESEARCH INSTITUTE®

6220 CULEBRA ROAD 78238-5166 + P.O. DRAWER 28510 78228-0510 + SAN ANTONIO, TEXAS, USA + (210) 684-5111 + WWW.SWRI ORG

July 1, 2013

George Fennell Steel Shield Technologies 3351 Industrial Blvd Bethel Park, PA 15102-2543 Phone: 1-800-390-1535 Email: gcfennell@steelshieldtech.com

Re: Fuel Analysis Results Purchase Order# 103 SwRI WO# 68584

Dear Mr. Fennell:

Analyses have been completed on your samples in accordance with the tests requested. Four samples were received in good condition on June 17, 2013 in good condition. The samples were received in one gallon plastic containers. Testing took place by June 29, 2013. Test results and sample identifications are shown in the table attached.

Analyses were performed according to the listed ASTM test procedures with no modifications or deviations. Precision should be consistent with those stated in the ASTM test procedures. Sample aliquots were taken in accordance with the various ASTM test procedures. The analyses above pertain only to the sample received by Southwest Research Institute and represent only that sampling lot. This report shall not be reproduced except in full without the express written permission of Southwest Research Institute.

If there are any questions concerning these analyses, or if you need any additional testing on the samples, please contact me at (210) 522-2071. We appreciate the opportunity to be of service to your firm.

Sincerely,

Fuels Laboratory Manager Fuels & Lubricants Research Department Office of Automotive Engineering

OMRRAGA13 68584 Page 2 of 2

netiting government, industry and the public through innovative science and technology

Test Summary Report Steel Shield Technologies Purchase Order # 103 July 1, 2013

	LabNum		18049	18050	18051	18052
	Sample Code		Mobil 1	Shell Rotella	Steel Shield	Steel Shield
					5W30 gasoline	15W-40 diesel
	LabNum		18049	18050	18051	18052
D2783	CorrLoad	Kgf	53	55	228	139
	WearIndx	Kgf	42	42	47	40
	WeldPt	kg	200	200	315	250
	LNSL	kg	100	100	80	80

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OMRRAGA13 68584 Page 2 of 2

31. World Wide Product Liability Insurance and Confirmation of NO CLAIM

THIS CERTIFICATE IS ISSUED AS A MATTER OF INFORMATION ONLY AND COMFE CERTIFICATE DOES NOT AFFIRMATIVELY OR NEGATIVELY AMED, EXTEND OR BELOW. THIS CERTIFICATE OF INSURANCE DOES NOT CONSTITUTE A CONTRU REPRESENTATIVE OR PRODUCER, AND THE CERTIFICATE HOLDER. IMPORTANT: If the certificate holder is an ADDITIONAL INSURED, the policy[ses] mu the terms and conditions of the policy. certain policies may require an endorsement. certificate holder in leu of euch endorsement[s]. PRODUCER Best Insurance Agency 340 S. Main St., P.O. Box 670 INSURED. INSURED Butler PA 16003-0670 INSURED Stell Technologies Inc INSURER C INSURED Steel Shield Technologies Inc INSURER C INSURER I INSURER PARK Bethel Park PA 15102	ERS NO RIGHTS (ALTER THE C ACT BETWEEN ust be endorsed A statement on 1 nie McDonald (724) 283-567 nie@bestinsu Msurenjsjarr ncinnati I;	UPON THE CERTIFICA OVERAGE AFFORDED E THE ISSUING INSURER If SUBROGATION IS W his certificate does not c control of the second of the second of the second of the second of the second memory control of the second of the second of the second memory control of the second	TE HOLDE IY THE P (S), AUTH AIVED, su onfer righ (724) 283-1	IR. THIS OLICIES IORIZED Ibject to ts to the			
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Best Insurance Agency 340 S. Main St., P.O. Box 670 Butler, PA 16003-0670 (724)283-5670 (724)283-1160Fax Email: Ray@Bestinsurancebutler.com

September 18, 2013

Steel Shield Technologies (Asia Pacific) Limited 22^{ad} Floor, W. Business Centre 4 Kam Hong Street North Point, Hong Kong

To Whom It May Concern:

Please be advised that Steel Sheild Technologies Inc, manufacturer of specialty lubricants and greases, located in Bethel Park, Pennsylvania, USA, has had no claims, claim related incidents or notices of loss under any General Liability policy issued by our office. We have provided them with General Liability coverage continously since April 24, 2008

If you have any questions or need further information please feel free to contact me. I will be happy to be of further assistance.

Sincerely, 1mll. Raymond A. Rosenbauer

Vice President

Confirmation of No Insurance Claim

Confidence Guarante

32. Testimonials

07 May 2008

Mark W. Pushnick President & CEO Steel Shield Technologies, Inc 3351 Industrial Blvd Bethel Park, PA 15102-2543

Mark,

I wanted to take time to express my sincere thanks to you and Steel Shield Technologies, Inc. for your support while I was deployed overseas in support of the Global War on Terrorism.

Your product, Weapon Shield, was truly a "life saver".

In my first combat tour to Afghanistan in late 2003, not knowing much about your product, I began to use it for my personal weapon and my crew-served vehicle weapon as a just another oil that I received in my care packages from home. I soon became educated on how this product was head and shoulders above the rest.

In the grueling conditions of southwestern Afghanistan, our weapons were subject to severe heat, dust, and even potential rust due to the humidity in the area. Compared to the other oils that we received, Weapon Shield was the only product that stood up to the battlefield environment and did not cause the bolt of the weapons to become "gummy" or "sticky". <u>Weapon Shield actually</u> acted as a "shield" and as a dust repellent.

When I found out that I was deploying back to Iraq in 2007, one of my first calls was to my father to get my hands on Weapon Shield. While conducting pre-deployment training at Fort Bragg, I introduced my soldiers to this product. When it comes to selling to a tough audience, young enlisted men are some of the toughest to buy into a new idea. Within days, all of the men were carrying this product and were even hoarding bottles within their packs.

When we got to Iraq, Weapon Shield bottles became a part of the combat packing list as assigned by my Detachment Sergeant. <u>Weapon Shield was now the Standing Operating Procedure, a small</u> bottle on each man and tube of grease in each truck.

Weapons Shield brought us through over 25 fire fights with great success when other soldier's from different unit's weapons failed. On one occasion on partol with another unit, their .50 cal machine gun jammed. One of my gunners tossed a bottle of Weapon Shield to them. They broke down their weapon, applied the shield and quickly got back into the firefight. In our mission after action review, my soldiers quickly commented on how their weapons would only be treated with this product.

The bottom line is this... In two combat tours to both Afghanistan and Iraq, weapons treated with Weapon Shield, NEVER jammed. That saved lives. As a unit commander, my most important job was to complete this mission while bringing all of my soldiers home. Weapon Shield was a great contributor to my unit accomplishing that mission. In combat, the only option is perfect. If you are not, you can die. Weapon Shield was PERFECT every time. Victory!

Craig A. Hickerson MAJOR, Infantry USAR

December 10, 2008

Mark W. Pushnick President & CEO Steel Shield Technologies, Inc. 3351 Industrial Blvd.

Mark,

I would like to take this opportunity to thank you for introducing us to Steel Shield Technologies line of lubricants and Metal Treatment products. The performance of your products has been overwhelmingly superior to any other lubricants or metal treatments we have used in the past.

We are currently using the Lithi-Shield grease in our shop and it has proven to work very well in our high temperature applications. We have experienced absolutely no down time due to bearing failure on our high temp furnace since we began using the Lithi-Shield grease. In the past all bearings were replaced on a quarterly basis causing a significant amount of downtime and material cost. We also use the grease in our automated welding equipment and anywhere else frequent greasing is needed. It has out performed our previously used grease in every application and we use it as often as possible.

Because of the performance of the Lithi-Shield grease we started using Steel Shield EPA in all of our metalworking equipment. Since its introduction to our machines we have not experienced a significant breakdown of any kind and it has left them running smoother and quieter than ever. The Steel Shield Drill and Tap fluid is also used our shop and has significantly decreased our tooling costs and become a favorite of most of our machinists. The Spray Shield product is used by our maintenance department and it is proving to be superior to anything used here in the past. We are very happy with the cost and performance of Steel Shield Technologies products and I highly recommend them. I am continually looking for ways to reduce costs and downtime Steel Shield products have been a great contributor to our success.

Bob Cavill Maintenance Department Supervisor Siemens VAI Services, LLC 2901 Industrial Blvd. Bethel Park, PA 15102 412-851-6700

33. Testimonials

中沃汽车有限公司

Original

致:美国离子能源有限公司 香港荃湾德士古道 188-202 号

立泰工业中心二期11楼K室

感谢 贵司提供神盾润滑油予我司作汽车马力输出测试。于是次测试当 中,我司将神盾润滑油使用于4辆沃尔沃Volvo汽车[型号:沃尔沃S80], 并将 4 辆汽车分别放上汽车马力输出测试机(Dyno-Shaft On-Vehicle Dynamometer)进行测试。测试结果显示,4辆进行测试的沃尔沃Volvo汽车 在使用神盾润滑油之后,所输出的马力比起未有使用之前增加了8%-12%。 我司非常乐意向客户推荐神盾润滑油。

Volvo Car Corporation

8th November, 2013

To: STEEL SHIELD TECHNOLOGIES Unit K, 11/F, Leader Industrial Centre, Phase 2, 188-202 Texaco Road, Tsuen Wan, N.T., H.K.

Dear Ms. Eva Lam,

We would like to express our gratitude to STEEL SHIELD TECHNOLOGIES for providing Steel Shield lubricants for our vehicle horse power tests. In this test, our company applied Steel Shield lubricants to 4 Volvo cars (model: Volvo S80). We mounted the 4 cars on the horse power testing machines (Dyno-Shaft On-Vehicle Dynamometer) and conducted the tests individually.

The results indicate that, the 4 Volvo cars which had Steel Shield lubricants applied got horse power boosted by 8% - 12% compared with the same 4 cars without Steel Shield lubricants. Our company will be pleased to recommend Steel Shield to our customers.

Volvo Car Corporation R/M 1613, 2th Phase, Tongce Square, 3688 Jiangnan Road, Binjiang, Hangzhou, China www.sinoworldcars.com

> This letter states that the horsepower of Volvo vehicles increased by 8% to 12% after using Steel Shield products.

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English

34. MAJOR CUSTOMERS

US ARMY

UNION PACIFIC RAILROAD (NEW YORK STOCK EXCHANGE NO.: UNP)

OIEMENO

DONGJIANG ENVIRONMENT (HONG KONG STOCK EXCHANGE NO.: 895)

34. 60th MACAU GRAND PRIX SPONSORSHIP AND OTHER ACTIVITIES HIGHLIGHTS

61th Macau Grand Prix (2014)

Hong Kong Motorcycle Festival

3 hours motorcycle race in

Lubricant Exhibition in Guangzhou Qingdao Exhibition

Chongqing Exhibition

Company Proprietary and Confidential

35. Contact us STEEL SHIELD TECHNOLOGIES

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Facebook: www.facebook.com/steelshieldtech

Weibo : www.weibo.com/steelshield

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